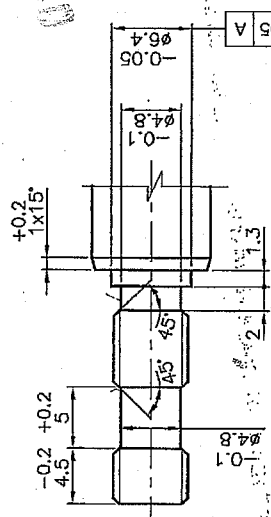
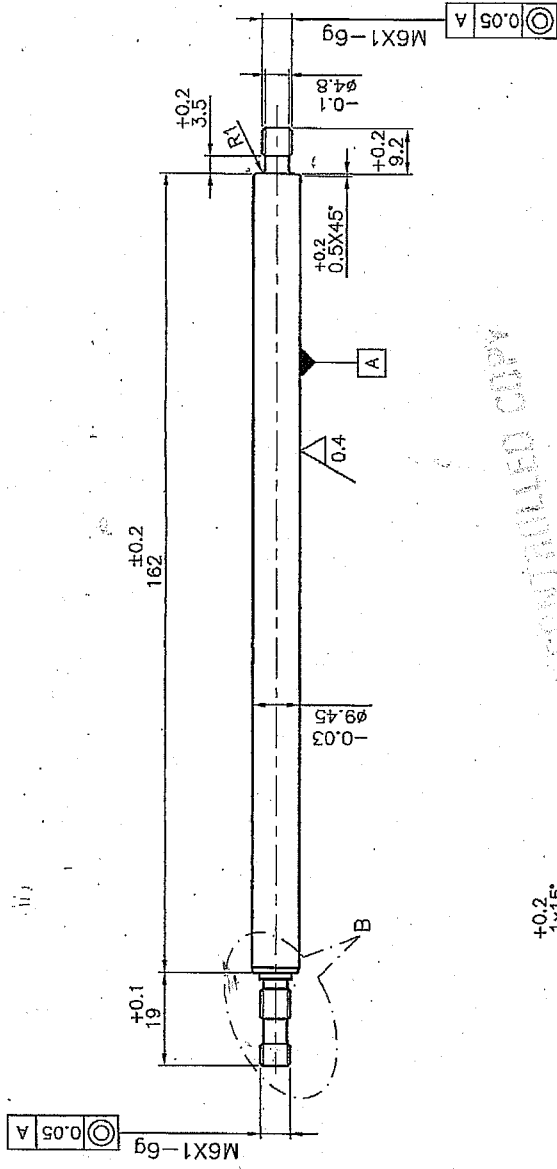


DRG.NO. 44P 02012X2



ENLARGED VIEW "A"

UN CONTROLLED COPY

FINISH: GRINDING TO BE DONE ON 3-4-5-6-03 EXCEPT THREADED PORTION

ON BOTH SIDE.

UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE: 23/07/2012
 [Signature]

DRG. PROVISIONAL

ORDNANCE FACTORY, TIRUCHIRAPPALI-620 016.

HARDNESS: 390-450 HV

MATERIAL: 15.527-1995 DESIGN X04 Cr18 Ni10

SURFACE TREATMENT: PLASMA NITRIDING TO DEPTH 0.05

ALT. MATT: EN 19

CHROME FLASH: 0.01 mm MAX.

DIMENSIONS ARE IN mm. SHARP CORNERS SHOULD BE BLUNT TO R.0.5 mm.

PART NO.	DESCRIPTIONS & SIGNATURE & DATE.	NO OFF.	MATERIAL	TREATMENT	REMARKS
	TRACED				SCALE 1:1
	DRAWN				STORE DRG.NO.
	CHECKED				OPERATION NO.
	OFFICER/PRODN.				
	OFFICER/D&DO				
	OFFICER/PRODN.				
	OFFICER/D&DO				
	APPROVED ON: 11/9/07				

SUB: PISTON ROD
 FOR: RECOIL DAMPER ASSY HOT
 OF: 14.5/20MM AMR
 DES. REF. NO.
 DRG. No.: 44P02012X2
 ORDNANCE FACTORY
 TIRUCHIRAPPALI-16.



SHEETS: 1
SHEET No.: 1