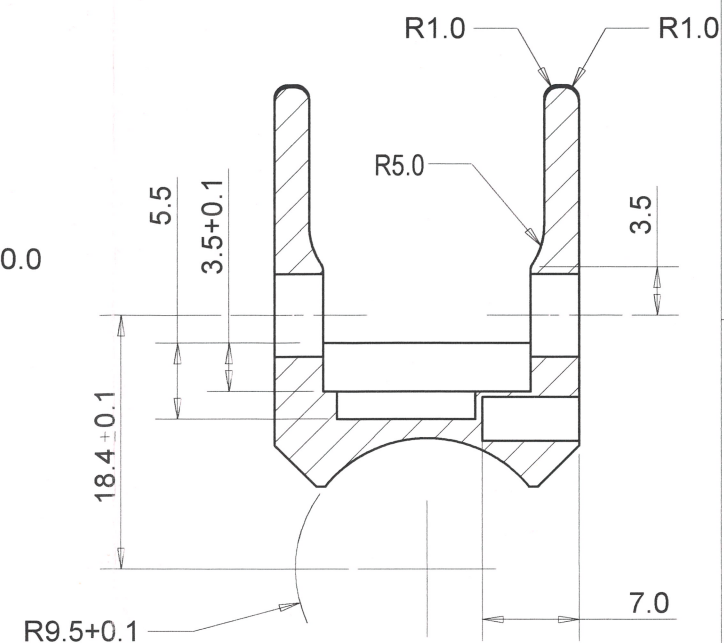
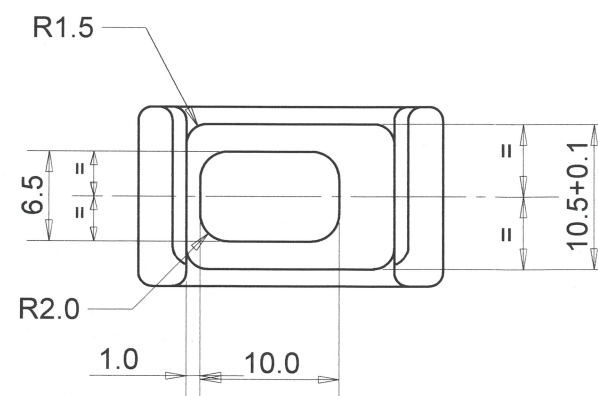


DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



SECTION A-A



- 1) REMOVE ALL SHARP EDGES AND BURR.
- 2) TOL. FOR ANGLES $\pm 30'$ UNLESS OTHERWISE STATED.
- 3) DIMENSIONS ARE TO BE READ AS APPLIED AFTER PROTECTIVE FINISH.
- 4) HARDNESS : 250-300 HV
- 5) ALT. MATERIAL: MIM S7 (AISI S7 Equivalent)
HARDNESS 500-600 HV

3	21/03/16	M-31	DIMN 3.5+0.1 WAS 3.0 DIMN 15.0+0.1 WAS 15.0 DIMN 17.0+0.05 WAS 17.0+0.1 DIMN 10.5+0.1 WAS 10.0+0.1 DIMN R1.5 WAS R2.5 DIMN ϕ 3.20+0.05 WAS ϕ 3.00+0.05		B-7 B-4 B-4 D,E-5 D-3 B-2,3			
2	09/11/15	M-29	DRG. REVISED		---			
1	18/02/11	M-15	DRG. REVISED		---			
Sr. No.	DATE	AUTHORITY	BRIEF RECORD		ZONE	CD GO SIGN		
DRN. PRANAV		CHD. 	<u>MATERIAL</u> :-STEEL TO IS:5517-1993, Gd-55C8 (En-9) <u>PROTECTIVE FINISH</u> :-PHOSPHATED TO SPECN., IS:3618-1966, CLASS 'B'					
APPD.								
DATE 21/03/2016 For Director								
SEALED DATE								
SCALE:- 2:1		EST. MASS	<u>TITLE</u> :-					
DESIGN AUTHORITY ARDE PUNE 411021			HOUSING SIGHT REAR					
DRG.No.		0204	03	02	15	28	003	00DD
		IC	SS	S	AA	A	C	SST
PART No.			DS CAT. No.			AHSP		