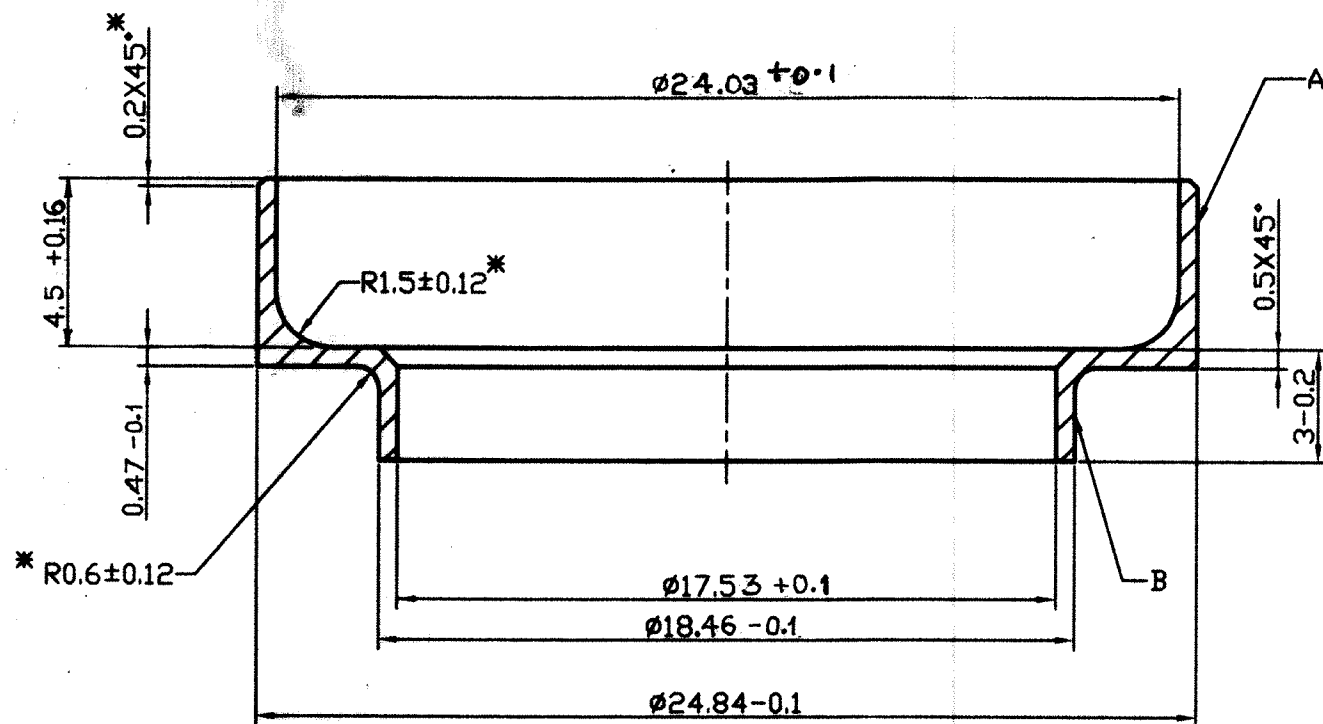


DRG NO: FS-2457A



1. * DIMENSIONS ENSURED BY TOOL.
2. MISALIGNMENT OF SURFACES A AND B NOT TO EXCEED 0.04mm.
3. IT IS PERMITTED:-
 - a) TO USE SHEETS AnPH M1.0 HAM1
AnPH M1.0 HAM2 AS PER GOST 495-77
 - b) TO USE TAPES GRADES
PH M1.0 HAM1
PH M1.0 HAM2 OR H THMI OH M3 AS PER GOST 1173-77
 - c) TO FORM COMPONENT BY DIE FORGING.
4. GENERAL REQUIREMENTS AS PER DST B 84-10-77
5. THOUGH SURFACE TREATMENT IS NOT TO BE DONE, SURFACE OF THE COMPONENT SHOULD BE PROPERLY PROTECTED TO AVOID STORAGE & TRANSIT DETERIORATION
6. PACKING SHOULD BE IN ROLL CONDITION.

MATERIAL	RUSSIAN SPECIFICATION	APPROVED INDIGENOUS EQUIVALENT/ALTERNATIVE
COPPER SHEET	TAPE AnPHMI-DHMAM3 GOST 495-77	ISI 3487 ANNEALED

DIMENSIONS ARE IN mm				MATERIAL AS STATED		ORDNANCE FACTORY AMBAJHARI
THIRD ANGLE PROJECTION				NOMENCLATURE		
SCALE - 5:1				CUP (BEFORE PLATING) (DC NO 35802-A Dt 13.9.94)		DRAWING NO. FS-2457 A
2003	NAME	DATE	SCHEDULE NO:		NO. OF SHEETS - 1	
DRAWN	<i>ambos</i>	28/10/03	STORE OT5 (EMP)		COMPT. 3-027321-4B2-7	
TRACED						
CHECKED	<i>QSto</i>	28.10.03				
JWM/CDD	<i>Boomal</i>	11/11/03				
Jt GM/FS	<i>n.l.wab</i>	11/11/03				
DIM ϕ 24.03+0.1, ϕ 17.53+0.1, ϕ 18.46-0.1, 0.47-0.1 WAS ϕ 23.98+0.12, ϕ 17.5+0.1, ϕ 18.5-0.14, 0.5-0.12 & DIM. 4.84+0.1 DELETED 4.5+0.16 ADDED. NOMENCLATURE 'BEFORE COATING' ADDED. DRG. ADV. TO 'A'.						
REV	DATE	DESCRIPTION	SIGN			
A 234	2009	31/08/09				
AMENDMENTS						