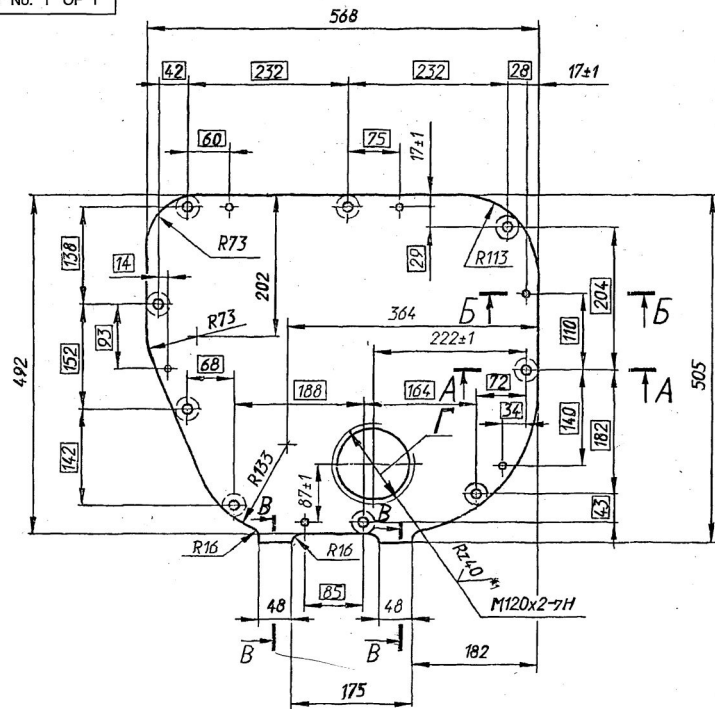


DRAWING NUMBER
175.03.006-1A

SHEET No. 1 OF 1

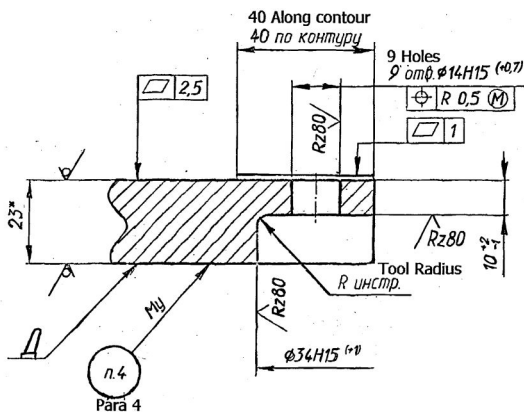
Rz630 ✓ (✓)



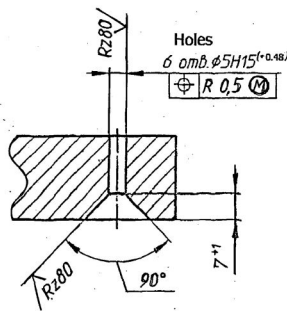
1. Отклонение контура детали от шаблона, построенного по номинальным размерам 0±2 мм.
2. Резьбовое отверстие Гзенковать со стороны поверхности Д (см. А-А).
3. Допускаются сколы металла по периметру отверстия Г на выходе резьбы глубиной 0^{+1,5} мм на длине дуги 0⁺¹⁰ мм в количестве не более 6 штук.
4. Маркировать материал по ГОСТ 2171-90 шрифтом ПО-5 ГОСТ 2930-62.
5. *Размер для справки.
6. **Шероховатость обеспечить инструментом.
7. Остальные требования по 520.ТУ1.

1. Deviation of contour of component from the gauge, made as per nominal dimension should be 0±2 mm.
2. Threaded hole Г should be counter sunk from the side of surface Д (see А-А).
3. Chipping of metal along perimeter of hole Г at the outlet of thread is allowed to depth 0^{+1.5} mm over the length of arc 0⁺¹⁰ mm at the rate of not exceeding 6 pieces.
4. Marking of metal as per GOST 2171-90 with type ПО-5 GOST 2930-62.
5. *Dimension for reference.
6. **Surface finishing is to be ensured by tool.
7. Other requirements are as per 520.TY1.

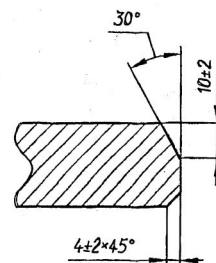
A-A (1:1)



B-B (1:1)



B-B (1:1) ○



PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (Kg) TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
13.94

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	TRAND	MATERIAL	USED ON :-
CHD	R. Tom	PLATE АБТ - 101 Т1 23	175.03.002сб-Всб
APFD	Chanchal	OCT B3 - 75 - 86	
DATE	14-10-04	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI	
SCALE:-	1 : 5		
DIMENSIONS IN	mm		
TOLERANCE ON DIMS	UNLESS OTHERWISE STATED IS : 2102 - 69		
ALL THREADS TO CONFORM TO			
ISSUE	DATE	NATURE OF AMENDMENTS	
		TITLE :- COVER	
		D S CAT NUMBER	DRAWING NUMBER 175.03.006-1A

DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - 5 COMMON TO T-72 & BLT

356

SUPPLY CODE
U-01-1-2

D90040

F - 61
51

SIZE A2

