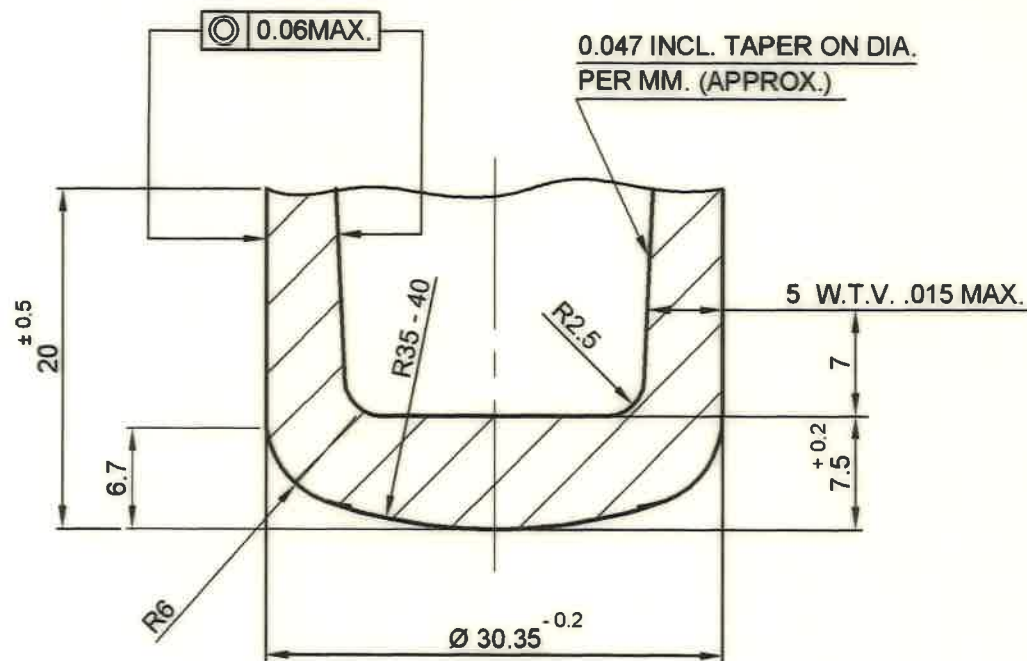




MATERIAL:- BRASS TO SPECN. JSS-9535-2
 GRAIN SIZE :- 0.0625 - 0.04mm.
 HARDNESS:- (ON DOME AND WALL) 60-70 VPN
 MASS:- 76 ± 1 gm.

REF.:- AS PER SKETCH SUPPLIED BY Jt.GM/INSAS

[Signature]
 24-1
FOR GENERAL MANAGER

				NOTES 1. UNSPECIFIED TOL. AS PER IS : 2102 (MEDIUM CLASS) 2. LOPPINESS SHOULD NOT EXCEED 1.00 mm .			2012 JWM/TR CHD DRN		DATE 21-01		NAME   SPS		  ORDNANCE FACTORY, VARANGAON	
							SCALE :- 2 : 1		CUP 12.7 mm. AMMN. CARTG., CASE					
							DIMENSIONS ARE IN MM.							
NO. DT. ALT. SIG.									SHEETS :- 1 SHEET NO. :- 1		DRG.NO.:- V12.7 / PROD / 017F			

REDRAWN WITH AMENDMENT ON 21-01-2012