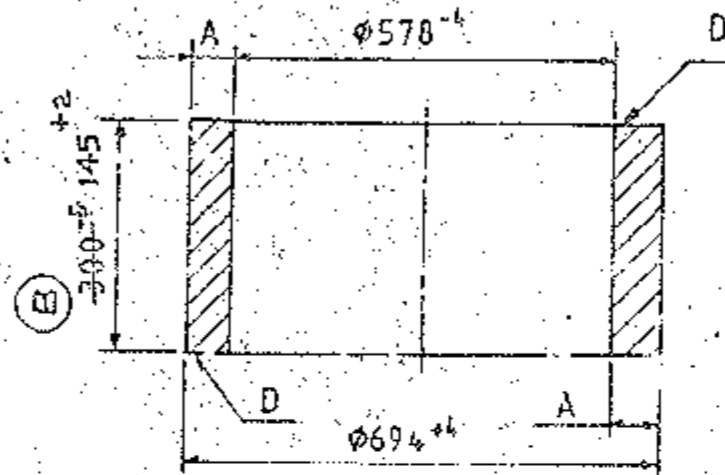


675-58-185



TECHNICAL CONDITIONS

1. Mark the grade of the material on the part.
2. H.B. ≥ 80 .
3. Difference in measurement of dimension "A" should not exceed 1mm over the length of circumference & through out the wall thickness.
4. Non flatness of the surface "D" should not exceed 2mm.
5. **(A)**
6. Alternately it can be made by ring rolling.

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00969 ICV	(B)	1) DIMENSION 145 ⁺² WAS 300 ⁺⁵ 2) WEIGHT 45.4 WAS 93.8
12-05-04		
00294- KV	(A)	1) New forging drg. prepared based on process sheet no. P-21103 by OFPM. 2) Technical conditions no.5 deleted. (D-821/OFPM)
A-20 OST 1-90046-77		
ORGL MATERIAL	ISSUE	AMENDMENTS
ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF. DPC. NOT TO BE SCALED	ALL THREADS TO CONFORM TO SPECIFICATION.	STAMP OR ETCH, PART NO. MANUFACTURER'S NAME & YEAR OF MFR.
SCALE:- NTS	TOLERANCE ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	USED ON:- 675 - 58 - 16160
DATE :-		
DRY.	WT. (KG)	UPPER RACE RING (FORGING)
TCD.	93.8 45.4	
CHD.		675-58-185
APD.		
CONTROLLERATE OF QUALITY ASSURANCE (INFANTRY COMBAT VEHICLES)		

NOTE:-
1. ALL DIMENSIONS IN mm