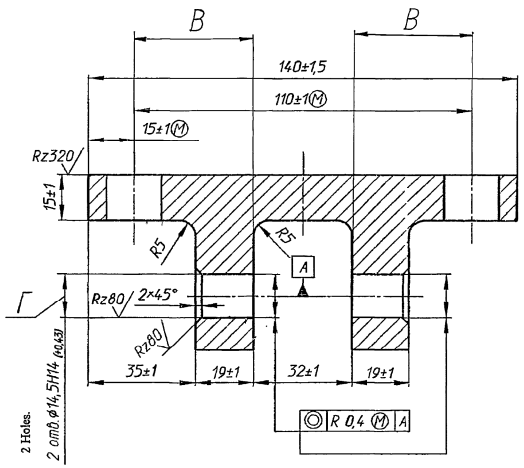
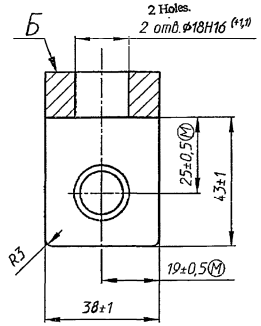
DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - 1

DRAWING NUMBER	SHEET No. 1 OF 1
184.04.005-1	





1. BHN 255.... 302.
2. Alternate material; Steel 45ХЛ OST 3-4365-79.
3. Requirements for the component are as per 172-TY10.
4. Difference of dimensions B should be 0^{+2}mm.
5. On surfaces Б, rough spots are allowed.
6. Coating;
   Primer ФЛ-03К
   Enamel XB-518, Khaki.
   Requirements are as per 520.TY5.
7. Deviation from alignment of holes Г may be checked by smooth passage of shaft Ф14.3h12 (-0.18).
8. Casting of first group GOST 977-88.
9. Remaining requirements are as per 520.TY 1.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (Kg)	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
0.932	

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS

DRN	
CHD	
APPD	
DATE	8-12-03
SCALE:-	1 : 1
DIMENSIONS IN mm	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102 - 69	
ALL THREADS TO CONFORM TO	

MATERIAL :-	USED ON :-
STEEL 40Х/1 GOST 977 - 88	188.04.001сb-2Cb

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI

TITLE :- HINGE

D S CAT NUMBER	DRAWING NUMBER
	184.04.005-1

356
SUPPLY CODE
U-01-1-1
D 90002
F - 2
47
SIZE A2