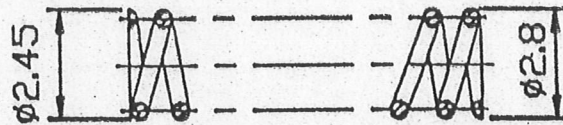


DRG.No. 9102 010 030 010 007 00DA

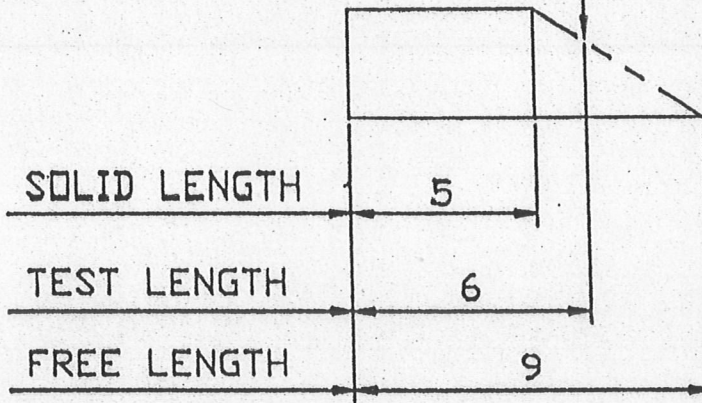
GEN.TOL.MEDIUM/GCRSE/FINE CLASS TO IS:2102

DRAWING CONVENTION CONFORM TO INDIAN STD. DIMNS IN mm UNLESS OTHERWISE STATED.

TOLERANCES ON SPRING SPEC. IS:7906 Pt.II



1500g \pm 100g



WIRE DIA ----- 0.45

No. OF EFFECTIVE COILS ----- 8

WOUND ----- R.H.

END COILS TO BE CLOSED IN & SQUARE TO THE AXIS.

NOTES:

- 1) THERE SHOULD NOT BE ANY PERMANENT SET WHEN IT IS COMPRESSED AND KEPT 96 HOURS.
- 2) DIMNS. APPLY AFTER PLATING.

R No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GD
					SIGN	
DRN.	SABLE	CHD. <i>[Signature]</i>	MATERIAL:	SPRING STEEL WIRE TO SPEC. IS:4454 Pt.I Gd.3		
APPD.	DATE: 15/6/98	FOR DIRECTOR	PROTECTIVE FINISH: TO BE CADMIUM PLATED TO SPEC. IS:1572 Cd8 FOLLOWED BY CHROMATE PASSIVATION			
SEALED DATE:	SCALE: 5:1	EST.MASS: 0.1 g	TITLE: <u>SPRING SRD</u>			
DESIGN AUTHORITY	<i>[Signature]</i>					

DRG.No. 9102 010 030 010 007 00DA

PART No.

DS CAT No.

AHSP