

D-2040/48

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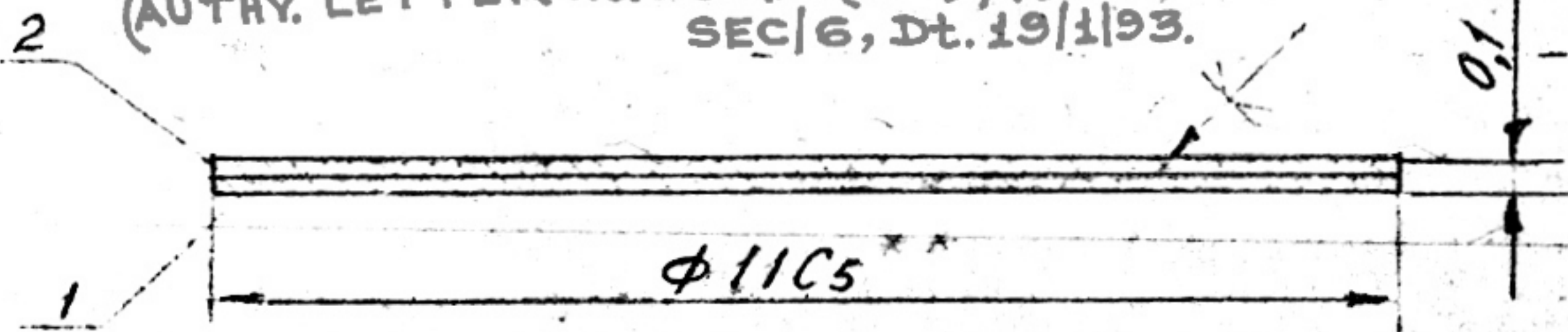
BM 6.472 004 CB

ECKA

INDEGENOUS EQUIVALENT MATL. FOR

- 6 (a) 10% SHELLAC VARNISH TO JSS: 8010-63.
- (b) 15% SHELLAC VARNISH TO JSS: 8010-63.
- (c) APC 104 TO JSS: 8010-45.

- 1 (a) JSS: 8305-22 OR IS: 5088 VARIETY No. 2.
- (b) IS: 9335 Pt. 3/SEC 2.
- (AUTHY. LETTER No. - CQA. (ME)/7200/B MP-2/ SEC/6, Dt. 19/1/93.



ALTERNATIVELY COMPONENT BE MANUFACTURED TO DRG. NO. DW 8.685.127.

1. Alternate materials are : No. 67
 - a) Silk cloth for CNT No. 64, GOST 4403-77;
 - b) Capacitor paper KOH2-0,012 GOST 1908-77.
2. *Dimensions for reference.
3. **Dimensions ensured by tools.
4. Blank^{out} the gaskets from materials ref. No. 1 and ref. No. 2 glued with varnish *MA*-2-BB TY 84-215-73 coloured with rhodamine "C" TY6-14-1088-74.
5. The following is not allowed :
 - a) Presence of tear edges, oil spots, varnish drips;
 - b) Separation of material (into layers) ref. No. 1 and ref. No. 2.
6. Material ref. No. 1 and ref. No. 2 can be glued as follows :
 - a) With varnish *MA*-7-10 OST B 84-811-73;
 - b) With varnish *MA*-7-15 OST B 84-811-73;
 - c) With varnish *MA*-4-BB TY84-215-73, coloured with rhodamine "C" TY6-14-1088-74.
7. Other requirements are as per OST B 84-264-81.

| | | | | |
|---------|-------------|--------------------|--|--|
| 23-7-92 | DC. 35352-A | NOTE No. 8 ADDED | | |
| 24-9-87 | DCI 34241-A | DRG. PROV. SEALED. | | |
| DATE | AUTHORITY | REVISION. | | |

APPROVED: *[Signature]* FOR C1(A)

3-0105875 A3-BT-032II

BM 6.472.004 CB

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|--------------------|--------|------|------|
| AHSP. C1(A) KIRKEE | | | |
| PNCSH | DOC NO | SIGN | DATE |
| DRAWN | | | |
| EDT/CHKD | | | |
| F/M, DC. | | | |
| DIV. OFFR | | | |
| NAME | SIGN | DATE | |

Gasket
- Assembly drawing

TF-010

| | |
|------------------------------------|--|
| SHEET WEIGHT SCALE | |
| 0.004g | |
| TOTAL SHEETS | |
| ORDNANCE FACTORY PROJECT HYDERABAD | |

Handwritten notes on the left margin: 23/7/92, 24/9/87, DCI 34241-A, etc.