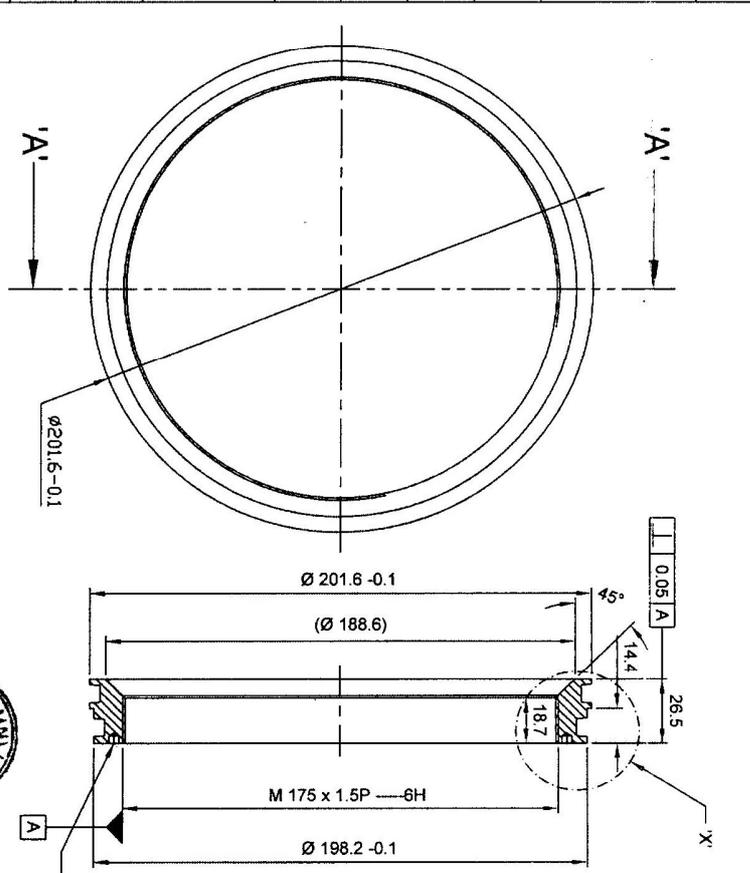


GEN TOL. MEDIUM CLASS TO IS:2102
 DRG CONVENTIONS CONFORM TO INDIAN STD.
 DIM IN mm UNLESS OTHERWISE STATED



- NOTES:
1. ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.
 2. TO BE HARDENED AND TEMPERED TO 300 TO 375 HV.
 3. ALL DIMENSIONS TO BE CHECKED BEFORE PLATING. THREAD GAUGING TO BE CARRIED OUT BEFORE PLATING BY FINAL APPROVED THREAD GAUGES.
 4. HARDNESS TO BE MEASURED BEFORE PROTECTIVE COATING.
 5. AFTER PLATING, ONLY PLATING THICKNESS AND THREAD GAUGING TO BE CARRIED OUT BY FINAL APPROVED THREAD GAUGES.
 6. FOR QA & QC REFER SPECIFICATION NO. ARDE / SPECN / PINAKA / RKT-03.04.13 & 22

4 SEP 2015

V S KARKHANIS
 Jr. Tech Officer
 Dy Asst. Controller

4 HOLES Ø 4 X 3 DEEP
 EQUISPACED ON 182 PCD

ENLARGED VIEW AT 'X'
 SCALE - 5:1

R No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	CHD	SOP	MATERIAL : STEEL TO IS:5617-1993 , 40 N 6 Cr 4 Mo 3		SIGN	
APPD	P K SINGH	SRS FOR DIRECTOR	PROTECTIVE FINISH : ZINC PLATED TO IS:1573 , 1986 Fe/Zn 12.5 TYPE C IRIDESCENT			
DATE	26/7/15		ASSY DRG. No. 8603 02 01 03 09 000 00PA			
SCALE	1:2	EST MASS	TITLE			
DESIGN AUTHORITY	ARDE		RING			
DRG No	86013	02	01	09	00	0011
PART No	DS CAT No					
						39