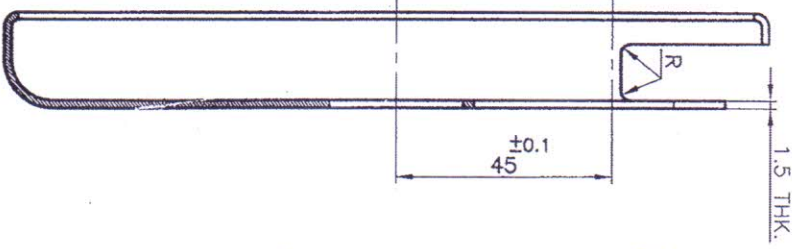
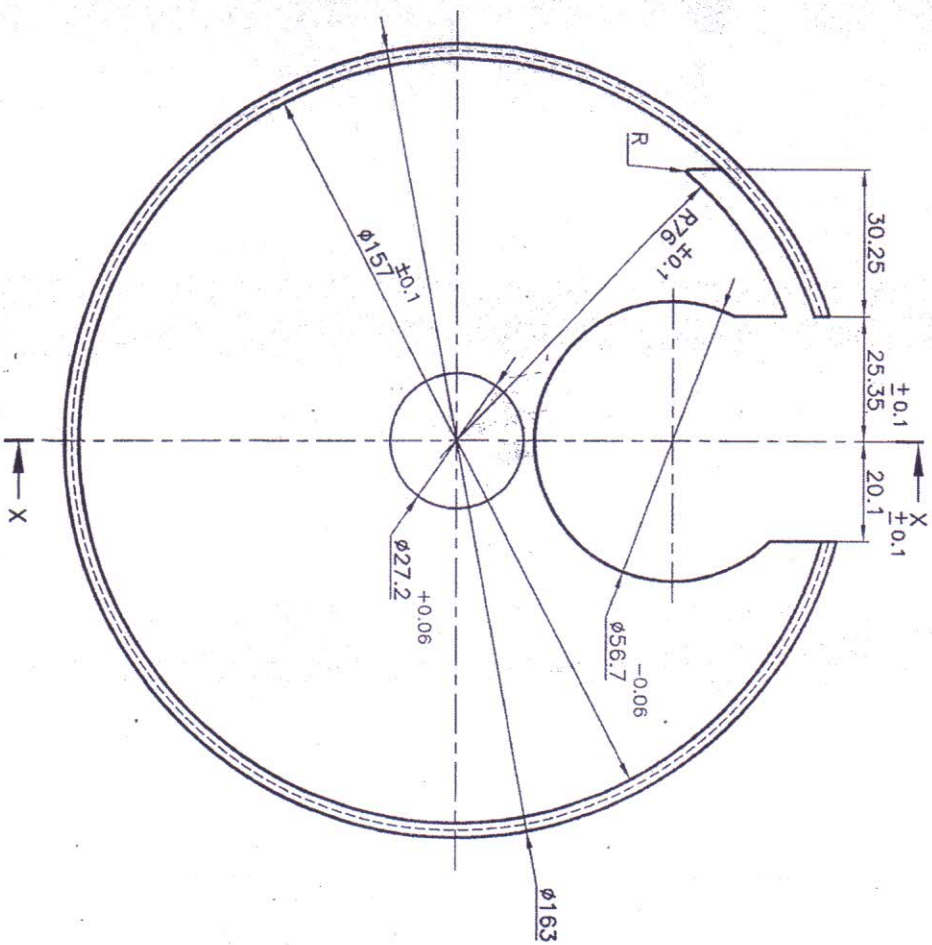


MATERIAL : IS:2507-1975, GRADE-1, DESIGNATION - 45C8.
(OR) BS:1449, PART-1, 1983, CS50 (OR) CS55.
HARDNESS: 400 - 450 HV.



SECTION AT "XX"

UN CONTROLLED COPY

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE 22/2/18

Design & Drawing Office
Ordnance Factory
Tiruchirappalli-16

DIMENSIONS ARE IN mm.
UNTOLERATED DIMS. AS PER IS : 2102 (MED)
SHARP CORNERS SHOULD BE BLUNT TO R 0.5
PROTECTIVE FINISH : PHOSPHATED TO SPECIFICATION, JSS : 0465-01-1988
CLASS-I (ACCELERATED) OIL FINISH ON ASSEMBLY.

SIGNATURE & DATE		SUB: SHIELD FRONT		SCALE 1:1	
TRACED	DATE	FOR: HOUSING LAUNCHER ASSY	STORE DRG. NO.		
DRAWN		OF: 40mm MGL			
CHECKED					
HQS/D&DO		DES. REF. NO.	OPERATION NO.		
MODEL OFFICER/		DRG. No.: 30P 1102	SHEETS: 1		
OFFICER/		ORDNANCE FACTORY	SHEET No.: 1		
D&DO		TIRUCHIRAPPALLI-16.			
AMENDMENTS & DATE	SIG.	APPROVED ON. 25/02/2015			