

D 4082388

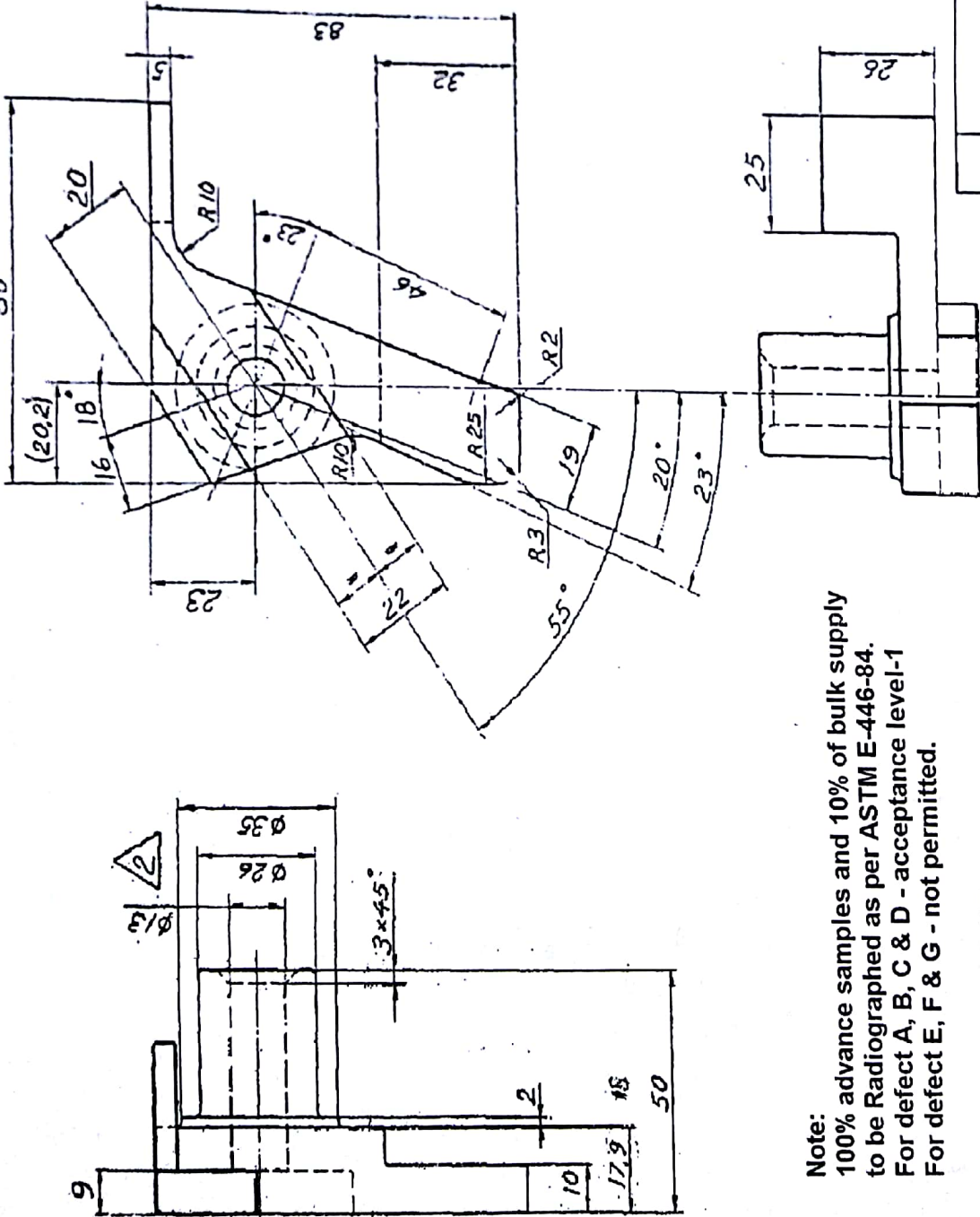
Gen. Tol. : IS: 2102 (Med)

MATERIAL :
W3-2244-64
OR

IS:4896-76, Grade 2, Hradened & Tempered.

OR
BS:3100-76,BW4, Hardened & Tempered.

(For finish drg. see D 4077840)



संदर्भ दृश्य
FOR REFERENCE
 PUNDOF.....
 R.S. S.S. 12

Note:
 100% advance samples and 10% of bulk supply to be Radiographed as per ASTM E-446-84.
 For defect A, B, C & D - acceptance level-1
 For defect E, F & G - not permitted.

Tolerance : SS 722 GTA 12
 Inspection and Delivery Specn. : A2017
 Commercial quality
 X-Ray first part samples only.

Approx Mass. : 0.35 kg
 (Based on 4082388 Original)

STORE DETAILS		ORDNANCE DEVELOPMENT CENTRE ORDNANCE FY. KANPUR	
4077840		ARM	
PREP'D	CHK'D	INVESTMENT CASTING FOR 155x45 CAL DHANUSH	
JWM/DO	APPROVED	FIRST ANGLE PROJECTION	
DO/DO	DIR/JODC	DRG. No. : D 4082388	
DA & DATE	DETAIL	SCALE: N.T.S.	DATE: 11.06.2014
	REVISIONS	SHT 1 OF 1	REVISION
		MM	A