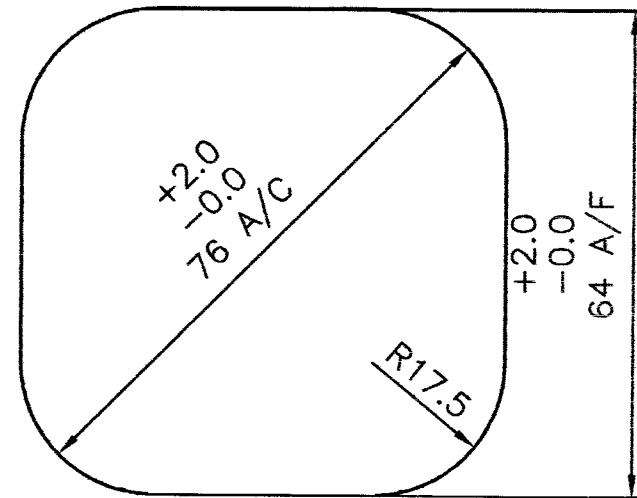
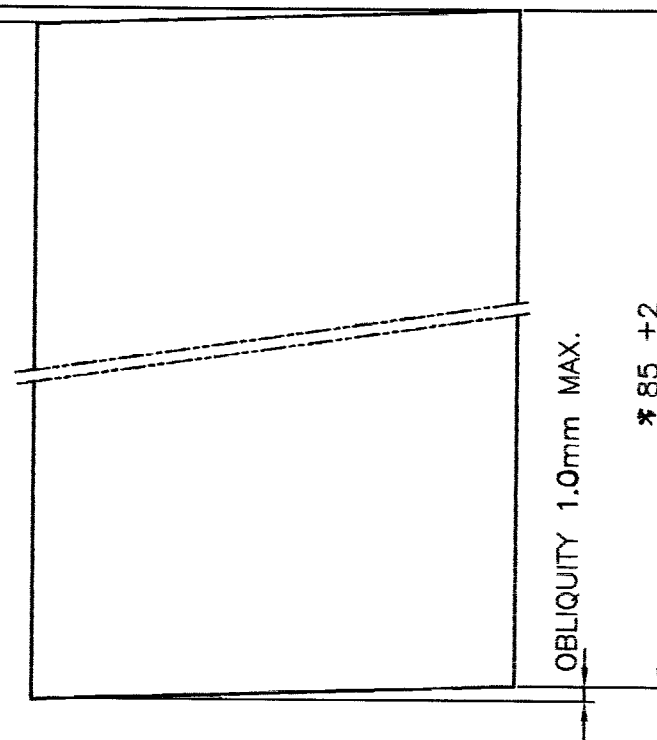


DRG. NO : F-602 B



OBLIQUITY 1.0mm MAX.



OBLIQUITY 1.0mm MAX.

\* 85 +2

NOTE : PACKING & DELIVERY CONDITION OF 81mm PARTED BILLETS.

- 1) \*PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT AND NOT BY LENGTH. LENGTH AS MENTIONED IS FOR GUIDANCE ONLY.
- 2) COLOUR CODE:  
25-30mm WITH "YELLOW" COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH AND PARTED FACE OF EACH PARTED BILLET ON ONE SIDE.
- 3) HEAT/CAST NO. ALSO TO BE STAMPED/PAINTED WITH SAME COLOUR ON ANY PARTED FACE OF EACH BILLET.
- 4) ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED. (PLUSMA/GAS CUT IS NOT ALLOWED.)
- 5) EACH PALLET SHOULD HAVE TWO TAGS STATING MELT NO./CAST NO. OR MELT CODE, QUANTITY, FIRM'S NAME & STEEL GRADE TO BE ATTACHED WITH EACH PALLET. NO TWO DIFFERENT HEAT/CAST NO TO BE PACKED IN A SINGLE PALLET TO AVOID MIXING OF HEAT / CAST.
- 6) A CAST MUST BE DELIVERED IN ITS FULL QUANTITY BEFORE THE DELIVERY OF ANY OTHER CAST MAY COMMENCE.
- 7) OTHER PARAMETERS ARE TO BE GOVERNED BY THE D.F.AJ. SPECIFICATION NO. F-329 (LATEST ISSUE).

WEIGHT = 2.500 +0.100Kg.

			DIMENSIONS ARE IN mm			MATERIAL : STEEL TO SPECN. JSS 9510-I, GRADE SS/F44		ORDNANCE FACTORY AMBAJHARI	
			THIRD ANGLE PROJECTION			NOMENCLATURE :		DRG. NO :	
			SCALE : 1 : 1			PARTED BILLET		F-602 B	
			2014 NAME DATE					SHEET NO :	
			DRAWN BAGDE 25.01.2014					NO. OF SHEETS : 1	
			TRACED			MACHINE :		OPERATION NO : 1	
			CHECKED <i>[Signature]</i>					STORE : 81mm M.B.	
			HOS/CDD <i>[Signature]</i> 30/01						
			APPVD. WM/SF <i>[Signature]</i> 30-01-14						
AMENDMENTS									
REV.	DATE	DESCRIPTION	SIGN.						
213/2014 B	03-09-14	NOTE NO 5 AMENDED. REF JT. GM/DW L NO 070/MSL/CDD/81mm M-SHELL SEC. DT. 21-08-2014.	<i>[Signature]</i>	WM/SF					
116/2014 A	08-05-14	WEIGHT 2.500 <sup>+0.100</sup> Kg. WAS 2.400 ± 0.050 BILLET LENGTH 85+2 WAS 85 ± 2, IN NOTE HEADING ADDED. NOTE 5) AMENDED 6) ADDED & NOTE NO ADJUSTED ACCORDINGLY.	<i>[Signature]</i>	WM/SF					