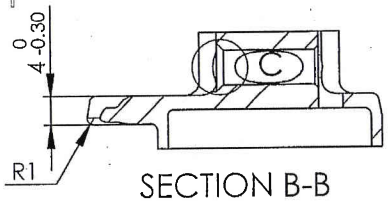
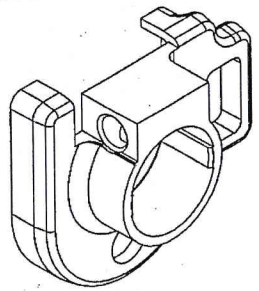
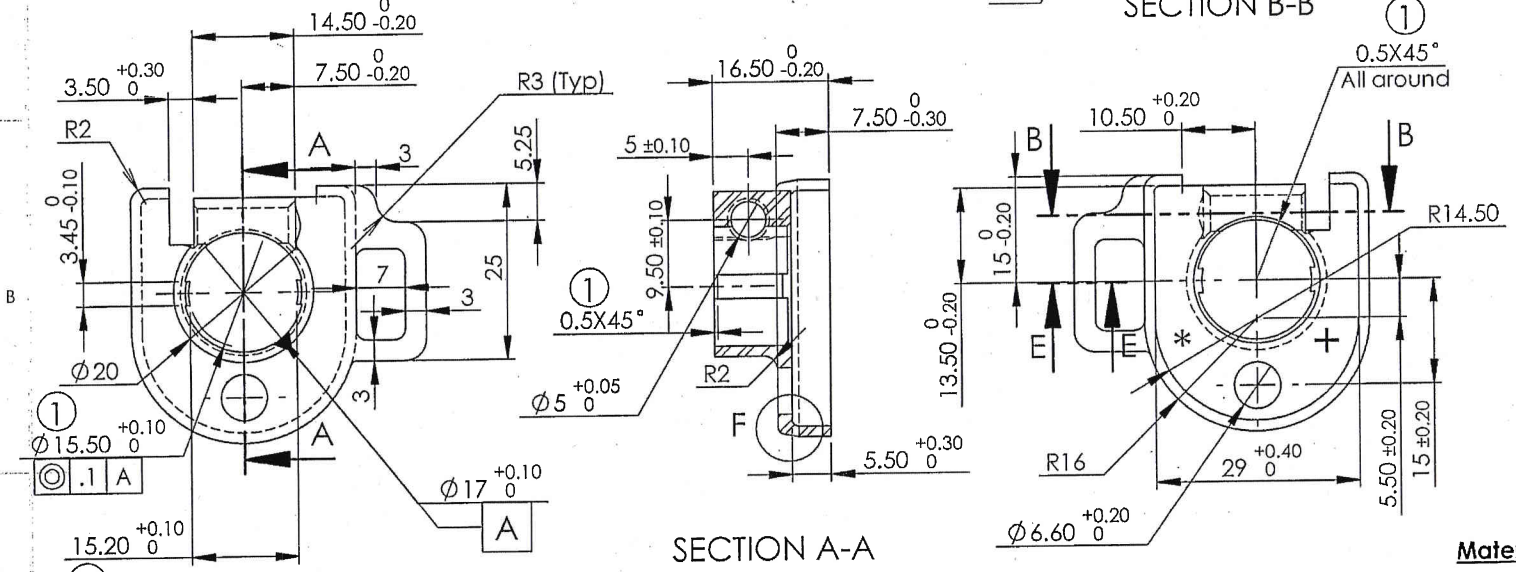
MIM 4605 Composition

Element	C	Mn	Si	Ni	Mo	Cr	S	P
Min	0.3	-	-	1.5	-	-	-	-
Max	0.6	0.5	0.5	2.5	0.5	0.5	0.05	0.05

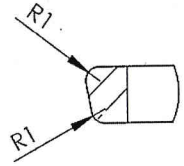


SECTION B-B

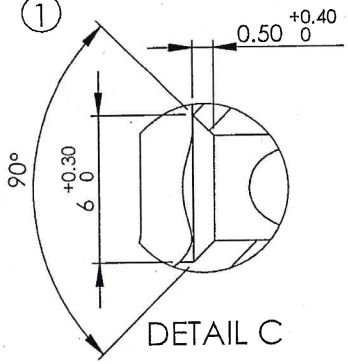




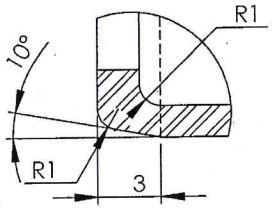
SECTION A-A



SECTION E-E



DETAIL C



DETAIL F

Marking :-

* Manufacturer code

\+ Year of Manufacture

(Engraving Depth 0.1mm & Height 2.5mm)

Material :- MIM4605

Hardness:- 300-360 HV

Protective Finish:- Manganese Phosphated

Untollerated Dimension IS:2102 Medium

Pilot Sample to be get approved before bulk production

CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE .....

Design & Drawing Office Ordnance Factory, Tiruchirappalli - 620014

UN CONTROLLED COPY

1 DA.No.20/21 Dt.23/03/21		SUB: **Lower Hand Guard Band**	SCALE NTS
AMENDMENTS	SIG. & DATE	FOR: **Lower Hand Guard**	QPG 1
	TRACED	OF: TRICHY ASSAULT RIFLE	
	DRAWN	DES.REF.NO. K-1204	Weight (g)
	CHECKED	DRG. No.: MIM–K–1204–01	
	OIC/D&DO	ORDNANCE FACTORY TIRUCHIRAPPALLI–16.	SHEETS: 1
	OFFICER/ PRODN.		SHEET No.:1
	DIV.OFFICER/ D&DO		
	APPROVED ON.		

SIGNATURE & DATE.