(69)

आरेखण की सही प्रमाणित प्रतिलिपि दिनांक Hos/nico
Certified as correct copy of drg. on 14/10/22
क. कार्यशाला प्रबन्धक
Jr. Works Manager
नाटक प्रकोष्ठ
STANDARD CELL

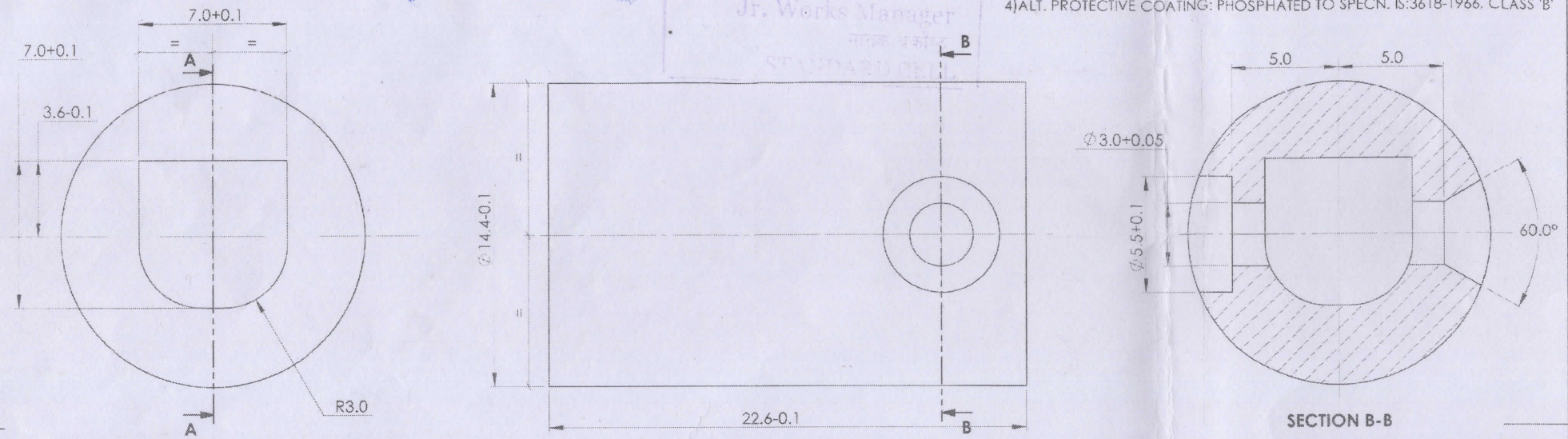
DRG No.	IC	SS	S	AA	A	C	SST
0 2 0 4	0 3	0 4	0 0	0 3	0 0 3	0 0 D A

GENERAL TOL. : FINE / MEDIUM / COARSE
CLASS TO IS: 2102

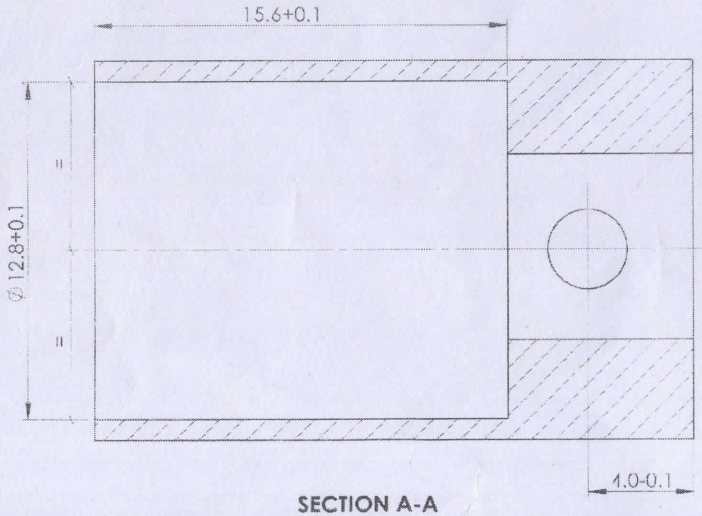
DRG. CONVENTIONS CONFIRM TO INDAN STANDARDS
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

NOTES:-

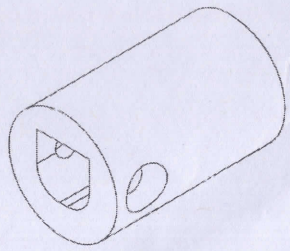
1) REMOVE ALL SHARP EDGES AND BURRS.
2) HARDNESS : 260 TO 310 H.V.
3) IF COMPONENT TO BE MANUFCTURED THROUGH MIM ROUTE REFER ARDE SPECN. No. DRDO/ARDE/MIM/TSP/051/2019.
4) ALT. PROTECTIVE COATING: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'



SECTION B-B



SECTION A-A



Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: SOURABH
SIGN: Herkar
DATE: 07/03/2019
CHECKED

APPD.
DATE: 07/03/2019
FOR DIRECTOR

SEALED
DATE:

SHEET SIZE: A3
SCALE: 5:1
EST. MASS 9.83 gm

DESIGN AUTHORITY
ARDE
PUNE 411021

MATERIAL:
STEEL TO IS: 5517-1993, Gd. 55C8

PROTECTIVE FINISH:
ELCTROLESS NICKEL-BORON NITRIDE (NiBN) COATING AS PER ARDE SPECN. No. ARDE/SA/2016/COATING-02

TITLE:
GUIDE PLUNGER BUTT LOCK

DRG No.	IC	SS	S	AA	A	C	SST
0 2 0 4	0 3	0 4	0 0	0 3	0 0 3	0 0 D A

JVPC	PART No.	DS CAT No.	AHSP