

**PRE-QUALIFICATION CRITERIA**

**MCR(304-12-7) Operation No 140-180 &**

**MCR Cap (304-15-2) Operation No 240-280**

- a) The firm should have facility to achieve profiles in the above operation through either cluster of creep feed grinding machine or cluster of surface grinding machines with DRO,with 500mm axes movement and accuracy of 5 microns or cluster of HMCs with special grinding attachment.
- b) The firm shall collect material from EFA by submitting bank guarantee to cover cost of material and should have processing capacity of 12pairs per day and deliver back at EFA.
- c) The firm should have facilities for manufacturing fixtures or having tie-up with reputed firms for fixtures.
- d) Inspection facilities with proper illumination, clean work space and adequate inspection equipment (height master, surface table, bore dial gauges).
- e) The firm should have qualified and skilled man power to carry out the machining and inspection of components.

\*\*\*\*\*