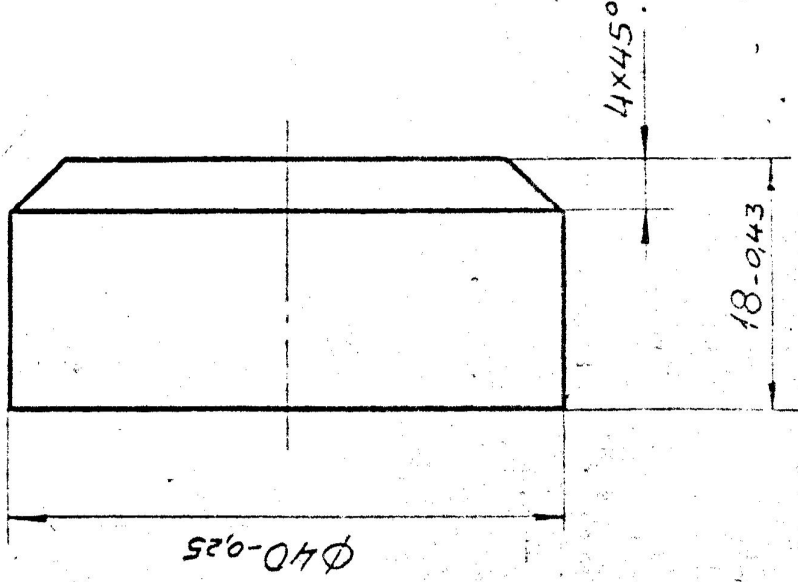


2344-108-01MK

125



DRG. NO:- VMTSK-119-8401-14

MATL:- STAINLESS STEEL IS: 6603
04G18Ni10Ti20

BOSS

NO. OFF. - 4

SCALE :- 2:1

AUTHENTICATED BY:- *cm*

FOR 125mm SCCC WINDING M/C

FOR TANK ASSY.

SUPPORTED BY:- *Colt*

2344-108-01MK

Изм/учм
№ докум.

Бобышка

Материал

FIRST ANGLE

BOSS

2:1

PROJECTIONS

Смано 12X18H9T

Аучм

С. 1

ГОСТ 5632-72

1/3/90

020016m 42

2344-108-02 MK

NO OFF: - 4

SCALE: 1:2

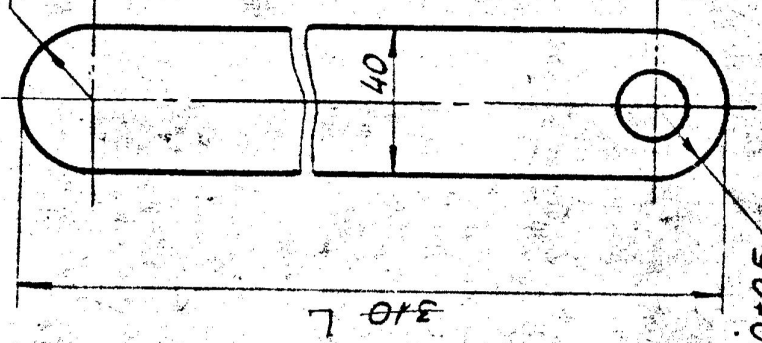
25

(M)

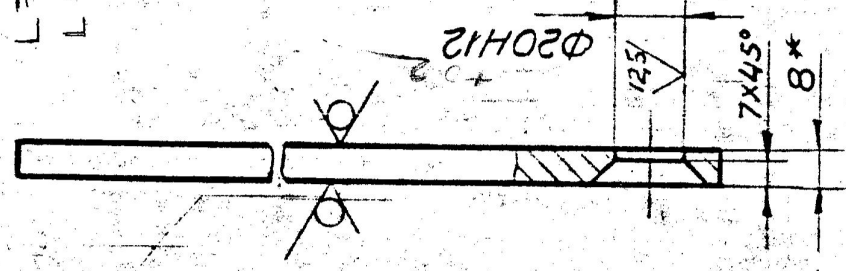
MATL: 04Cr18Ni10Ti20 IS: 6911 STAINLESS STEEL

AUTHENTICATED BY: [Signature] SUPPORTED BY: [Signature]

R20±0.5



L = 310 FOR 2 NOS.
L = 290 FOR 2 NOS.



R20±0.5

- 1. *Размеры для справок
- 2. Неуказанные предельные отклонения размеров: валов - h14.

1. Dimensions for References

2. Unspecified limit size deviations: for shafts - h14

DRG. NO.: VMTSK-119-8402-14 LEVER FOR 125mm SCCC WINDING M/C

2344-108-02 MK

Изм	Лист	№ докум.	Дата

Авт.	Масса	Масштаб
		1:2
Лист	Листов	1

FIRST ANGLE PROTECTION

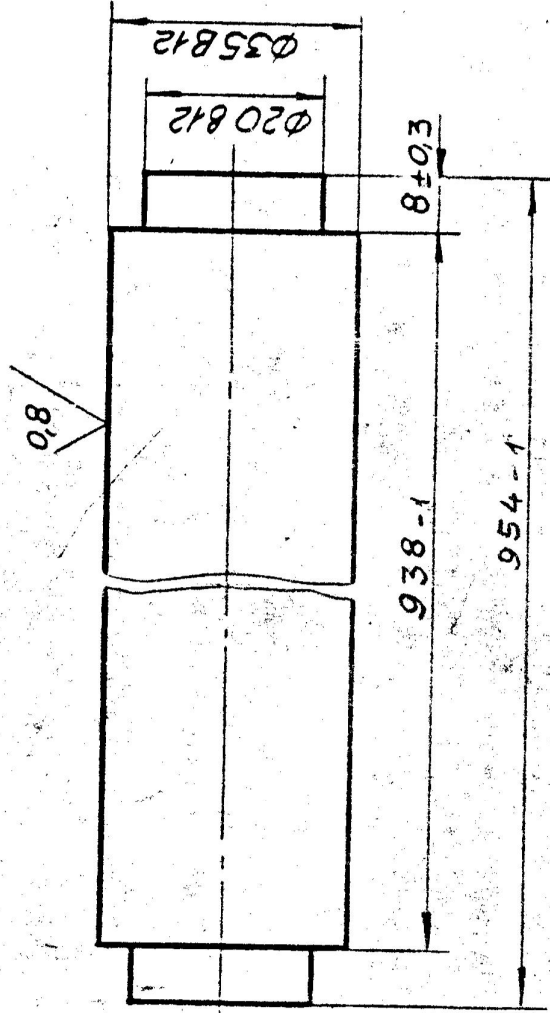
Лист 5-0-пн-8 ГОСТ 19904-74
12X18H9T-M24 ГОСТ 7350-71

68/1536

ВЕРСИЯ А.2

2344-108-03MK

125 (✓)



DRG NO: VMTSK-119-8403-14

MATL: STAINLESS STEEL IS: 6603
04G18NT T120

AXLE

NO OFF: 2 SCALE: 1:1

AUTHENTICATED BY: [Signature]

FOR 125mm SCCC WINDING M/C

FOR TANK ASSY.

SUPPORTED BY: [Signature]

2344-108-03MK

Идет	Идет	№ 000000	Аомг

Идет	Идет	Идет	Идет

FIRST ANGLE

Ocb

A x L

PROJECTION SW

сманб 12X18H9T

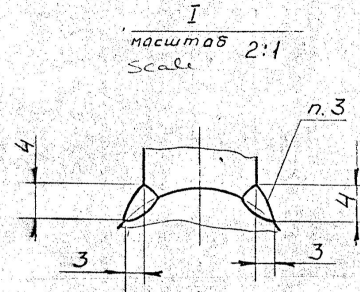
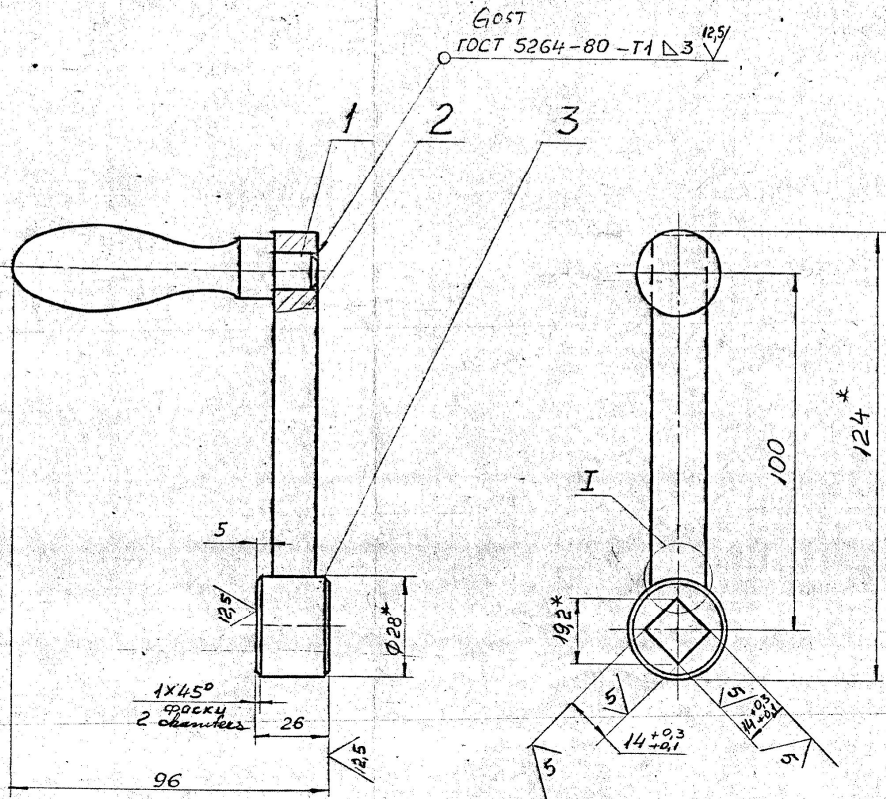
(7057)

ГОСТ 5632-72

70/376

Допмам А4

2344-102-00MK C5



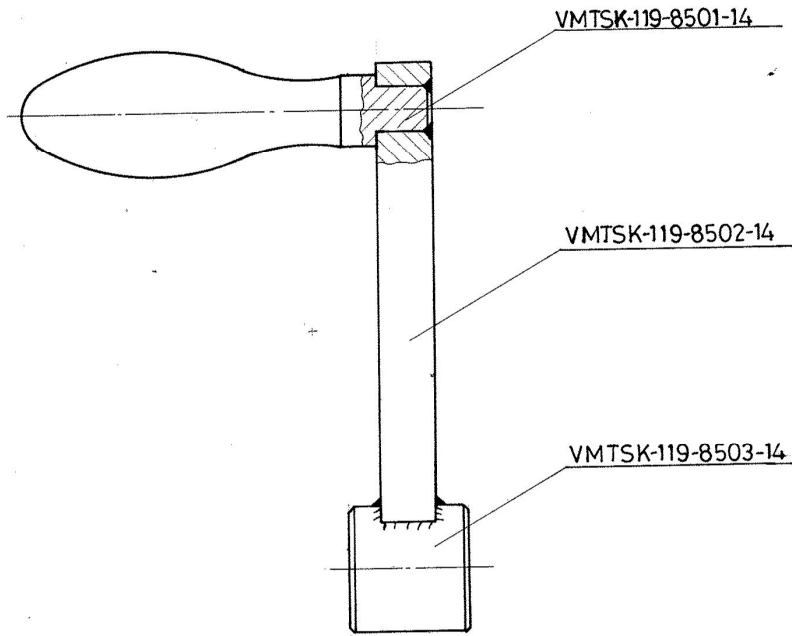
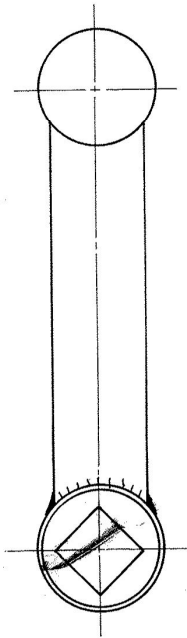
1. Размеры для справок. Dimensions for reference.
2. Неуказанные предельные отклонения размеров: отверстий - H14, валов - h14, остальных - ±IT14. *unspecified limit size deviations for holes - H14, shafts - h14, remaining ±IT14*
3. Сварка ручная дуговая. Электрод УОНИИ-13/45-3-2 ГОСТ 9466-75. *Manual arc welding. Electrode УОНИИ-13/45-3-2 ГОСТ 9466-75*
4. Покрытие (кроме детали поз.1): Хим. фос. прм. ГОСТ 9073-77. *Coating (except the part item 1): Chemical phosphating, oil finishing or metal phosphating, ГОСТ 9073-77*

DRG NO VMTSK-119-8500-12						2344-102-00MK C5			
HANDLE						Рукоятка сборочный чертёж HANDLE	Лист	Масса	Масштаб
NO OFF 1							И		1:1
FOR 12.5mm SCCC WINDING Mic						Лист	Листов	1	
FOR TANK ASSY						Ассембли Drawing			76/396
									Формат А4х3

AUTHENTICATED BY: *[Signature]*

SUPPORTED BY: *[Signature]*

FIRST ANGLE
PROJECTION



E - WELDED

STRESSES TO BE RELIEVED AFTER WELDING

1 HANDLE		पुर्जा क्र. PART NO.	पदार्थ MATERIAL	मानक STANDARD	परिमाण DIMENSIONS	अभ्यक्ति REMARKS
संख्या NO. OFF.	विवरण DESCRIPTION					
सामान्य सहिष्णुता GENERAL TOLERANCE						
रेखक परिमाण LINEAR DIMENSION						
0 - 6 ± 0.1						
6 - 30 ± 0.2						
30 - 120 ± 0.3						
120 - 315 ± 0.5						
315 - 1000 ± 0.8						
1000 - 2000 ± 1.2						
कोणिक परिमाण ANGULAR DIMENSION						
1 - 10 ± 1'						
10 - 50 ± 30'						
50 - 100 ± 20'						
> 100 ± 10'						
मापांक 'म्य एम' में VALUE IN 'μm'						
✓ 1 - 25						
✓ 25 - 50						
✓ 50 - 100						
✓ 100 - 150						
✓ 150 - 250						
✓ 250 - 500						
✓ 500 - 1000						
✓ 1000 - 1500						
✓ 1500 - 2500						
✓ 2500 - 5000						
✓ 5000 - 10000						
✓ 10000 - 15000						
✓ 15000 - 25000						
✓ 25000 - 50000						
✓ 50000 - 100000						
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