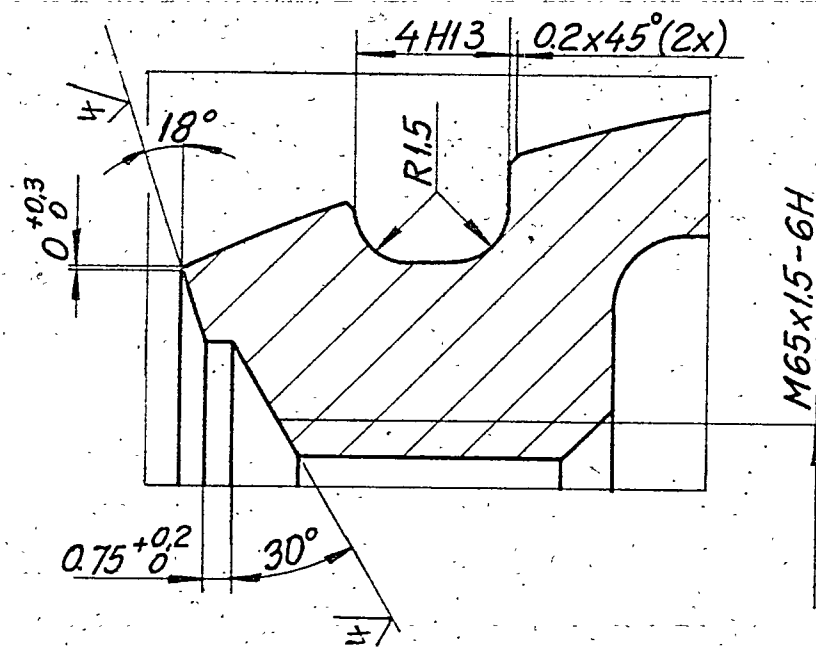
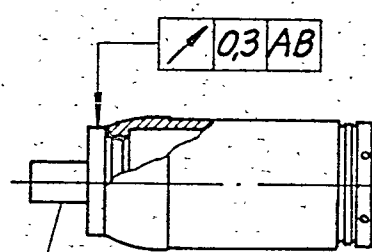
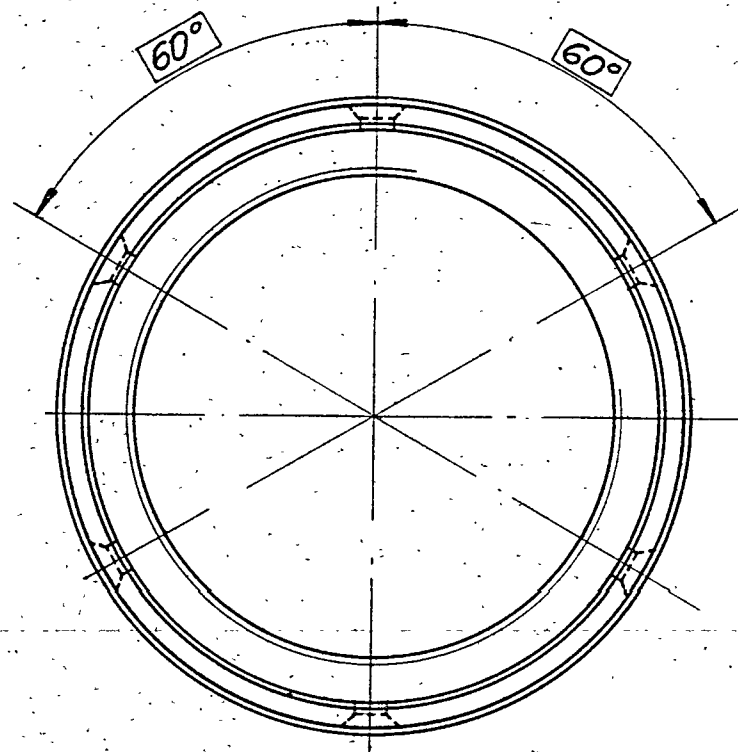




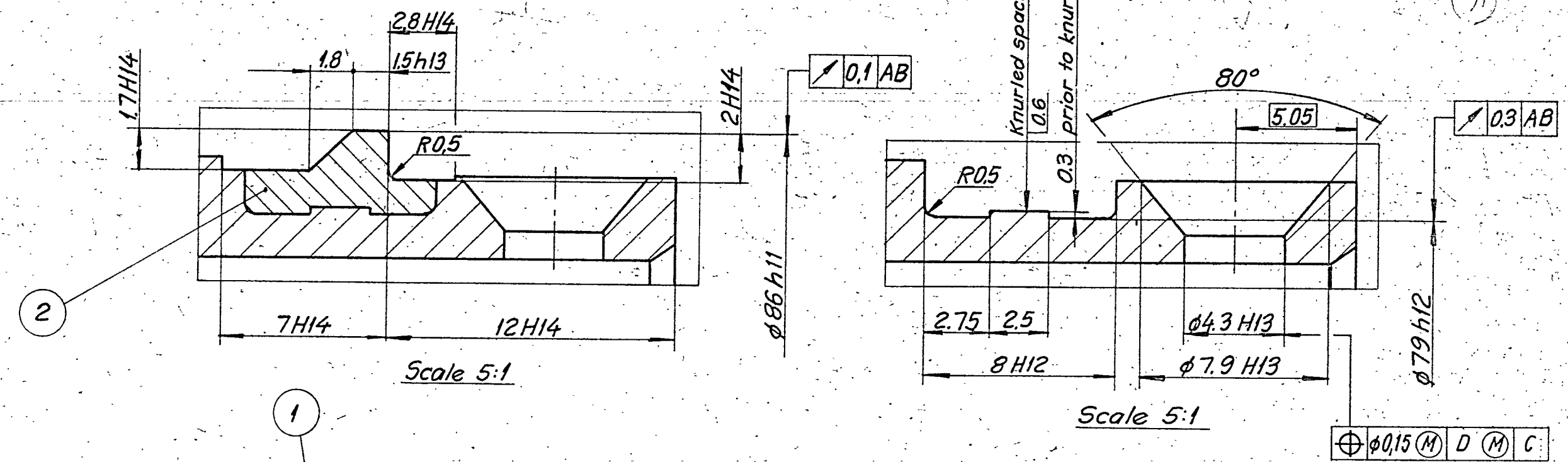
Scale: 5:1



"Go" screw plug gauge
with stop. Cone 18°

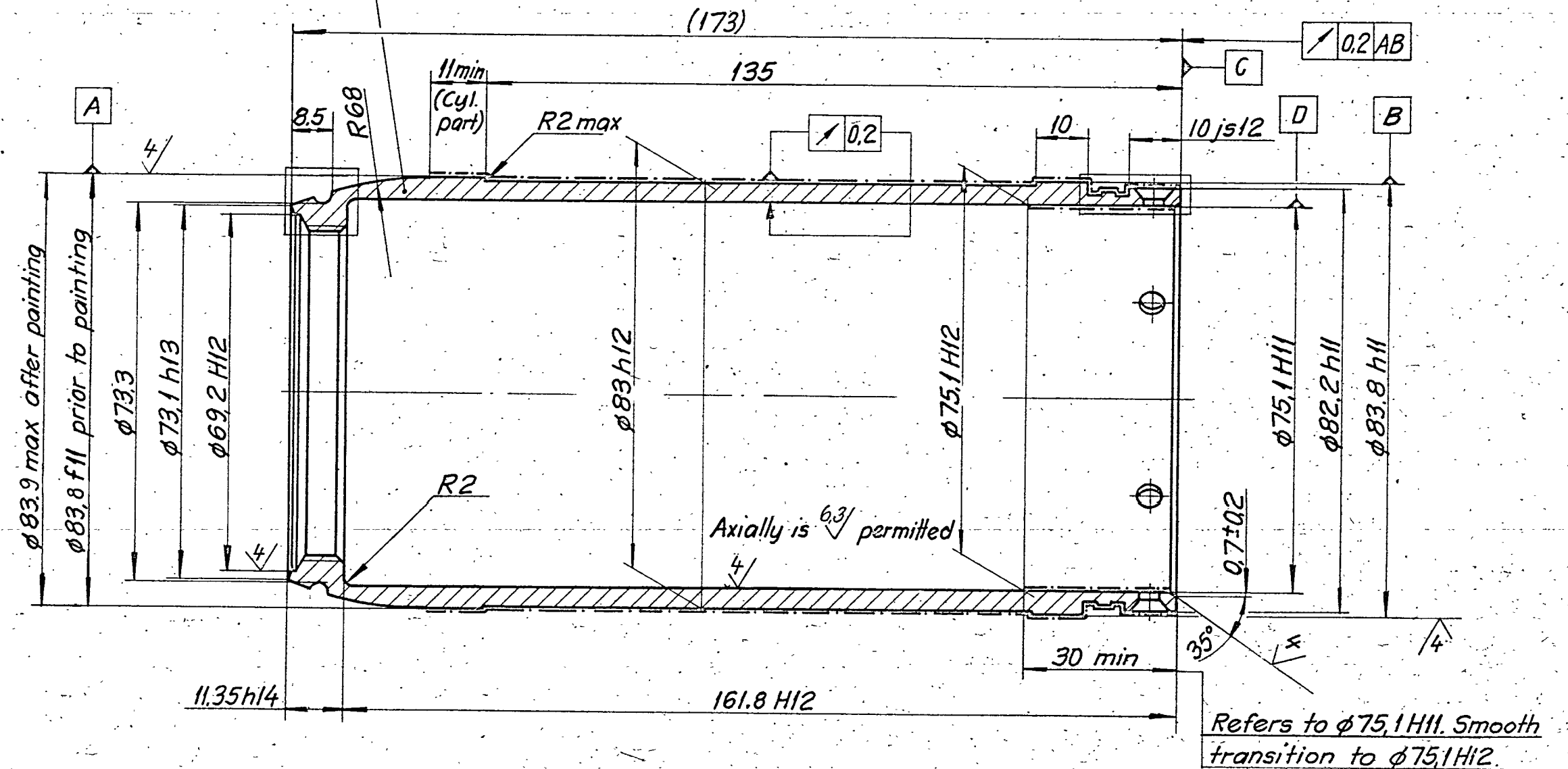
Fig. of permissible run out

Scale: 1:5



Scale 5:1

Scale 5:1



Refers to $\phi 75.1 H11$. Smooth transition to $\phi 75.1 H12$.

Shell body painted to spec F1301-903390		
Article-No.	Colour	
F1301-101840	Unpainted	
F1301-055150	White	
F1301-122060	Lead grey to B.S.381C no 635	

Unless otherwise stated, dimensions refer to condition prior to painting.

* ALTERNATIVE MATERIALS:-

IS 1285 GRADE 24345/64430 WP OR
BS 1474 GRADE 2014A/6082 TF

Spec. F1301-903390

NOTE:-

IN INDIA, READY MIXED PAINT, AIR DRYING
MATT/SEMI-GLOSSY, SPRAYING OR BRUSHING
WHITE TO SPECN. IS:168 (LATEST ISSUE).

NOTE:- FOR MARKING AND STENCILLING SEE
DRG. NO CIA/AMN/2216 (LATEST ISSUE)

10-11-89		D.C. 34754-A	AGAINST ITEM NO 2 MATERIAL ADDED & ALTERNATIVE MATERIALS ADDED AGAINST ITEM NO 1		
23.2.87		D.C.F. 34068-A	NOTE FOR MARKING AND STENCILLING ADDED.		
19.4.84		D.C.I. 33575-A	DRG. SEALED IN SUPERSESION OF ISSUE 'L'		
18-4-84		QA11053/II/79	PAINTING NOTE ADDED.		
M	1-6	H2, G1, F9, F3, F2, D2		83-03-17	Am
L	1	H10		81-11-17	Am
K	1-2	C8-C6; A2		80-04-17	Am
J	1	E7		79-11-21	Am
H	1-2	Drawing amended; G4; F9		78-11-21	Am
G	1	Redrawn; Drawing amended; C7;		74-08-14	UN
Utgåva	Andr nr	Beskrivning		Datum	Utförd

2 1 Rotating band blank		F1301-014960	JSS 4710-1 DEOXIDISED COPPER
1 1 Body			S15 Al 4212-06 or 4338-06 *
Det	Antal	Benämning/Beteckning	Ritning/Referens
1	1	Body	
±IT 14/2		12.5/	0.3
UN		UM	
68-07-23			
Shell Body		Article No.: See table	
FORENADE FABRIKSVERKEN HUVUDKONTORET ESKILSTUNA		F1301-055150 M	