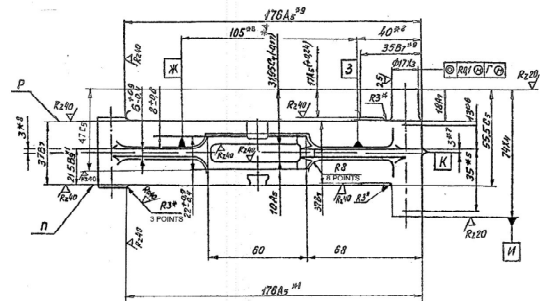
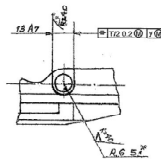


VIEW - Ø



AMENDMENT NOTICE Nos.
2A42-1133T-88 dtd 18-3-88
(P-05/2809)
2A42-1141T-88 dtd 10-3-88
(P-73/2809)

1. Blank forging according to IS 7505-74, class II.
2. Quality of forged surface according to IS 9177-70.
3. Unspecified radii are 2 mm.
4. HRC₂ 53,5 - 51,5.
5. Inner corners R = 0,6 mm.
6. Sharp edges to R = 0,6 mm.
7. Name also by tools.
8. Sizes given in relation to bases F and S.
9. Size given in relation to base T and M.
10. Size given in relation to bases F and E (M).
11. Size given for base S.
12. Size given for base R.
13. Size given for base K.
14. Size given for base F and S.
15. Size given in relation to bases S, X, Y, Z and surface R.
16. Size given in relation to bases S, X, Y, Z and surface R.
17. Tolerance along the contour H in relation to surfaces T and M is 0.25mm.
18. Tolerance along the contour M, H & C in relation to surfaces T and E (M) is 0.25mm.
19. Machined surface P dimension Ø may have unfinished area which is not specified.
20. Coating: accelerated electroless phosphating with chromate treatment/impregnation with adhesive SB-4, IS 12172-74, with nigrosine, mark 1, IS 9307-78, one coat phosphating (accelerated) Gds 1 JSS : 0485 - 01 - 04 with coating of dunlop adhesive S 758, one layer and nigrosine to JSS : 1036.
21. Mark with type NO-5, IS 2730-66.
22. Stamp.
23. Stamp the serial No of a component with print No - 3 GOST 2330-82

INDIGENOUS MATERIAL :-
IS : 4367 '81 DESIGN 25 Cr 13 Mn 6 M OR IS : 5517 '83 DESIGN 25 Cr 13 Mn 6 M TEST SAMPLES / TEST PIECES SHALL BE HEAT TREATED AND TESTED TO I.S 63 mm

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19-3-88	19118-W	3-D CAT No. ADDED & REVISED/AMENDED	27	DRW: PAK	CHK: PAK	ASST DRG: PAK	CQA(W), JABALPUR
12-5-88		SCANNED & PRINTED WITHOUT CHANGE	27	DRG: PAK	CHK: PAK	DATE: 1-1-88	SCALE: 1:1
DATE	AUTHORITY	ZONE	AMENDMENTS	DRG. NO.	CHK. NO.	ESTD. NO.	DESIGN NO.
PREV. DC No: 1841-W, 1850-W, 1873-W, 1722-W, 1772-W, 1874-W, 1810-W, 1825-W, 1830-W, 1851-W, 1885-W, 1842-W & 1884-W Dtd 15-1-81							
PROTECTIVE PAPER:							PART No: 2A42.05.115
CONNECTING LINK, RIGID							DS CAT No: 3040-021703
कनेक्टिंग लिंक, रिजीड							
DD FORM 1017-74 (REV. 12-13-80)							