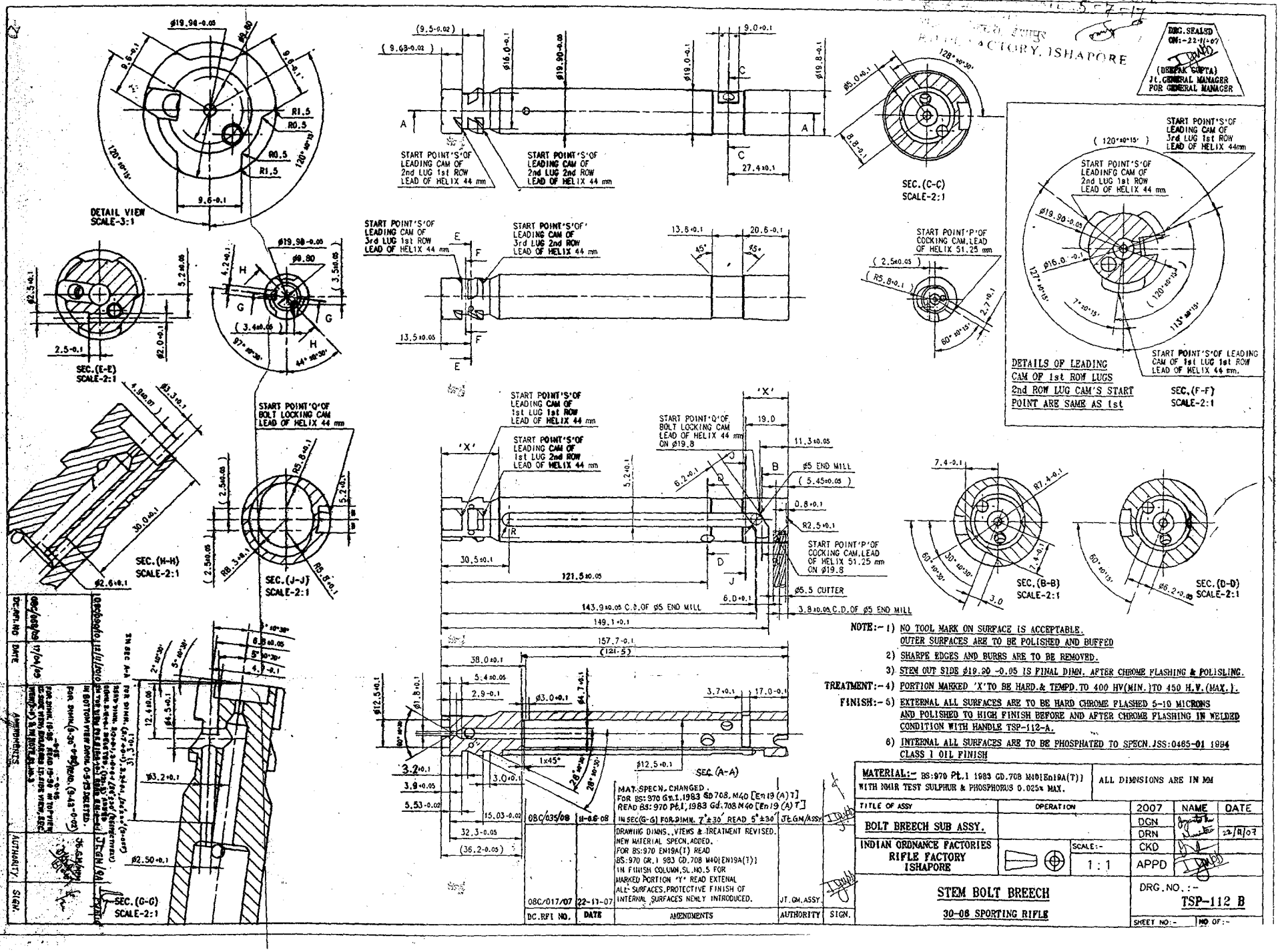

NOTE:- 1) NO TOOL MARK ON SURFACE IS ACCEPTABLE. OUTER SURFACES ARE TO BE POLISHED AND BUFFED

2) SHARPE EDGES AND BURRS ARE TO BE REMOVED.

3) STEM OUT SIDE ø19.90 -0.05 IS FINAL DIMN. AFTER CHROME FLASHING & POLISLING.

TREATMENT:- 4) PORTION MARKED 'X' TO BE HARD.& TEMPD. TO 400 HV(MIN.) TO 450 H.V.(MAX.).

FINISH:- 5) EXTERNAL ALL SURFACES ARE TO BE HARD CHROME FLASHED 5-10 MICRONS AND POLISHED TO HIGH FINISH BEFORE AND AFTER CHROME FLASHING IN WELDED CONDITION WITH HANDLE TSP-112-A.

6) INTERNAL ALL SURFACES ARE TO BE PHOSPHATED TO SPECN. JSS:0465-01 1994 CLASS I OIL FINISH