

815100-51ES

ON

D.S.CAT.

DIMNS. ARE IN mm.

NOTE:—

ACCEPTANCE STANDARDS FOR MACRO
ETCH TEST AND MICROSCOPIC
DETERMINATION OF NON METALLIC
INCLUSIONS FOR STEEL.

i) MACRO ETCH TEST AS PER ASTM E 381
WITH ACCEPTANCE STANDARD AS C2,R2S2

ii) NMIR TEST AS PER IS: 4163-82

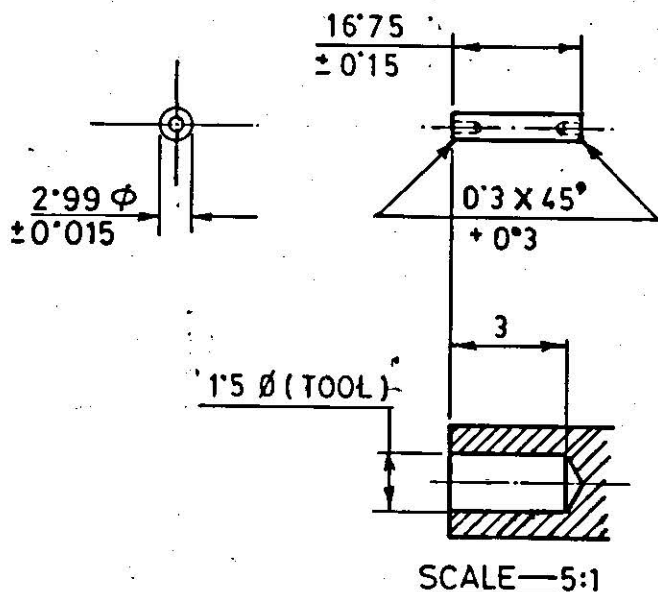
SURFACE FINISH:—

AS PER IS: 3073-1967 WHERE
NOT SPECIFIED SHOULD BE W

MATERIAL:—

MILD STEEL WIRE TO SPECN.

IS: 280:2006 ANNEALED



DC No. 27106-SA, DT. 20-06-2017 MATERIAL AMENDED

02-02-06	26158-SA	PROFORMA CHANGED, SURFACE FINISH SPECN. AMENDED NEG. RE-TRACED AND DRG. RE-SEALED.			Auth C.D.	Manu DAG
		PREVIOUS D.C. NOS. 15506-SA, 16533-SA, 21720-SA, 22284-SA, 22346-SA, 22885-SA AND 25359-SA			COPY	COPY
DATE	AUTHY.	BRIEF RECORD		ZONE	I/C; D.O.	G.O.
SEALED:— D.C. NO. 25359-SA, DT. 10. 5. 2002.				SIGN.		
DRN.	CHD.	TRD. <i>AS</i>	COMP. <i>SEB</i>	AHSP. CQA(SA), ICHAPUR		
SCALE:— 1:1 & 5:1		EST. MASS:—		ASSY. 1005-007712		
DT.	I/C; D.O.	APPROVED DT. (NEG. RE-TRACED)				
MATERIAL:— AS STATED				DGNR'S REF.		
H.T./HARDNESS:— ANNEALED PRIOR TO RIVETING.				PART NO. 25 C		
PROTECTIVE FINISH:—				DRG. NO. A 1211		
NOMENCLATURE:— PIN RETAINING GAS CYLINDER				D.S.CAT. NO. 5315-001518		