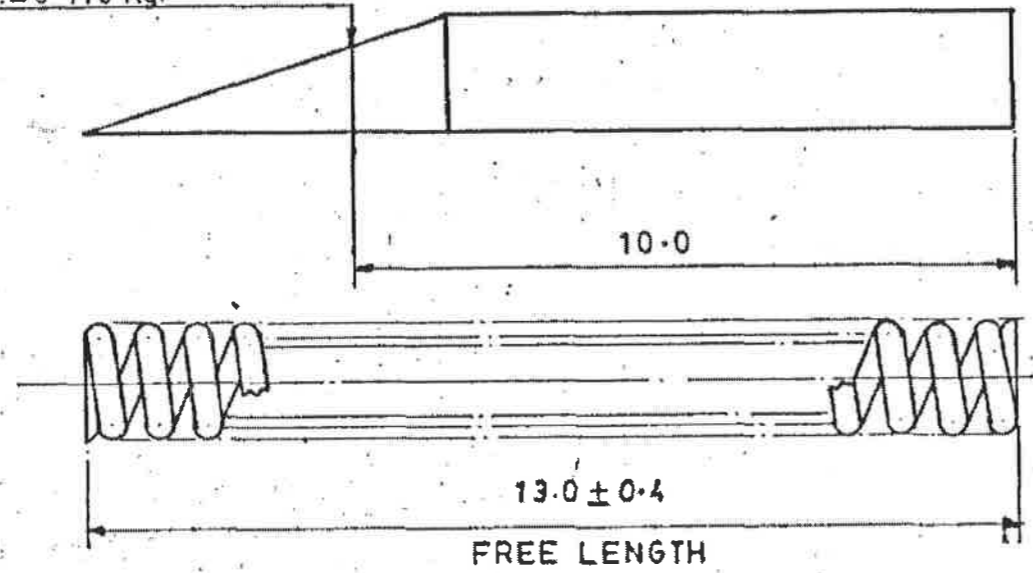


D.S. CAT. NO. 5360-007115

DRAWING CONVENTIONS CONFORM TO JSG-0104  
DIMNS. ARE IN m.m.

1.36 Kg. ± 0.110 Kg.



MARKING ON TAG.  
Yr. OF Mfg.  
MANUFACTURER'S CODE  
D.S. CAT. NO.

WIRE DIA. \_\_\_\_\_ 0.35  
MEAN DIA. \_\_\_\_\_ 1.2 ± 0.15  
NO. OF EFF. COILS \_\_\_\_\_ 22 ± 3  
WOUND \_\_\_\_\_ R.H.  
TYPE OF ENDS \_\_\_\_\_ PLAIN END GROUND  
STRESS RELIEVED.

CRAMP TEST :-  
SPRING TO BE TESTED BEFORE GAUGING BY COMPRESSION TO A LENGTH OF 8.5 FOR A PERIOD OF 24 HOURS AFTER WHICH IT MUST CONFORM TO THE FREE LENGTH SHOWN.

22-2-08	26402-SA	MATERIAL AMENDED.		App'd.	OR	310							
13-5-97	26338-SA	MATERIAL AMENDED		App'd.	CD	350	ORN.	CHD.	TRD. <i>Shelva</i>	COMP. <i>N. Sanbani</i>	AHSP CQA(SA), ICHAPUR		
31-8-2001	25111-SA	MATERIAL AMENDED		App'd.	ED	350	SCALE :- 10:1.		EST. MASS		ASSY. 1005-007753		
09-07-99	24427-SA	CRAMP TEST NOTE AMENDED		App'd.	ED	350	DT. 25-11-97	<i>A. Indu</i>	APPROVED DT. 3.10.94		NEG. RE-TRACED		
25.11.97	23963-SA	PROFORMA CHANGED, MARKING NOTE ADDED, NEG. RE-TRACED AND DRG. PROV. RE-SEALED.		App'd.	ED	350					DGNR'S REF. ARDE SK 3143/74		
		PREVIOUS D.C. NO. 237 86-SA.							MATERIAL :- <del>IS:4454 (P.T.) 2001 Sd. PH</del>		PART NO.		
DATE AUTHY.		BRIEF RECORD	ZONE	1/CDO	G.O.				H.T./HARDNESS :-		ORG. NO.		
SEALED :-		PROV. D.C. NO. 237 86-SA, DT. 27.3.97			SIGN.				PROTECTIVE PHOSPHATE TO SPECN. JSS:0465-C1:1988		D.S. CAT. NO. 5360-007115		
NOMENCLATURE :-		SPRING HELICAL COMPRESSION EXTRACTOR (INNER)							FINISH :- CLASS II (ACCELERATED), OIL FINISH.				