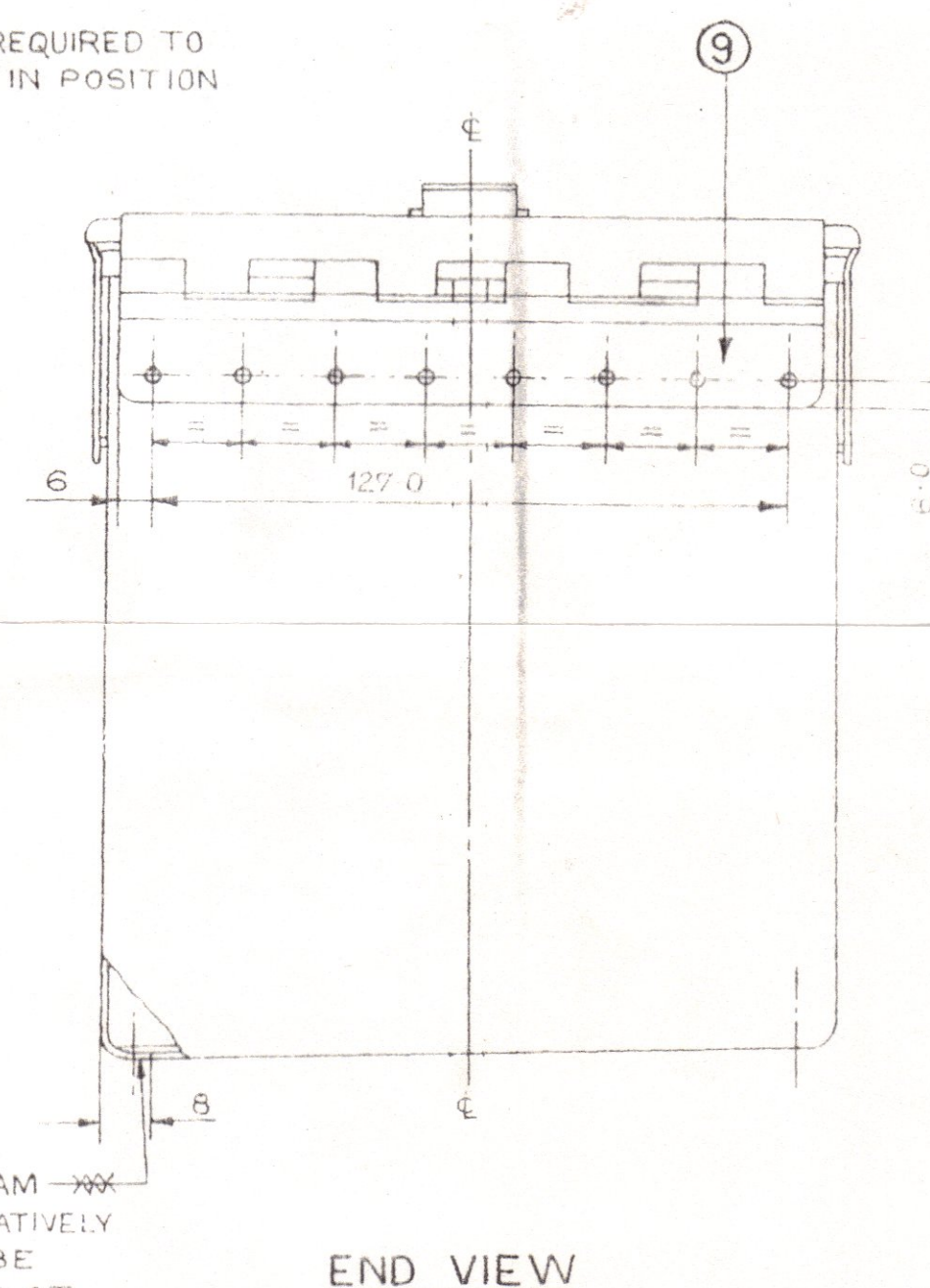
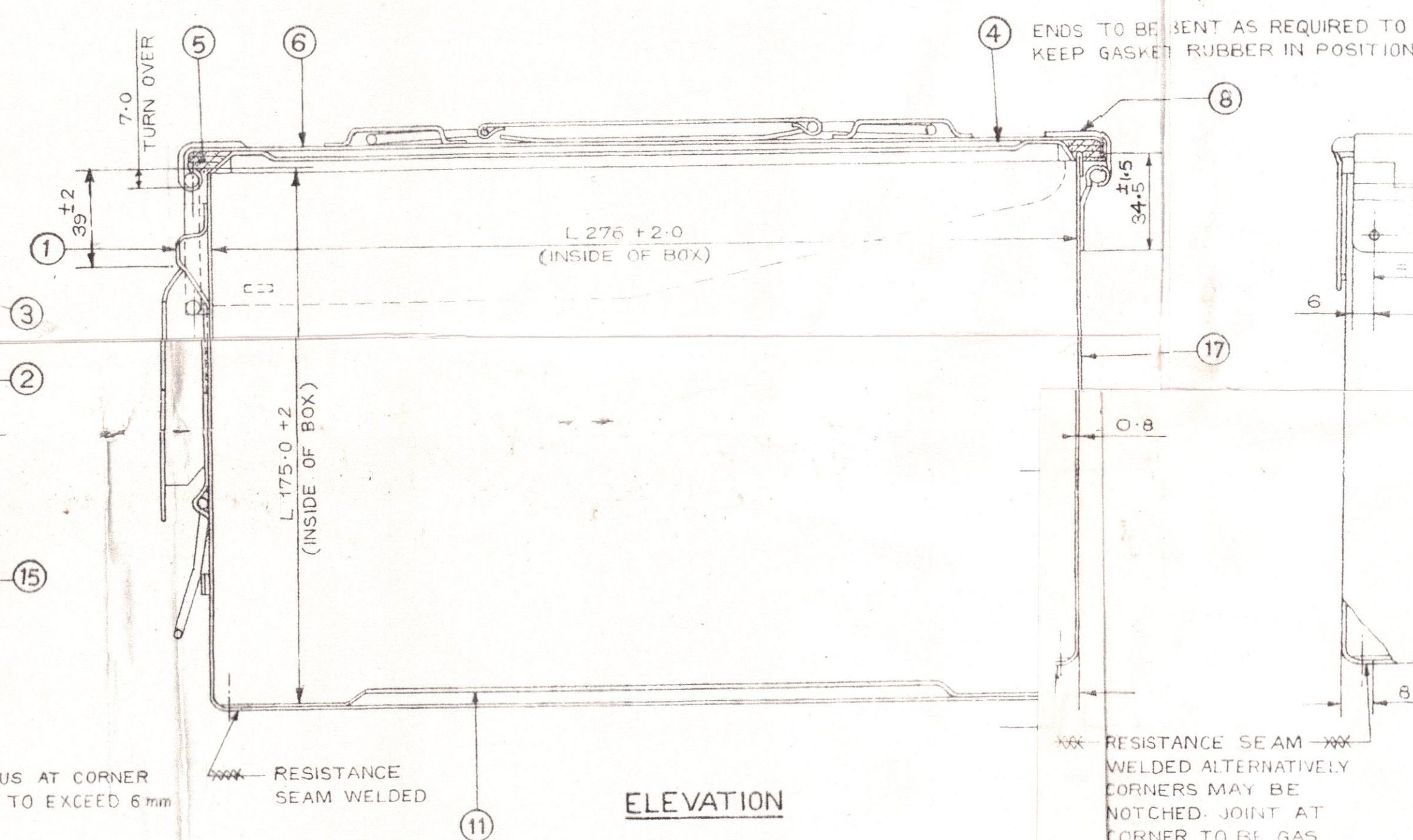
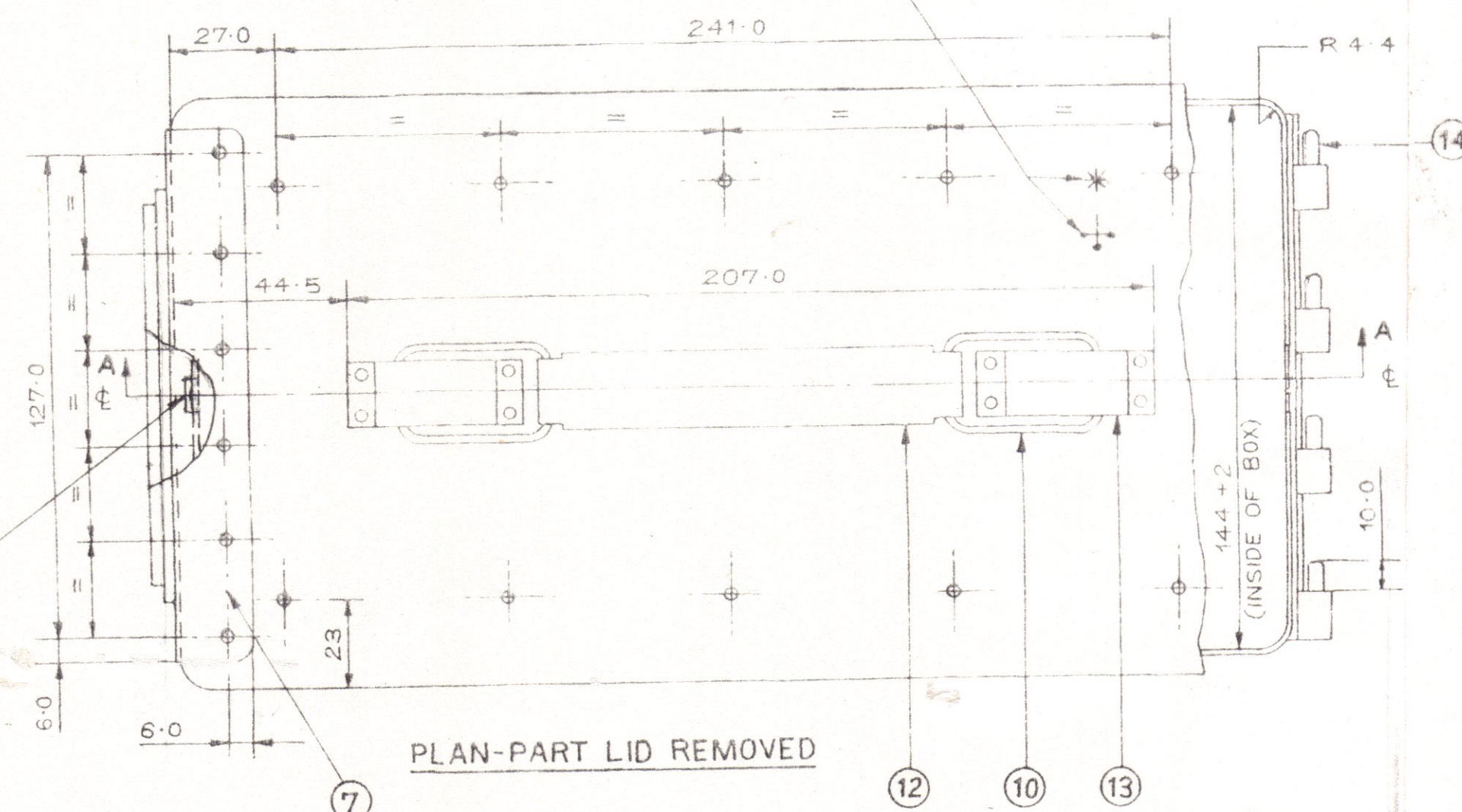


LENGTH :- APPROX 311
WIDTH :- " 156
HEIGHT :- " 194



SCHEDULE OF COMPONENTS				
ITEM No.	DESCRIPTION	DESIGNER'S REF.	PART No.	No PER SET
1	PLATE ENGAGING	CIA/AMN/2417	ISV 1746	1
2	CATCH	CIA/AMN/2418	ISV 1747	1
3	LINK CATCH	CIA/AMN/2419	ISV 1748	1
4	FALSE LID	CIA/AMN/2420	ISV 1749	1
5	GASKET FOR AMN CONTAINER (BOX) H2A	CIA/AMN/2389	ISV 1727	1
6	LID	CIA/AMN/2421	ISV 1750	1
7	PLATE	CIA/AMN/2422	ISV 1751	1
8	PLATE (FOR HINGE)	CIA/AMN/2423	ISV 1752	1
9	HINGE	CIA/AMN/2424	ISV 1753	1
10	LINK (FOR HANDLE)	CIA/AMN/2425	ISV 1754	2
11	BOTTOM	CIA/AMN/2426	ISV 1755	1
12	HANDLE	CIA/AMN/2427	ISV 1756	1
13	CLIP	CIA/AMN/2428	ISV 1757	2
14	HINGE PIN	CIA/AMN/2429	ISV 1758	4
15	LINK HOLDING END	CIA/AMN/2430	ISV 1759	1
16	STAPLE	CIA/AMN/2431	ISV 1760	1
17	BODY	CIA/AMN/468	ISV 296A	1

ALL JOINTS TO BE MADE AIRTIGHT.
RADIUS AT CORNERS 6 UNLESS OTHERWISE STATED.

ITEM 7 SECURED BY 6 SPOT WELDS	}	ALL SPOT WELDS TO BE ϕ 1-5
ITEM 8 SECURED BY 6 SPOT WELDS		
ITEM 1 SECURED BY 12 SPOT WELDS		
ITEM 9 SECURED BY 8 SPOT WELDS		
ITEM 4 SECURED BY 10 SPOT WELDS		
ITEM 13 SECURED BY 4 SPOT WELDS		
ITEM 16 SECURED BY 2 SPOT WELDS		

* YEAR OF MANUFACTURE IN FOUR DIGITS
+ MANUFACTURER'S INITIALS OR
RECOGNISED TRADE MARK

STEEL CONFORMING TO ANY ONE OF THE FOLLOWING SPECIFICATIONS:-

- 1) IS: 1079-1988 GRADE Fe 330 HOT ROLLED & ANNEALED.
- 2) IS: 513-1986 COLD ROLLED & ANNEALED BEST SURFACE TYPE D.

AFTER CLEANING & INSPECTION THE BOX INCLUDING ALL STEEL FITTINGS WILL BE PHOSPHATED OR GALVANIZED OR ALUMINIUM SPRAYED OR COATED WITH PAINT REPRIMING RED OXIDE, ZINC CHROME AMMUNITION AIR DRYING OR STOVING (WHEREVER APPLICABLE) MATT FINISH BRUSHING/SPRAYING TO SPECN JSS 1-63-05(b), FOLLOWED BY A FINISHING COAT OF READMIXED PAINT AIR DRYING BRUSHING/SPRAYING/DIPPING/DIPPING MATT FINISH TO SPECN IS: 165-1973 WITH AMENDMENT NO 3 (REAFFIRMED IN 1988) (AS APPLICABLE FOR DEFENCE USE SHADE OF PAINT WILL BE INDICATED IN THE SCHEDULE OF ORDER. THE PAINT MUST BE APPLIED EVENLY & EACH COAT MUST BE THOROUGHLY DRIED BEFORE THE APPLICATION OF THE NEXT COAT.

ADHESIVE DUNLOP 5-480 ALTERNATIVELY ADHESIVE SPEB-7 TO SPEC. JSS-8040-12 (LATEST ISSUE) FOR FIXING RUBBER GASKET.

[illegible]