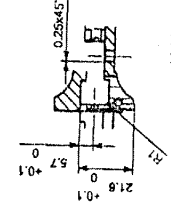
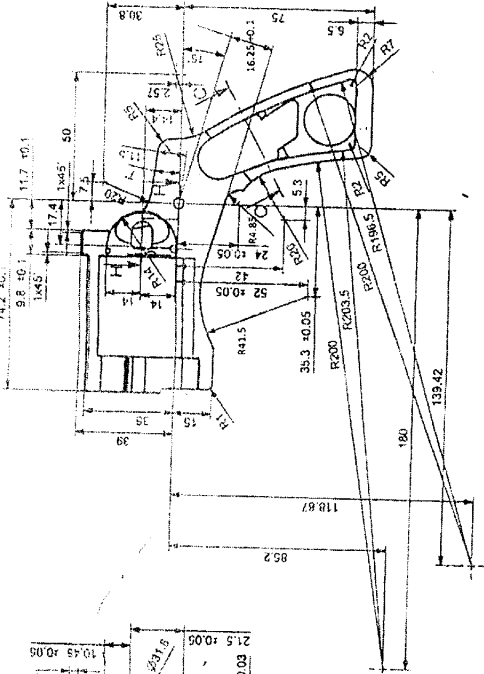
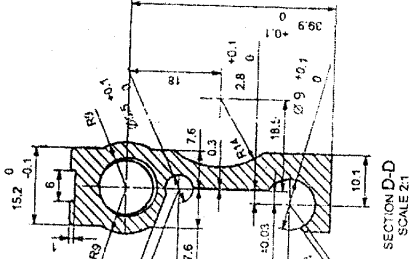
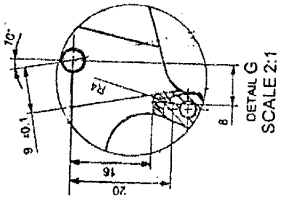
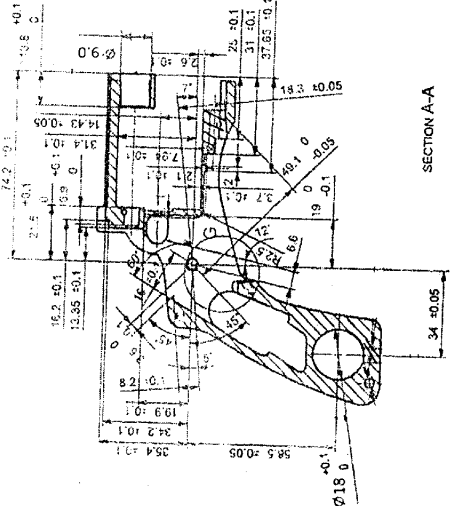
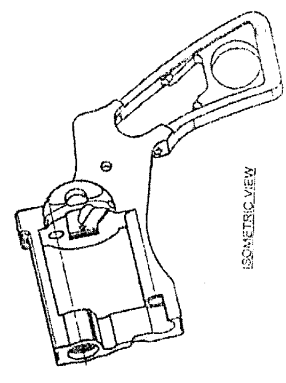
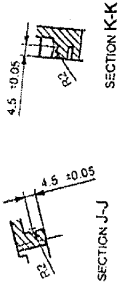
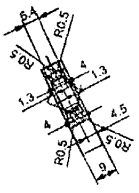
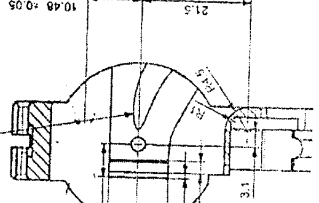


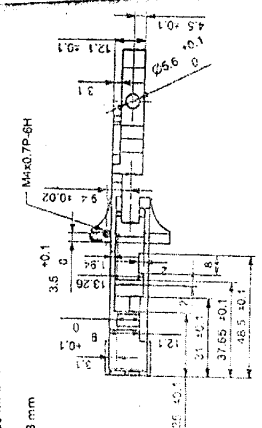
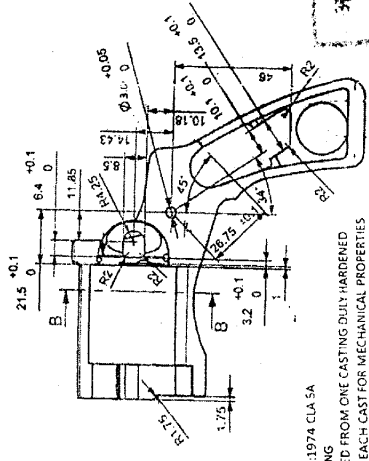
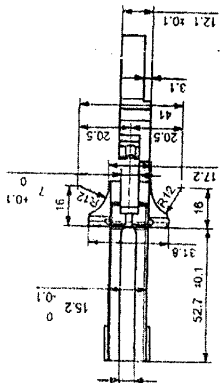
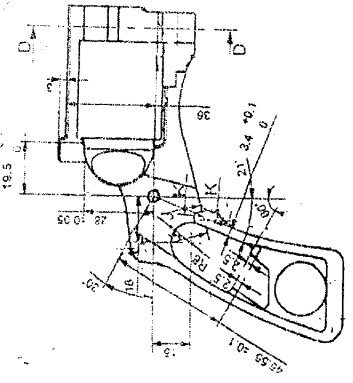
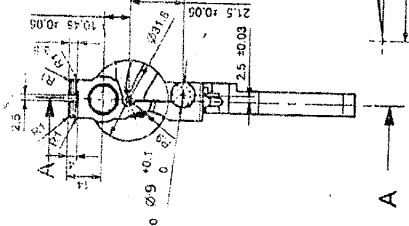
DESIGNED BY	SK-6185-R/S
CHECKED BY	
APPROVED BY	
DATE	06.10.2011
UNDRAWING NO.	
SCALE	1:1
REVOLVER SIDE SWING	
BODY L.C.	
SMALL ARMS FACTORY	
KANPUR	



All dims from center pb look hole.  
6° Backward Plane  
Path Radius-27R  
Path center position (X-1.30, Y-26.73)  
R3 Ball nose cutter  
(start from backward quadrant point)



*Handwritten notes:*  
Certified as correct copy of drg. on 20.10.11  
Jr. W. [Signature]



MATL: BS 3106 PART 1:1974 CLA SA  
HEAT TREAT: ANNEALING  
(TEST PIECE TO BE TESTED FROM ONE CASTING DULY HARDENED AND TEMPERED FROM EACH CAST FOR MECHANICAL PROPERTIES SPECIFIED IN THE SPECIFICATION)  
UNSPECIFIED TOL: ±0.10 mm. FOR EACH 25 mm.  
ANGULAR TOL: ±30°  
MIN FILLET RADIUS: 0.3 mm

- NOTE: 1 DIMS. ARE IN MM.  
2 SHARP CORNERS MAY BE AVOIDED. UNSPECIFIED FILLET RADIUS 0.5 mm (MIN.)  
3 CASTING SHOULD BE SUPPLIED IN FULLY ANNEALED CONDITION  
4 SETTING TO BE CARRIED OUT BY SUPPLIER  
5 CASTING SHOULD BE FREE FROM CRACKS, FLOW, BLOBS AND ANY OTHER SURFACE DEFECTS.

DIMENSIONS ARE IN MM

1

## **SPECIFICATION DOCUMENT**

### **Schedule of requirement:**

- (i) I.C BODY FOR REVOLVER 0.32 SIDE SWING DRG .NO .SK-6185 R/SW
- (ii) Quantity : 100 nos.
- (iii) Quantity Tolerance: Nil
- (iv) Copy of Drawing No. DRG .NO .SK-6185 R/SW attached with tender enquiry.
- (v) Item code : 7015008502