



FORMAT	ZONE	REF. NO.	DESIGNATION.	DESCRIPTION.	QTY	REMARKS
				Documents.		
22			PM6-1C.000CB	Assembly drawing.		
22			PM6-1C.000C4	Out line drawing.		
12			PM6-1C.000BC	Specifications list.		
11			PM6-1C.000BA	list of reference documents		
11			PM6-1C.000TY	Specifications		Seperate album.
32			PM6-1C.000PC-Г	Certificate to relay batches.		Ditto,

*4/0.60k*

PM6-1C.000.

S.NO	SHT	DOC.NO.	SIGN.	DATE	<p>TRACTION RELAY</p>	SHT.NO.	TO.NO.OF.SHT
DRAWN BY	S.GOPAL			11/12		1	3
CHECKED	A.K DOBRY			12.12.12			
F/M.DC.	S.R.NAIR.			14.12.14			
DIV.OFFR.	A.K KUNDU			3.01.85			
	NAME.		SIGN.	DATE			



FORMAT	ZONE	REF. NO.	DESIGNATION.	DESCRIPTION.	QTY	REMARKS
				Standard items.		
		7		Ring T930-20-2 GOST11025-78	1	X5-11062 Maximum quantity 2 pieces.
		8		Washer 465 T 06 GOST6402-70	4	X-1012
		9		Washer 565 T 06 GOST6402-70	2	X-4001
				Material.		
		11		Wire KO 0.8 GOST792-67.	0.2M	
11			y -728-30.	Sets: Traction relay. PM6-1C Packaging.	1	Separate album.

*6*  
*D.602*

PM6-1C.000

S.NO	SHT	DOC.NO.	SIGN.	DATE
		S.Gopal		11/12
		A.K. NAIK		3.12.85
		S.R. NAIR.		14.12.85
		A.K. KUNDU		3.01.85
		NAME.	SIGN.	DATE

TRACTION RELAY

SHT.NO.	TO.NO.OF.SHT
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1-5-1/3

TRACTION RELAY.

PM6-1C

PM6-1C.000.

ZONE	REF. NO.	DESIGNATION	DESCRIPTION	QTY	REMARKS
	1		Factory documents.		
	2		Technological instructions		
	3		on preparation and		
	4	U-252-78.	correction of solution for chromarization with addetive "PLEKON"-15.		
	5	U-109-78.	Technical instructions on preparation of paste and sealing compounds.		
	6				
	7		Departmental documents		
	8	OST3, 1928-73	Varnish coating		
	9		Classification sampling and purpose		
	10	OST92-1111-71	Standard technical process and solder for soldering of articles EnamelMC		
	11	Ty 6-10-1012-78	T-Specifications		
	12				
	13	Ty 6-10-1291-77	VarnishHU-134		
	14	OST4Г0.033.00	Fluxes and solder for soldering.		
	15		Compositions properties field of applicat		
	16		State documents		
	17				
	18	GOST792-67	Low carbon quality wire		
	19		Brass sheets and strips		
	20	GOST931-78.	Technical specifications		
	21	GOST1050-74	Design carbon quality steel		
	22	GOST1051-73	Quality calibrated steel		
	23				
	24				
	25				
	26				

10/2602

S.NO.				SHT				DOC.NO.				SIGN.				DATE			
DRAWN BY				S GOPAL								14/7/85							
CHECKED				D.K. JAIN								15/7/85							
F/M.D.C.				S.R. NAIR								15/7/85							
DIV. OFFR.				A.K.K. DU								3.01.85							
NAME.				SIGN.				DATE											

PM6-1C.000B (A)

TRACTION RELAY

List of referance documents:

SHT.NO.	TO.NO.OF.SH
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Easy2Convert  
www.easy2convert.com

3-5-A4 1-5-1

SR. NO.	ZONE.	REF. NO.	DESIGNATION.	DESCRIPTION.	QTY.	REMARKS
		27	GOST21930-76	Soldering lead tin at the pins		
		28		Technical specifications		
		29	GOST1908-77.	Capacitor paper		
		30		Technical specifications		
		31	GOST2208-75.	Brass tapes in general purpose		
		32				
		33	GOST2214-78.	Varnished cambric cloth		
		34		Technical specifications		
		35	GOST2773-78	Copper wire, insulated by varnish		
		36		oil basis. Technical specifications		
		37				
		38	GOST2824-75	Electrical insulating board		
		39	GOST6309-73.	Cotton swing thread.		
		40	GOST6402-70.	Spring washers		
		41	GOST7417-75.	Calibrated round steel assortment		
		42				
		43	GOST 9045-70	Coldrolled, low carbon quality		
		44		steel sheet for cold stamping		
		45				
		46	GOST9151-75	Enamel grade ГФ-92.		
		47	GOST 9754-76	Enamel МЛ-12 Technical specification		
		48	GOST10144-74	Different colours of enamels KHV-124 &		
		49	GOST11025-78	Fine wool felt for electric equipments <sup>125</sup>		
		50		and parts from its		
		51		Technical specifications		
		52	GOST12172-74.	Adhesive of phenol polyvinyl acetal		
		53		Technical specifications		
		54	GOST18251-72.	Adhesive strip on the paper base		
		55	GOST 19904-74	Cold rolled steel sheet of assortment		

PM6-1C 000B<sub>A</sub>

S.NO.	SHT	DOC.NO.	SIGN.	DATE
DRAWN BY		S.GOPAL		
CHECKED		D.K. JAIN		
F/M.D.C.		S.R.V.		

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List of Reference Documents

FORMAT	ZONE	REF. NO.	DESIGNATION.	DESCRIPTION.	Q.TY	REMARKS
		1	GOST9125-74	Copper wire for brushes of electric machine.		
		2				
		3				
		4				
		5	GOST9614-75	Vernished cotton fabric tube for insulation.		
		6				
		7				
		8				
		9	GOST21930-76	Lead-tin solder as bars		Technical specifications. Rubber tip ends for the type of parts. CT109-86. CA18-66.
		10				
		11	Ty105431-77.			CMC18-18. Technical specifications.
		12				
		13				
		14				
		15	OST B 84-1602-78	Part and assembly unit <sup>made</sup> of plastic		General Technical specifications.
		16				
		17				
		18				
		19	HO.010.007	Letters and symbols for inscription on the articles. Sketch, Dimensions, Tolerance		
		20				
		21	GOST20437-75.	Press material AF-4. Technical specification.		
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PM6-1C.000B D

S.NO.	SHT	DOC.NO.	SIGN.	DATE
				15/12
				15.12.84
				15.12.84
				1.1.85

TRACTION RELAY

List of referance documents

SHT. NO.	TOTAL SHEETS
3	3

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TRACTION RELAY.

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