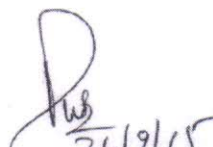
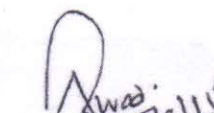
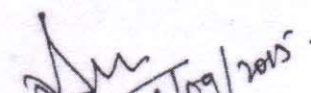


SCOPES OF WORK FOR MACHINING OF 30 MM BMP-II

- 1/ The Firms shall collect the basic material i.e. semi finished Cartge. Case as per MSF Drawing No.NCC/689/1 from MSF and deliver the finished material after machining to MSF under their own arrangement.
2. Material will be supplied packed condition in returnable steel boxes.
- 3/ The machining has to be carried out as per the scope of work and MSF Drawing No: NCC/689.
4. Firm shall deliver the components duly machined within 3 days from the date of lifting.
5. Final acceptance of the material is subjected to clearance at QC/MSF in respect of dimensions as specified in component drawing at MSF.
- 6/ Any articles which do not pass in inspection shall be taken back by the Firm and reworked free of cost. Ideally there should not be any rework. If, rework exceed beyond 2% then appropriate action, like closing of SO, will be taken.
- 7/ Firm will submit Bank Guarantee @ Rs.100/- per Cartridge Case towards lifting of the material issued to them.
- 8/ The Firm will clearly indicate his capacity for machining per week and amount of which he can give Bank Guarantee. MSF requirement is upto 8000 Nos. /week depending upon demand by our consignee.
9. Yield: a) Process loss-2% max.(Non returnable scrap by Firm).
b) % yield-100% Cartg. Case to be returned to MSF, i.e. if 100nos. Cartg cases are issued to the Firm with a weight of say 'w' kg, the Firm will return 100 nos. Cartg. Case duly machined and total material weight(weight of Cartg. Case and weight of clean process scarp in the form of turnings, boring etc.) should be minimum '0.98w'kg.
10. Payment will be on the basic of accepted Cartg Cases only.
11. If, the rejection is more than 1%,due to the fault of the firm, cost as decided by GM/MSF will be recovered from the Firm.
12. In case of non-return of any Cartg. Case(s) by the Firm, cost as decided by GM/MSF will be recovered from the Firm, since 100%, of the Cartg. Cases collected by the Firm has to be returned back to MSF.


26/9/15
Jt. GM/CC


AWM/CC 26/9/15


26/09/2015
JWM/CCS