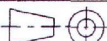
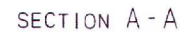
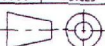




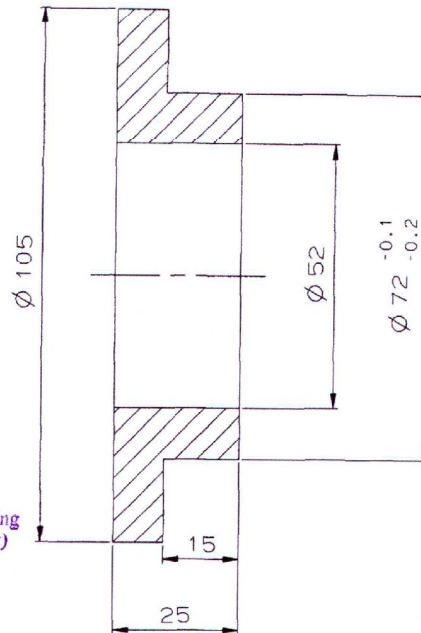
APPROVED

		BUSH - I		40C8,IS:5517-1993			
NO.OFF		DESCRIPTION		PART NO.		DIMENSION	
		GENERAL TOLERANCE					
		LINEAR DIMENSIONS					
		0-6 ±0.1					
		6-30 ±0.2					
		30-120 ±0.3					
		120-215 ±0.5					
		315-1000 ±0.8					
		1000-2000 ±1.2					
		ANGULAR DIMENSION		NO. OFF DRG. NO OF ASSOCIATED PART		INDEX	
		1-10 ±1°					
		10-50 ±30'					
		50-100 ±20'					
		>100 ±10'					
		VALUE IN "um"		BUSH-I FOR HOUSING-III		SCALE	
		~ >25		WORM & WORM WHEEL ASSY-I		DRAWN	
		▽ 8-25		LRMR LAUNCHER		1:1	
		▽ 1.6-8		KAVACH MOD-II		CHECKED	
		▽ 0.05-1.6				APPROVED	
		▽ 0.05				REPLACED BY	
		▽ 0.05		MACHINE TOOL PROTOTYPE FACTORY		REPLACED FOR	
NOMINAL SIZE & FIT		DEVIATION		AMBERNATH		DRAWING NO.	
				Design Office		DW-1108-4745-1	



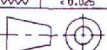
		1		PLATE - V		40C8,IS:5517-1993							
		NO.OFF		DESCRIPTION		PART NO.		MATERIAL & STD.		DIMENSION		REMARKS	
		GENERAL TOLERANCE											
		LINEAR DIMENSIONS											
		0-6		±0.1									
		6-30		±0.2									
		30-120		±0.3									
		120-315		±0.5									
		315-1000		±0.8									
		1000-2000		±1.2									
		ANGULAR DIMENSION		NO. OFF		DRG. NO OF ASSOCIATED PART		INDEX		ALTERATION		DATE	
		1-10		±1°								NAME	
		10-50		±30'									
		50-100		±20'									
		>100		±10'									
		VALUE IN "um"											
		~		>25									
		□		8-25									
		▽		1-8									
		▽▽▽		0.005-1.6									
		▽▽▽▽		<0.005									
		NOMINAL SIZE & FIT		DEVIATION									
													
						MACHINE TOOL PROTOTYPE FACTORY		Design Office					
						AMBERNATH							
										REPLACED BY			
										REPLACED FOR			
										DRAWING NO.			
										DW-1108-4746-1			


 (Kavach Kumar)
 Commander
 Joint Director
 Dte of Electrical Engineering
 Integrated HQ Mod (Navy)
 New Delhi-110011



APPROVED



1	BUSH-11	40C8,IS:5517-1993			
NO. OFF	DESCRIPTION	PART NO.	MATERIAL & STD.	DIMENSION	REMARKS
GENERAL TOLERANCE					
LINEAR DIMENSIONS					
0-5	±0.1				
5-30	±0.2				
30-120	±0.3				
120-315	±0.5				
315-1000	±0.8				
1000-2000	±1.2				
ANGULAR DIMENSION					
1-10	±1°				
10-50	±30'				
50-100	±20'				
>100	±10'				
VALUE IN "um"					
<	>25				
0	8-25				
00	1.5-9				
000	0.025-1.0				
0000	<0.025				
NOMINAL SIZE & FIT		DEVIATION			
BUSH-11 FOR HOUSING-III WORM & WORM WHEEL ASSY-I LRMR LAUNCHER KAVACH MOD-11 MACHINE TOOL PROTOTYPE FACTORY AMBERNATH					
SCALE		DRAWN		DATE	
1:1		CHECKED		VIJAY	
		APPROVED		h	
REPLACED BY					
REPLACED FOR					
DRAWING NO.					
DW-1108-4747-1					