



DRAWING CONVENTIONS AS PER I.S. 302
 DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED
 PART No. ARDE 2122
 DET. No. 12
 SHTS. 12
 GEN. TOL. MEDIUM UNLESS CLASS TO IS 2107

NOTES
 EXTERNAL AND INTERNAL SURFACES TO BE CLEANED WITH WASHING OIL
 FOLLOWING WHICH THEN TO BE POLISHED WITH 220 GRADE SPECIAL
 FINELY TO BE FREE FROM MARKS AND COAT WITH LIGHT FINISH (ACR 112)
 TO BE AS SHOWN
 SURFACE FINISH: 12.5

These drawings are only for reference. Actual drawings may be different and shall be issued at the time for procurement.

DRN. 2	CHD. 1	TRD. 1	COMP. 1	ASSY DRG. ARDE 2122/M
CD 1	PASSED	SCALE: 1:1	EST MASS	DESIGN AUTHORITY
APPROVED	FOR DIRECTOR	GAUGE SCHD.	DATE: 4.4.09	ARDE PUNE - 411021
R. NO. 1	DATE: 7-3-09	AUTHORITY	BRIEF RECORD	ZONE
CD	GO	SIGN	MATL: STEEL TO IS: 2004 20CB MINIMUM 120D	VALUE OF 2.765
DRG SEALED	PROTECTIVE FINISH: PHOSPHATE	Q16: 3018 CLASS B	TITLE: DETONATOR HOLDER	

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DRG No. ARDE 2122
 DET. No. 12 SHTS. 12 SHT. No. 12
 PART No.
 D. S. CAT. No.
 A.H.S.P.

