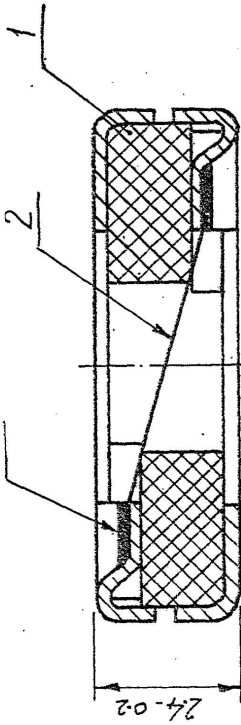


PARA 3



1. Dimension for reference :- 1 to
2. Resistance of Ignition filament 3.6 ohms
3. When soldering Part 2, be sure not to tighten wires. Use solder NP 3 700 6 and non-acid flux (8 to 10% solution of rosin in alcohol). Clean soldered joints with ethyl alcohol.
4. Permitted are :
 - (a) Solder grades 7 K, 7 P, A 7 00 61 or 7 00 7 00 61-0.5 as per GOST 21931-76.
 - (b) Tin traces on coating of contacts (Part 17) around recesses for soldering of part 2 (height 0.1 mm max).
5. Not permitted is projection of solder beyond faces of assembly units C & 7.

6. General requirements as per GOST B 84-10-77.

No.	Designation	Nomenclature	Qty.	Notes
1	Cd 7	Terminal block	1	
		Wire $\text{MMU} - 150040$, as per TY 48-1-72-73.	64	
2	18	Ignition filament		
		Solder (np 3 700 61) as per GOST 21931 - 76.		
		Pine Rosin as per GOST 19113 - 73.		
		Ethyl alcohol technical grade A, as per GOST 17299 - 78.		
APPD		Saxena		
AHSP :- C. I. CA) KIRKEE		FOR C. I. CA)		
		3-027321	4B2	C08
		ELECTRIC FUZE UNCHARGED		

4-6-85	D. C. I 33 '60 - A	DRG. SEALED	PROV.					
R No	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O	SIG	