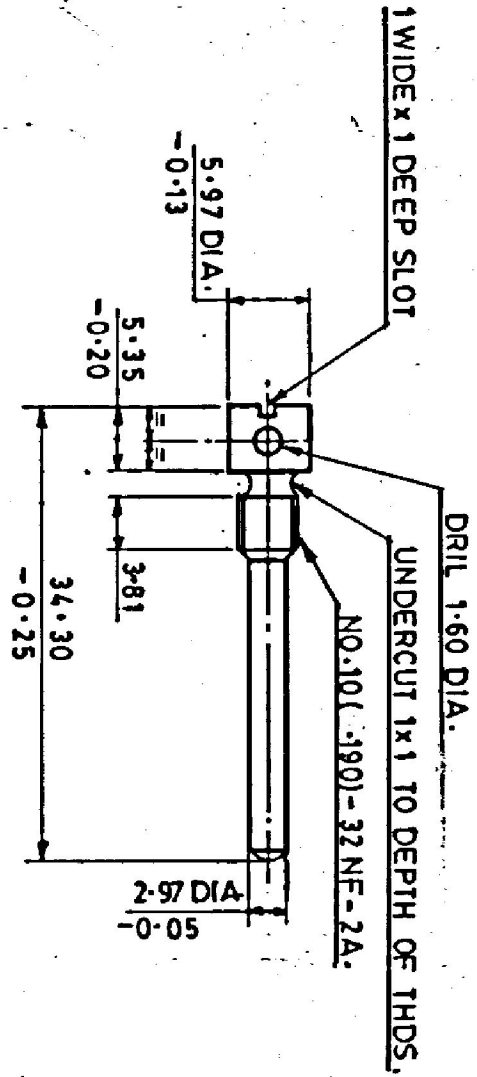


81810-5035

1/31 S.D.

DIMNS. ARE IN MM

FOR EXPLANATION OF DETAILS
WHEREVER NOT SPECIFIED, REFER
D.D. NOTE SHEET NO. 3. (LATEST ISSUE)



METRIC

10.6.2003.	25762-SA	PROFORMA CHANGED, TOL. NOTE AND PROTECTIVE FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.					
DATE	AUTHY.	PREVIOUS - D.C. NOS. 14973-SA, 16042-SA, 22614-SA, 23300-SA AND 25088-SA	BRIEF RECORD	ZONE	I/C:DO	G.O.	SIGN.
SEALED :- D.C. NO. 14973-SA, DT. 7.1.77.							
DRN.	CHD.	TRD.	COMP.	AHS P. QA(SA), ICHAPUR			
SCALE :- 2:1		EST. MASS :-	APPROVED, DT 19.6.67.	ASSY.	1005-001504		
DT. 10.6.2003.			(NEG. RE-TRACED)	DGNR'S REF. ARDE 657/249			
MATERIAL :- STEEL BS 970 Pt.5:1972		D.S. CAT. NO. 5305/018183					
Gr. 070 A72 OR 070 A78		D.S. CAT. NO. 5305/018183					
H.T./HARDNESS :- 450-500 H.V. (59-62 HRD)		D.S. CAT. NO. 5305/018183					
PROTECTIVE PHOSPHATE TO SPECN. JSS 0465:01-1994		D.S. CAT. NO. 5305/018183					
FINISH :- CLASS-I, OIL FINISH.		D.S. CAT. NO. 5305/018183					
NOMENCLATURE :- SCREW, AXIS MAGAZINE CATCH.		D.S. CAT. NO. 5305/018183					