



Material :-

BS:3146 PART-1, 1974 Class:5, Grade:A
Non Stressed Component

Radiographic Test as per ASTM-E-192

Acceptance standard:-

Gas hole & Foreign Material: Level-3
Shrinkage (All Types) : Level 3

Hardness: 220 BHN max.

Note:-

Tolerance as per IS:11166 Class-I
Flatness Tolerance : $\pm 0.1 / 25.4$ mm
Casting Radius 0.5 mm

Pilot Sample to be get approved before bulk production

FOR DIRECT COPY
DRAWINGS
Rolling
Ordnance Factory,
Tiruchirappalli-620016

TRACED DRAWN CHECKED OIC/D&DO OFFICER/ PRODN DIV/OFFICER/ D&DO SIGNATURE & DATE APPROVED ON: 01/01/2018		SUB: IC Pistol Grip Base FOR: K4106,K1106 Pistol Grip Base OF: TRICHY ASSAULT RIFLE DES.REF.NO. K-1106,K-4106 DRG. No.: K-IC-1106 ORDNANCE FACTORY TIRUCHIRAPPALLI-16.		SCALE NTS QPG 1 Weight (g) 2.97 SHEETS: 1 SHEET No.: 1	
AMENDMENTS & DATE		SIG. & DATE			