

OFB

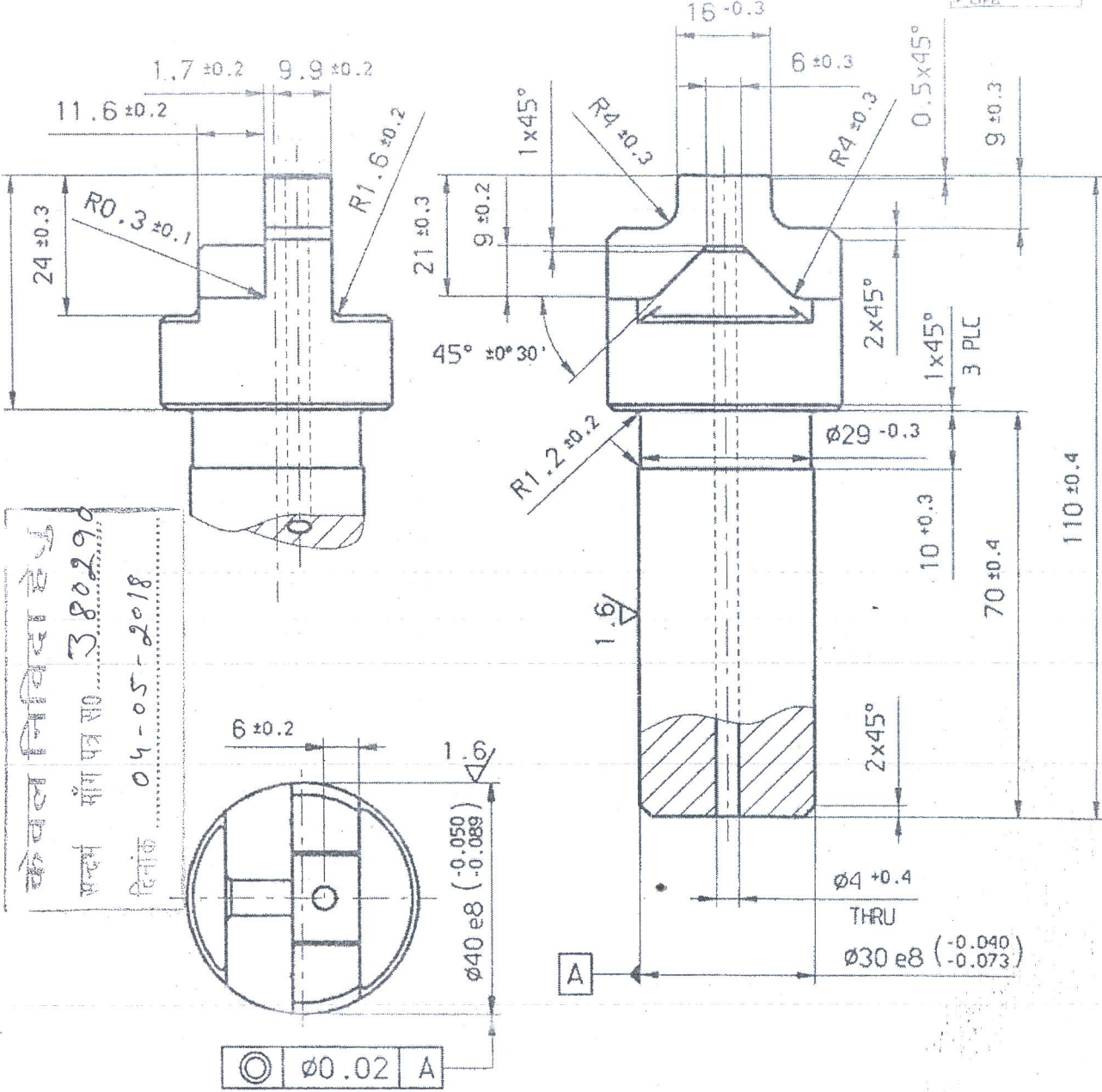
18912-W

ALTERNATE ENDORSEMENT IN REVISION 18912-W
 (REV. CQA(W) JABALPUR ENGINEERING COLLEGE-11
 Dt. 27.05.2005)

JW/M/DO

1. Beveled ~ 0.2x45°
2. Nitration depth of 0.15-0.4, 700 HV min.

1. THE DIMENSIONS GIVEN IN THIS DRAWING ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
 2. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE HOLD TO THE TOLERANCES SHOWN.
 3. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE TO THE CENTERLINE UNLESS OTHERWISE SPECIFIED.
 4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE TO THE CENTERLINE UNLESS OTHERWISE SPECIFIED.



केवल निविदा हे
 प्रत्येक माँग पर 380290
 दिनांक 04-05-2018

3.2/ (1.6/)

ID = 1905
 01-04

18912-W
 Dt. 27-5-2005
CQA (W), JABALPUR

MACHINING INSTRUCTIONS

UNSPECIFIED TOLERANCES OR DIMENSIONS AND ANGLES IN DIMENSIONS

ANGLES

EAT TREATMENT 30-35 HRC
 SEE NOTE 2

FINISH

MATERIAL

Round 45 DIN 1013-31CrMoV9

SHARANG 130/155MM_UG_OFB_SIB
 PART NO.

ASSEMBLY 176-1002

NAME

PLUNGER

UPDATED

Sh: 1
 of: 1

1:1

SCALE

A4

SIZE

PREP	
CHO	
JWM/DO	
APPROVED	
DO/DO	BIR/ODC

ORDNANCE DEVELOPMENT CENTRE, OFC, KANPUR

PART NO. 161-463