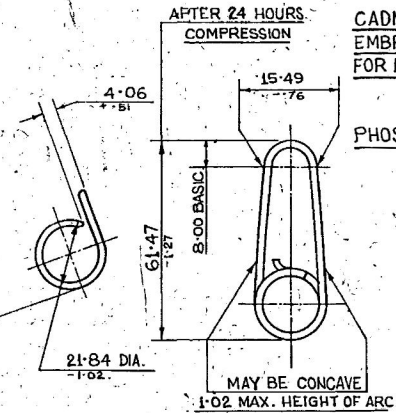
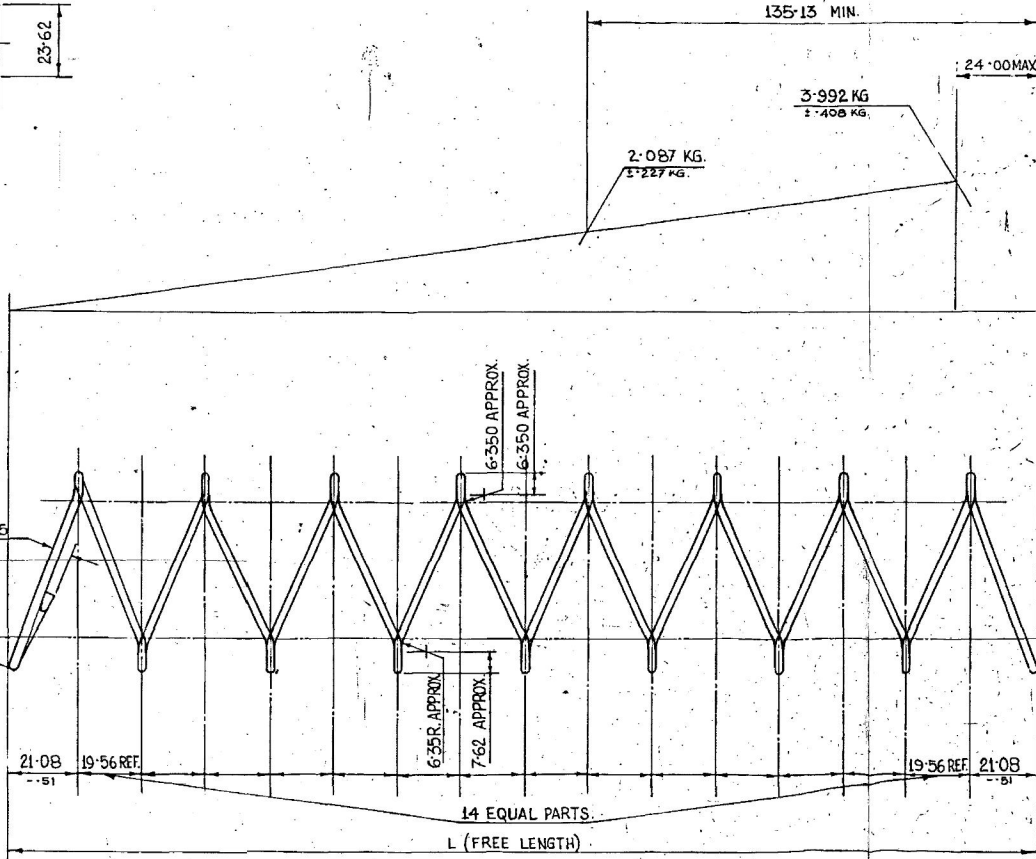
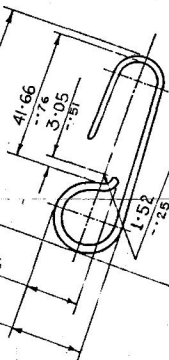
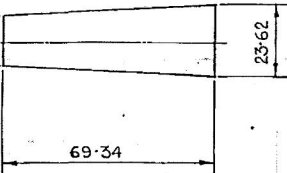


SPRING TO WORK FREELY IN A
HOLE OF DIMENSION SHOWN.



| L | MATERIAL | DIA. OF WIRE | CAMP TESTING LENGTH | HEAT TREATMENT |
|-----------------|--|--------------|---------------------|---|
| 285.8 ± 12.7 | IS: 4454 (Part 2): 2001 Grade VDC | 1.78 | 20.57 FOR 24 HRS | HARDENED AND TEMPERED. |
| 316.0 ± 14.0 | IS: 4454 (Part 1): 2001 Grade 5H OR DH | 1.70 | 19.81 FOR 24 HRS | LOW TEMPERATURE TREATMENT 220°C - 240°C |

PROTECTIVE FINISH:- ZINC PLATED TO SPECN. TYPE 2 (HYDROGEN EMBRITTLEMENT SHALL BE REMOVED BY BAKING AT 190°C - 210°C FOR NOT LESS THAN 4 HOURS, AFTER PLATING).

OR.

CADMIUM PLATE TO SPECN. IS: 1572 GRADE A TYPE 2 (HYDROGEN EMBRITTLEMENT SHALL BE REMOVED BY BAKING AT 190°C - 210°C FOR NOT LESS THAN 4 HOURS, BEFORE 16 HOURS AFTER PLATING).

OR.

PHOSPHATE TO SPECN. IS: 10465:01 CLASS I OIL

SHAPE OF END COIL ONLY.

TOTAL NUMBER OF COILS - 8
LEFT HAND WOUND.

TOLERANCES ARE NOT SHOWN UNLESS SPECIFIED OTHERWISE IN WHOLE NUMBER OR IN DECIMAL PLACE ± 0.127 mm UNLESS OTHERWISE SPECIFIED WITH TWO DECIMAL PLACES ± 0.025 mm

CERTIFIED COPY
STORE DRY/GAUGE
SPECN/NOT
DATE: 13.07.20

ICR

| REV | DATE | NAME | ASSY. DRG. |
|-----|----------|--|------------|
| 1 | 10-05-16 | MATERIAL AMENDED | |
| 2 | 14-07-98 | MATERIAL AMENDED | |
| 3 | 13-12-96 | MATERIAL AMENDED & ALT. MATERIAL DELETED. | |
| 4 | 12-12-94 | D S CAT. NO. AMENDED | |
| 5 | 6-7-93 | NEGATIVE RETRACED & DRAWING RESEALED | |
| | | PREVIOUS D.C. No. 14789-SA. 14881-SA & 16679-SA. R 19415-SA. | |
| | | COPY | |
| | | BRIEF RECORD. | |
| | | SIG. | |

DATE: 10.9.76

SCALE: 1:1

D.C. No. 14789-SA.

DR. 10.9.76

SPRING
PLATFORM.