

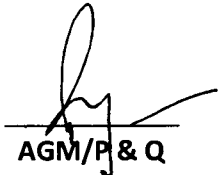
SCOPE OF WORK

FOR

Conversion of Forging (T-72 Casing) from Drg.no. FGK/Forge/113/3 into machined Drg.no. SK-6115 . (Item Code- 9461140051)

Annexure-1 (Technical)

1. Basic Material of the job will be supplied in ultrasonically passed Rough turned as per drg.no. FGK/FORGE/113/3 .
2. Firm has to do Final Turning, Boring & Counter Boring as per MSF Drg. No. SK – 6115.
3. Surface should be smooth & free from any chatter mark to enable Ultrasonic scanning.
4. Concentricity to be maintained 0.25 mm w.r.t. outer diameter.
5. Turning/Boring scrap will be retained by the Firm. Weight of turning/boring is 600 kg (approx) after machining as per Drg. No. SK-6115 (pyt) against Drg. No. FGK/FORGE/113/3 (solid).
6. Loading and unloading at MSF to be done by MSF.
7. Inspection will be carried out at Metal & Steel Factory, Ishapore.
8. Machined Job to be returned with proper identification mark (cast no.) with permanent Marker or Number Punch at Both End of each Casing.
9. Firm has to supply 20-25 nos. Of machined T-72 casings per month on regular interval basis. *if MSF supply the input in same quantity per month.*
10. Dimension to be achieved as per Drg. No.SK-6115.
11. Chattering mark, dent, tool mark is not acceptable.


AGM/P & Q


Jt.GM/F 09/1/16


WM/GMS


HOS / GMS