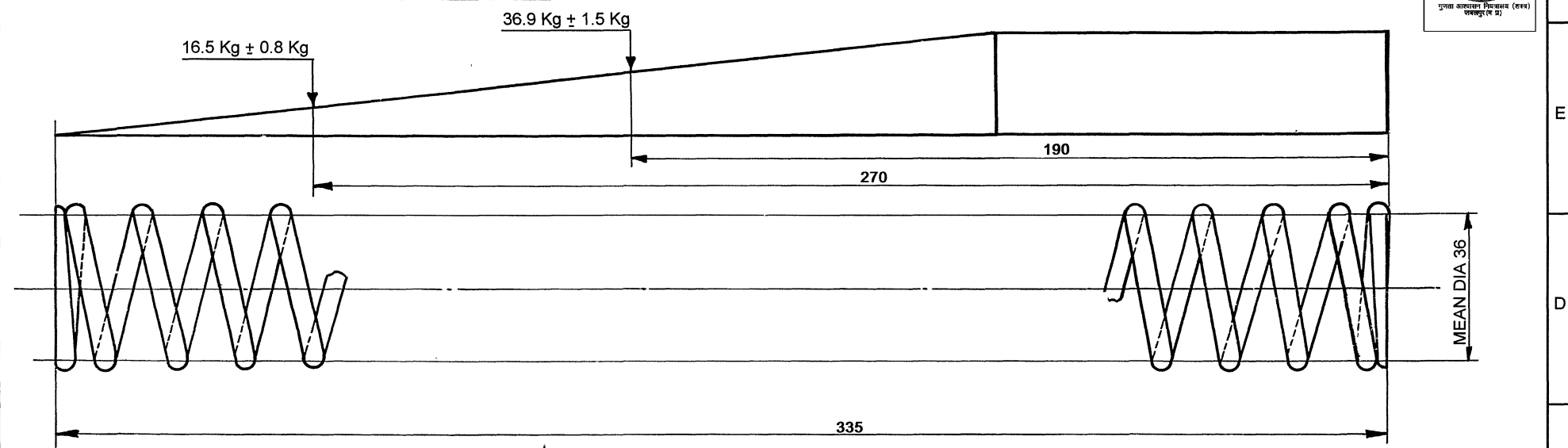


8	7	6	5	4	3	2	1		
DS CAT No.	DRG CONVENTIONS CONFORM TO IS : 696 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED								
5360-040396	TOLERANCES FOR UNTOLERANCED LINEAR DIMENSIONS								
	ABOVE UP TO	- 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 -
	TOLS	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3



NOTE :- COMPRESSION TEST AS PER BS : 1726 Pt 1 100% FOR FIRST 20 SPRINGS & 10% FOR REMAINING PRODUCTION OR AS ORDERED BY AHSP. SPRINGS TO CONFORM TO BS : 1726 Pt 1 CATEGORY III CLASS 'B'

WIRE DIA..... 4 mm
 No OF EFFECTIVE COILS..... 22
 WOUND RH

ONE COIL AT EACH END TO BE CLOSED IN & GROUND SQUARE WITH THE AXIS LEAVING 3/4 COIL NON EFFECTIVE AT EACH END.

24-5-08		19127-W	MATL, DS CAT No. & NOMEN. AMENDED.		DRAWN:- M K		CHD:-	ASSY DRG:- IFL 127 MA	CQA(W), JABALPUR	
17-3-07			SCANNED & PRINTED WITHOUT CHANGE		SCANNED:- RC		CHD:- <i>[Signature]</i>	DATE:-		
DATE	AUTHORITY	ZONE	AMENDMENTS		SIG AHSP	SIG DO	MATERIAL:- IS : 4454 Pt-I, 2001, Gde "SH OR DH"		SCALE:- 1 : 1	
PREV DC Nos:- 17827-W, 18121-W, 18825-W & 18844-W Dt. 03-01-04					PROTECTIVE FINISH- TO BE PHOSPHATED TO SPEC JSS : 0465-01 : 1988. CLASS II. FINISH - (J)					DESIGN No.
DRG SEALED:- 18844-W Dt. 03-01-04					SPRING HELICAL COMPRESSION स्प्रिंग हेलिकल कम्प्रेसन					PART No.
					DO CQA(W)					5360-040396