

No.3201/FDY/Proc/2014-15

FOUNDRY SECTION

DATE :- 04/08/2014

Sub :- Pre-Qualification criteria for Al-cu master alloy.

A) Essential Requirement

- 06) The firm must be a manufacturer of Al-cu master alloy (documents to be attached) having melting furnace capacity of 01 MT minimum.
- 07) The firm must have the resources of pure Aluminium Ingot (99.7% purity) and pure Cu from which Al-cu master alloy is produced and firm has to give details of the resources.
- 08) The firm must have mixing Instrument for the molten bath.
- 09) The firm must have casting facilities to cast the product in Ingot form
- 10) The firm must have Electronic weighing balance.

B) Desirable Requirement

- 03) The firm shall have testing facilities i.e. spectrometer or wet chemical Analysis Instruments, Hydrogen analyser etc.
- 04) The firm has to show all the relevant documents for its successful supply of Al-cu master alloy to the customer in last three years.

WM / DM

WM / QC I M

HOS / FDY

AGM / SK

AGM / PS 03/09/14

WM / E&F

GENERAL MANAGER

Refund to 80,000 L 014 7
100,000 for probable vendors
Criteria release from JGM / NF
03-09-14