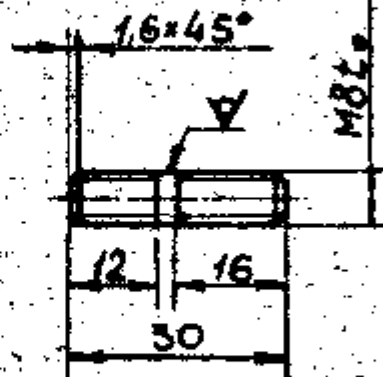
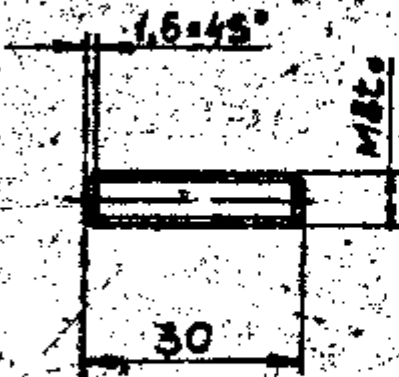


550-111

Rz 80



ALTERNATE



- 1. ~~ALTERNATE MATERIAL IS STEEL 40, 50, GOST 1050-74.~~
- 2. UNSPECIFIED LIMIT DEVIATIONS OF DIMENSIONS ARE AS FOLLOWS:
FOR SHAFTS - AS PER B₇
OTHERS - AS PER CM₇
- 3. MAKE THREAD AS PER STANDARD 82020-12, ISSUE 7.
- 4. TECHNICAL REQUIREMENTS ARE AS PER GOST 1759-70.
- 5. COATING: CADMIUM-PLATED, 3 MICRONS THICK, OILED.
- 6. UNTHREADED PORTION OF THE ROD MAY BE MADE WITH IN THE LIMITS OF THE ANGLE DIAMETER OF THE THREAD.
- 7. MECHANICAL DAMAGE TO COATINGS SUCH AS SCRATCHES, NOTCHES AND DENTS WHICH DO NOT EXPOSE STEEL IS PERMITTED IN ASSEMBLY UNITS.
- 8. HARDNESS: - 27-32 HRC.

15.7.15; Pt. 11, 7th Alt. Comm. Meeting Dt. 11.4.12

AMDT NO 1761-81

Боевая машина с наддувом
 Боевая машина с наддувом

* MATERIAL: **STEEL 709 M40 (EN-19) TO BS-970 PT.-1-1983.**

(D) CQA(HV)5.06.605E
 CQA(HV)5.06.609E

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

20.09.12	7 th ALT. COMM. MTD. MINUTES POINT No 8 DATE: 11.06.2012	EST. MASS 0,011 Kg	TO BE STAMPED OR MARKED WHERE INDICATED THUS #
9/09	3 rd ALT. COMM. MINUTES POINTS DT 27-2-09		LETTERS
02.01.08	AUTHY - MIN. OF ALT. COM. MEET. PT.-2.12 DT.-01-02-07		ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE
DATE	NATURE OF AMENDMENTS	MATERIAL - 45 GOST 1050-74 * (B)	USED ON: - CB 20-06-01-5 CB 20-06-02-5 **
SCALE - 1:1		CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI	
DIMENSIONS IN. mm.		TITLE - STUD M8X30	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED		D S CAT NUMBER	
ALL THREADS CONFORM TO		DRAWING NUMBER 550-111	