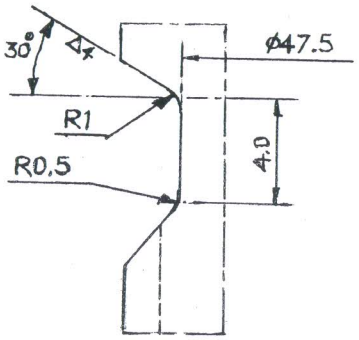
PART NO. ISX-377

DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS
DIMS ARE IN mm.

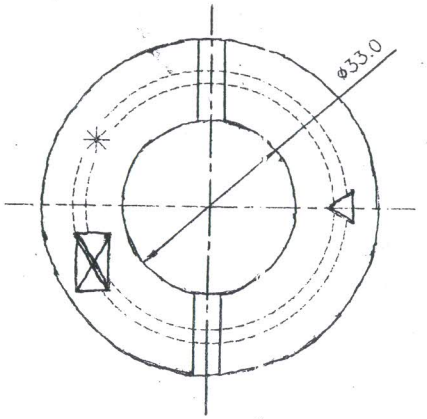
DC.34059–A.

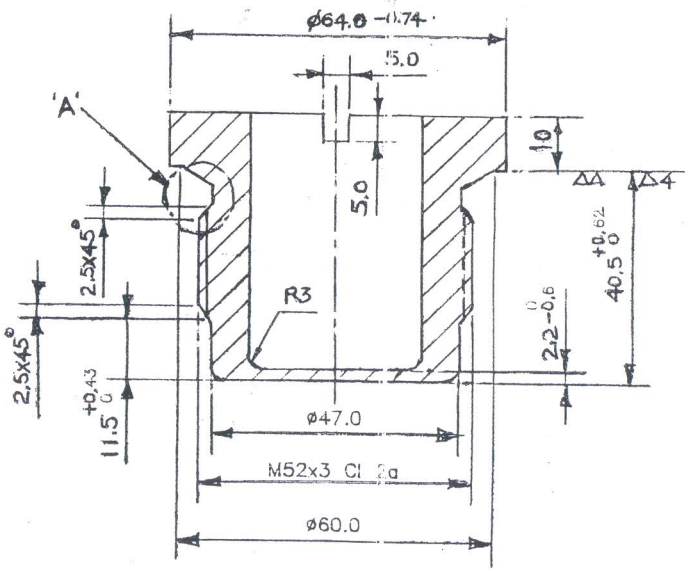
TOL. ON UNTOL. DIMENSIONS REFER TO IS:2102 Pt.1 1980 (SECOND REVISION) RA 1991 MEDIUM CLASS TOL.

TO BE EMBOSSED IN SUITABLE SIZE
- △ PART NO.
- ✳ CONTRACTOR'S INITIALS OR RECOGNISED TRADE MARK.
- ⊠ YEAR OF MANUFACTURE.



ENLARGED VIEW-A
SCALE:-5:1





MATERIAL:–
STEEL IS 7233 :1992 : C20
OR BS 970 : PT 1 : 1991 080 A 22 OR
POLYSTYRENE MOULDING PLASTIC AMMUNITION
TO SPEC. JSS: 9330–01 TYPE B (LATEST ISSUE) TO COLOUR SHADE OLIVE GREEN ISC No. 220 OF IS-5: 1994 AMENDMENT No.1

PROTECTIVE TREATMENT:–
CAST IRON AND STEEL PLUG TO BE RUST PROOFED ALL OVER BY PHOSPHATE PROCESS TO SPEC. JSS: 0465–01:1994 REV No 1 CLASS II AFTER PHOSPHATING PLUGS ARE TO BE COATED ALL OVER EXCEPT SCREW THREADS WITH AMMUNITION PROTECTIVE COMPOSITION NO. 221 GRADE1 SPECIAL TO SPEC. JSS: 8010–28 :1997 (REV No 1) SCREW THREADS ARE TO BE COATED WITH AMMUNITION PROTECTIVE COMPOSITION NO. 211 TO SPEC. JSS 8010–63:1997 REVISION No.1

व्यापारिक आपूर्ति हेतु
FOR TRADE SUPPLY

यह प्रति डिजाइन ऑफिस, आयुध निर्माणी कानपुर द्वारा जारी की गई है।
THIS COPY ISSUED BY DESIGN OFFICE ORD. FY. KANPUR
दिनांक 17/11/14
DATE
क.का.प्र./डी.ओ

R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIG.	D.O.
	8-10-01	DC-36785-A	UNDER MATL. "JSS SPEC." UPDATED.			
	17-8-2000	D.C. 36700-A	IN MATS & PROTECTIVE TREATMENT SPEC. UPDATED.			
	5-7-2000	D.C. 36685-A	IN PRO. FINISH SPEC. IA UPDATED.			
	8 1/2000	D.C. 36630-A	REDRAWN WITHOUT CHANGES & NEW MASTER COPY REPLACED IN SUPERSESSION OF THE EXISTING DILAPIDATED COPY.			
			PREVIOUS DC.Nos. 34059–A, 34301–A, 34880–A, 35484–A, 35977–A, 36170–A, 36200–A & 36589–A.		SD/–	SD/–

DRG. RELEASED:– 23/01/87 (PROV)

DRN:– ALP | CHD:– | TRD:– | COMP:– A BJ
SD/– C.D'MAN | SD/– D.I/C D.O | SCALE:– 1:1 & 5:1 | EST.MASS:– 70.0 ±6g
APPD | SD/– FOR CQA(A) | GAUGE SCHD:– 3299 | DATE:– 10/11/86
MATL:– AS ABOVE
PROTECTIVE FINISH:– AS ABOVE

ASSY DRG. ISX 101 GF

DESIGNER'S REF
CIA/AMN/2466

PART No.
ISX-377

D.S.CAT NO NOT TO BE ALLOTTED

PLUG 52 mm FOR SHELL 130 HE