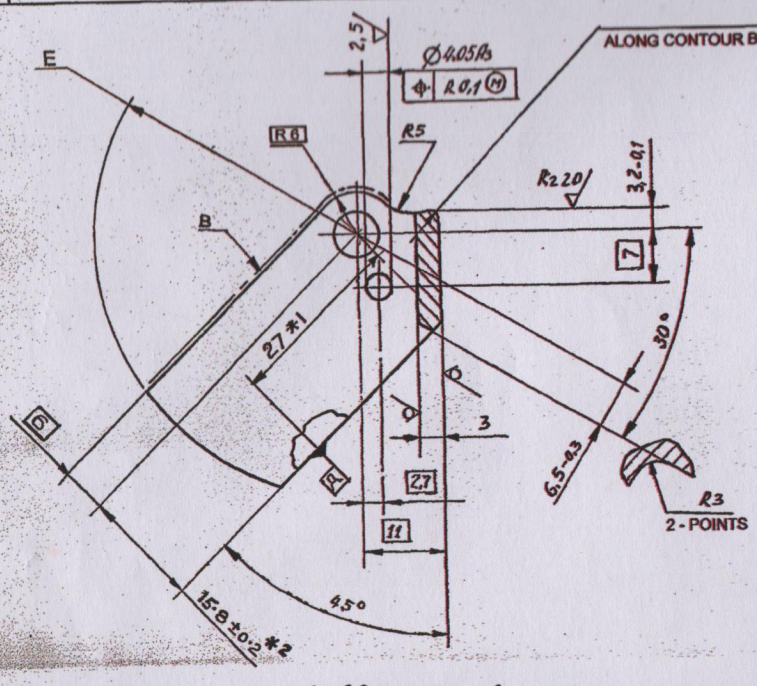
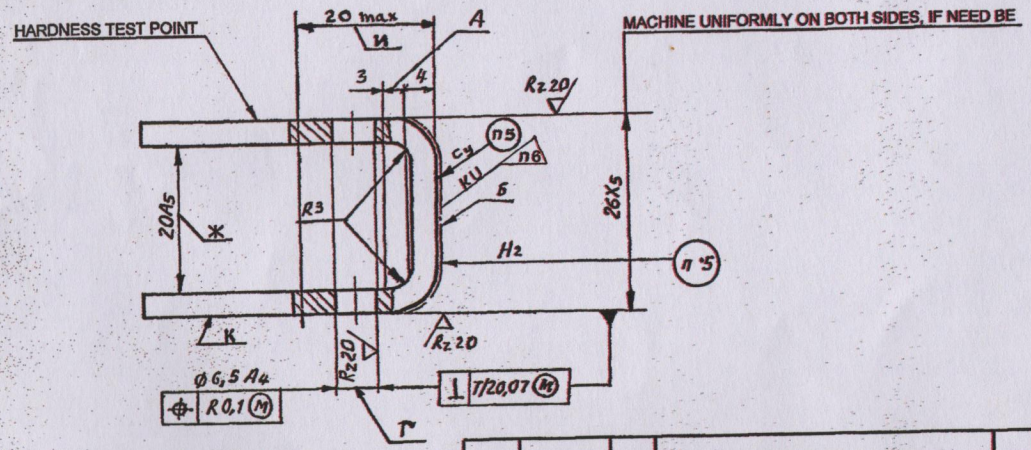
PART No/D.S.CAT. No.
3040-003621

Rz80





DS CAT No	DESIGNATION	SIZE	E
3040-003621	2A42. 01.033	RATED R35.5	-0.2
3040-022406	2A42. 01. 033-01	R35	-0.2

1. HRC ref 38.5 to 45.5
2. * sizes for reference
3. *1 Dimension is provided by tool.
4. Blunt edges to R ≈ 0.6 mm.
5. Coating: accelerated electroless phosphating with chromate treatment/impregnation with adhesive БФ-4, ГОСТ 12172-74, with nigrosine, grade A, ГОСТ 9307-78,
   one coat OR Phosphating (accelerated) Gde I to JSS 0465-01-94
   with coating of Dunlop adhesive S 758 one layer & nigrosine to JSS 1036
6. Stamp
7. TOLERANCE ALONG CONTOUR B WITH RESPECT TO BASE Г AND Д IS 0 4 mm
8. AFTER HEAT TREATMENT INCREASE OF DIM * OVER SECTION И UP - TO 20 4 mm IS PERMISSIBLE.
9. Mark with type ПО-5, ГОСТ 2930-62.
10. *2 DIMENSION TO BE MACHINED AND MEASURED UP TO SHELF K

INDIGENOUS MATL :-
BS : 1449 Pt-1 - 83, DESIGNATION CS60 ANNEALED COMPONENT TO BE HEAT TREATED TO HRC 38.5 TO 48.5 OR IS : 2507-1975, GDE 55 C6

MATERIAL - Sheet Б-3 ГОСТ 19904-74
4-III-50, ГОСТ 16523-70

AMENDMENT NOTICE No.
2A42 - 1233T - 88 Dtd.21-09-88 (P - 174,176 / 2869)

DATE	AUTHORITY	ZONE	AMENDMENTS	SIG AHSP	SIG DO
01-10-18	19451-W	C/1-4	INDIGS MATL AMENDED		
16-01-07	19022-W		DS.CAT.No.ADDED & NOMEN AMENDED.		
20-7-06			SCANNED & PRINTED WITHOUT CHANGE		

PREV DC Nos.- 16407-W,16657-W,16975-W,17220-W,17755-W,18174-W,18193-W,18283-W & 18845-W Dt 13-01-04

DRG SEALED,- 18174-W Dt 22-09-95

DO CQA(W)

DRAWN - | CHD - | ASSY DRG -
SCANNED - SKB | CHD - GSN | DATE -
C/D'MAN | DO | AHSP | FOR CQA(W) | SCALE - 2 1 | ESTD mass - 0 038
MATERIAL - AS ABOVE
PROTECTIVE FINISH -

PAWL पॉल

CQA(W), JABALPUR

DESIGN No

PART No 2A42.01.033

DS CAT No 3040-003621

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 30/01/24
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI -620 016.