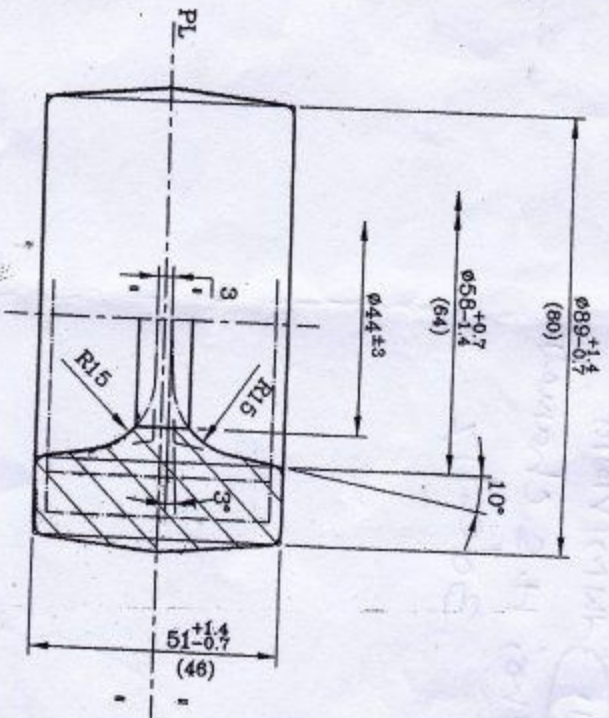




TECHNICAL REQUIREMENTS.

01. HEAT TREAT. NORMALISE & TEMPER
DIA OF IND. 3.7 - 4.2 MM(269-207 BHN.)
02. DE-SCALE
03. DEPTH OF SURFACE DEFECTS AND SCALE
PITS UP TO 0.5 OF ACTUAL MACHINING
ALLOWANCE ARE ALLOWED.
04. MISMATCH SHOULD NOT EXCEED 0.6 MM.
05. RESIDUAL FIN ALONG THE PARTING LINE
SHOULD NOT EXCEED 0.6 MM.
06. FOLDING OF FIN IN PIERCED HOLE IS
ALLOWED.

07. MARK PART NO. & STEEL GRADE INDEX "2C"
08. UNSPECIFIED DRAFT = 7°
09. UNSPECIFIED RADI = R 2.5 MM.
10. MACHINING DIMENSIONS ARE SHOWN IN BRACKETS.
11. UNTOLERANCED DIMENSIONS ARE FOR CONSTRUCTION.
12. ECCENTRICITY OF PIERCED HOLE SHOULD NOT EXCEED
2.0 MM.
13. PAINT RED OXIDE.

MODIFICATIONS & ADDITIONS		
ISSUE	MODIFICATIONS & 'N' OF 'A'	SIG
A	REDRAWN	

T-72

MATERIAL	FORGING WT.	
20X2H4A	1.94 KGS	
GOST 4543-71		
ALT. MATERIAL	HAMMER	SCALE
		1:1

DRAWN	CHECKED	APPROVED	AUTHD.

DRAWING NO. 172.2M.52.005/F
NOMENCLATURE: BUSHING, OUTER

HEAVY VEHICLES FACTORY
AVADI, CHENNAI