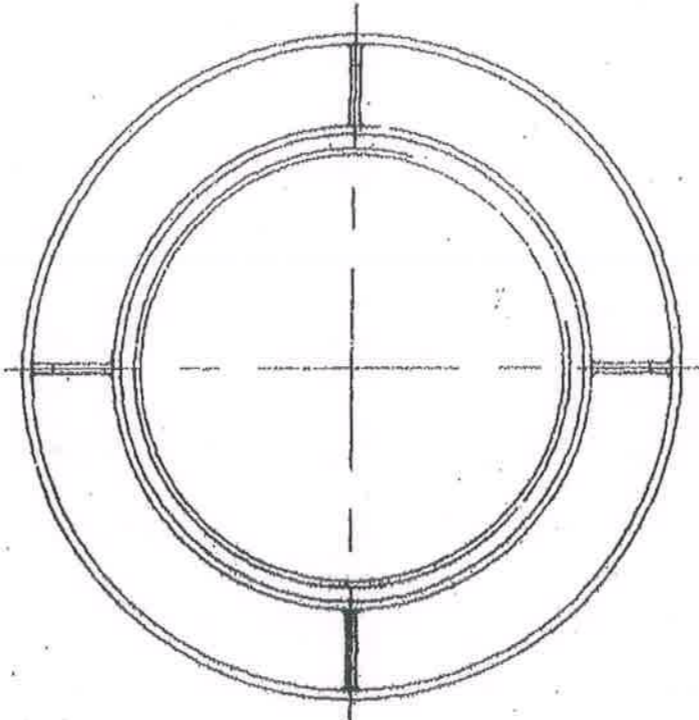
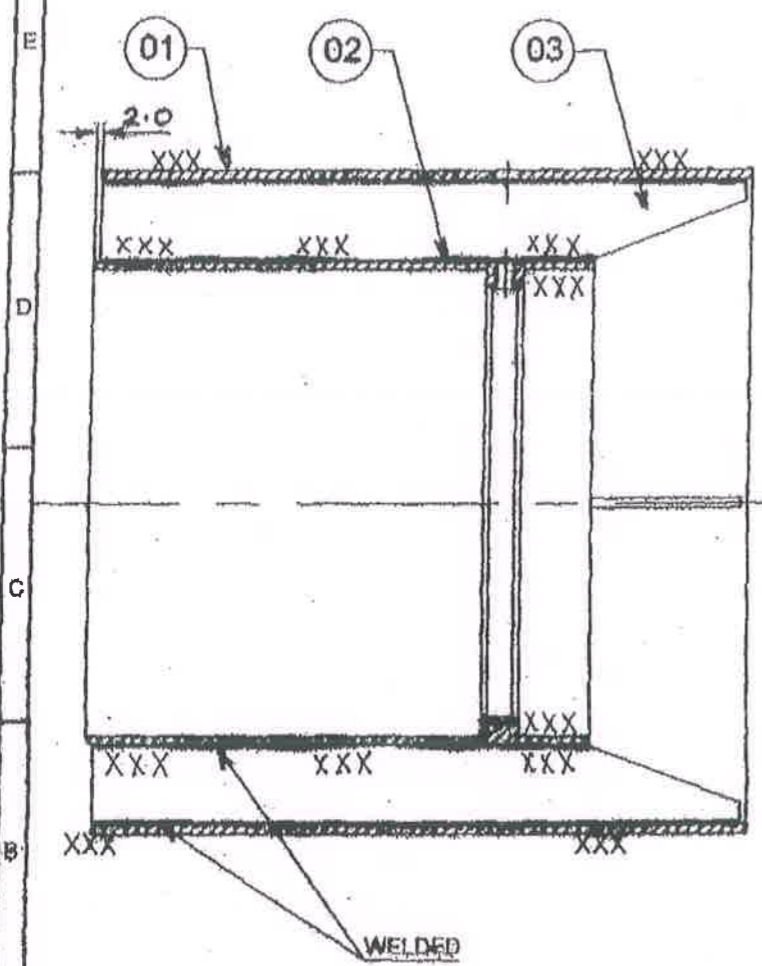


B 7 6 5 4 3 2 1

**REFERENCE**



**NOTE :-**

- 3. OVALITY ON NEGATIVE SIDE: 0.3mm MAX  
PASSING OF ASSLY THROUGH CHAMBER  
GAUGE MANDATORY.
- 4. INSPECTION OF FOLLOWING  
FEATURES ALSO ON ASSLY:-  
(a) OD OF OUTER CYLINDER  
(b) ID OF INNER CYLINDER
- 5. ENSURE TIGHT FITMENT  
OF STRIP BETWEEN INNER  
& OUTER CYLINDERS  
PRIOR TO WELDING.
- 6. EXTERNAL & INTERNAL SURFACES MARKED  
XXX AND STRIP TO BE PAINTED WITH P.U.  
PAINT, DOVE GREY (ISC. NR. 694 TO IS:5)  
EXCEPT THREADED SURFACES.

**NOTE :-**

- 1. ITEM NO. 3 IS TO BE WELDED TO ITEM NO. 2 AND THEN TO BE WELDED TO ITEM NO. 1 AS SHOWN
- 2. ZINC & YELLOW CHROMATE COATING (25 MICRON) ON ASSEMBLY TO IS: 1573.

ISSUED BY  
**STANDARD CELL**  
for EOI  
DATE: 9/9/12 SIGNATURE: *[Signature]*

SL NO	DESCRIPTION	DRG NO	QTY	REMARKS
03	STRIP	NASK 1072/3 (PROV)	04	
02	INNER CYLINDER	NASK 1072/2 (PROV)	01	
01	OUTER CYLINDER	NASK 1072/1 (PROV)	01	

**LIST OF COMPONENTS**

SCALE: N.A.T.S.	DIMENSIONS ARE IN mm	TOL.	D.S.OA' No	ASSY.DRG. No. NASK 1061				
DGN.	DRN Ravi	COMP.	CHD.	ASSY.DRG.LIST No.				
PASSED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	THREAD TO CONFIRM IS: 4218		DTE GEN OF NAVAL ARMAMENT INSPECTION IHQ, MoD (NAVY), N.DELHI				
13-02-14	DRAWING AMENDED	ARD 2453	D Singh		GEN.SPEC: IS:2102			
02-06-09	APPROVED	DCMAI			STORE SPEC. NO.			
R.No	DATE	ZONE	BRIEF RECORD	AUTHORITY	INITIALS	PROTECTIVE FINISH.	GAUGE SCHEDULE No.	

**ASSEMBLY FIN**

DRG.No.  
**NASK 1072**  
(PROVISIONAL)

TRIM ON THIS LINE WHEN SUPPLIED TO TRADE

A-3