

MATERIAL:-

STEEL WIRE TO SPECN IS:1570-1981 DESIGNATION C20

WORKMANSHIP:-

TO BE SOUNDLY WELDED AND EXTRA MATERIAL AT WELD SHALL BE REMOVED AND FINISHED SMOOTH.

FINISH:-

CADMIUM PLATED TO A MAXIMUM THICKNESS OF 0.013mm AND CHROMATE PASSIVATED TO SPECIFICATION IS:1572 GRADE A, TYPE 2.

PROOF LOAD:-

490 N (50kg)

PACKING:-

ONLY ONE TYPE OF TOWING RINGS SHALL BE PACKED IN ONE CARTON /C.W.P. EACH TOWING RING SHALL BE WRAPPED IN TISSUE PAPER AND 50 Nos. AND 100 Nos. OF LARGE AND SMALL RESPECTIVELY PACKED IN SUITABLE CARTONS. 10 Nos. OF SUCH CARTONS SHALL BE PACKED IN A C.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF). ONE TOWING RING IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING CAT. No. DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER'S EACH CARTON SHALL BE MARKED WITH THE INITIALS OF THE MANUFACTURER.

THE PACKING CASE SHALL BE INDELIBLY MARKED WITH THE ADDRESS OF THE CONSIGNEE, CONSIGNOR, CAT No. DESIGNATION, YEAR OF THE MANUFACTURE, QUANTITY AND THE NUMBER OF THE INDIVIDUAL PACKS.

MFG. PROCESS:-

GENERAL ENGINEERING METHOD

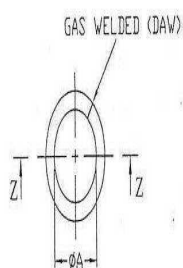
TOLERANCES:- ± 0.4 mm IN DIMENSIONS

TABLE OF DIMENSION

NOMENCLATURE	INNER DIA A	WIRE THICKNESS B	No. OFF
TOWING RING SMALL	14.5	2.95	6
TOWING RING LARGE	72	4.88	1

REF.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	D I/C D&S	HEAD QA
1		2		3	4	5

SCALE- 1 : 1	ADRD AGR	DRN	RAVI	PROJ. OFF. <i>Dr. Rao</i>
DIMENSIONS IN mm	GROUP- ABS	CHD.	NIROTI	GP. DIR.
TOL- ± 0.4 mm	TOWING RING LARGE AND SMALL DEPLOYMENT BAG			DI/C D&S
MATERIAL- AS ABOVE				APPROVED <i>Vij</i>
FINISH- AS ABOVE				
HEAT TREATMENT- _____				DRG. No.
	BRAKE PARACHUTE (17 Sqm) HYBRID			



SECTION - ZZ