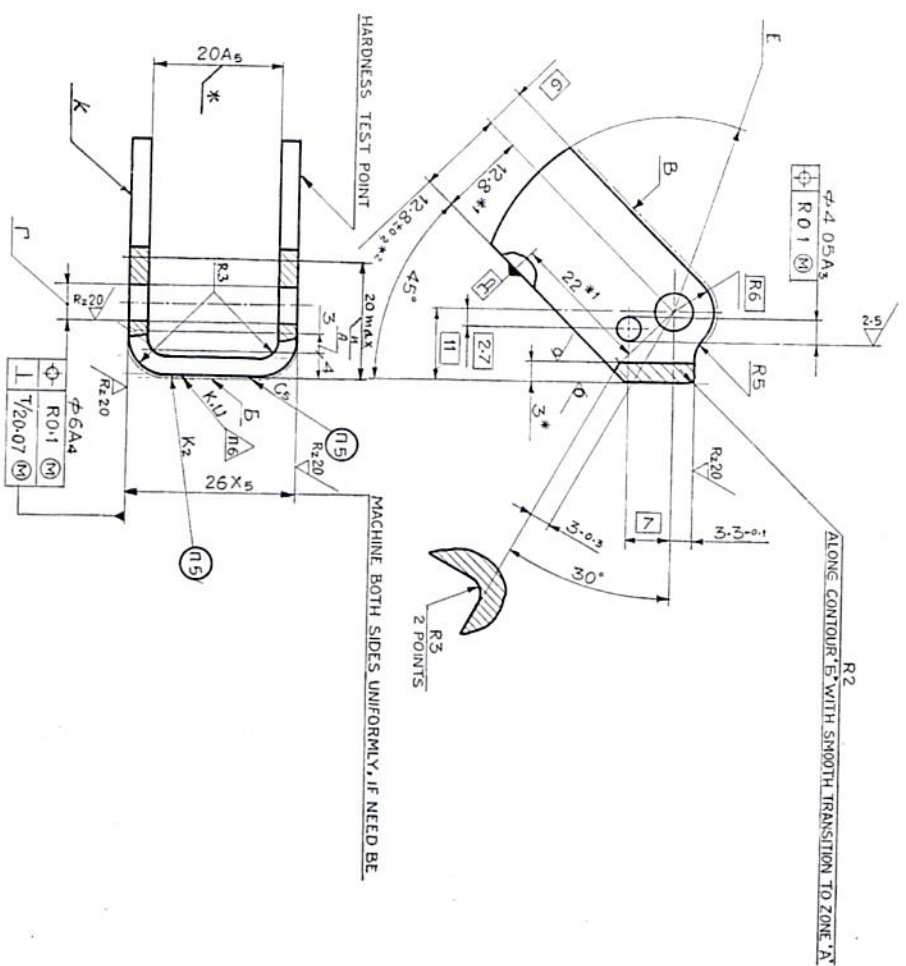


D.S. CAT No. 3040 - 021707

DIMENSIONS ARE IN mm



UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE 09/11/23
 DESIGN & DRAWING OFFICE,
 ORDNANCE FACTORY, THROUGHTON, 2001E

DATE	19.6.07	SCANNED & PRINTED WITHOUT CHANGE	SIG	DO
AUTHORITY	ZONE	AMENDMENTS	MS/P	DO
PREV DC No. 1640/74/1665/74/167/5-W/1720/W/18174-W/18153-W/18245-W & 19023-W DT 16-01-07				
DRG SEALED - 18174W DT 22-09-95				

DRAWN	CHD	ASSY DRG	SCALE	DATE
SCANNED - SHB	CHD - 0/25		2:1	
COMPANY	FOR COAWI	ESTD	YEAR	0098
MATERIAL - AS SHOWN ABOVE				
PROTECTIVE FINISH -				
PAWL पॉल				
DESIGN NO.	PART NO.			
3040 - 021707	2A42.01.039			

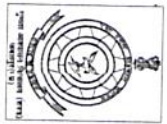
D.S. CAT No.	DESIGNATION	SIZE	LIMIT DEVIATION
3040-021707	2A42.01.039	R 30.5	0-2
3040-021708	2A42.01.039-01	R 30	

AMENDMENT NOTICE No. 2A42 - 1233 T - 88 Dd4 21-09-98 (P - 174.178/2969)

MATERIAL SHEET 5-3, GOST 19904-74 4-III-90, GOST 16523-70

INDIGENOUS MATERIAL IS: 2507-75, GDE 55 C8 OR BS: 1449 Pt. 1-83, Gdn. CS-80

- NOTES:-
- 1 HRC 38-5 TO 45-5
 - 2 * SIZE FOR REFERENCE
 - 3 BLUNT EDGES TO R_{0.6} mm
 - 4 COATING: ACCELERATED ELECTROLYSIS PHOSPHATING WITH CHROMATE TREATMENT/IMPREGNATION WITH ADHESIVE GOST 9307-78, ONE COAT.
 - 5 MARK WITH TYPE, NO-5, GOST 2930-62
 - 6 STAMP
 - 7 TOLERANCE ALONG CONTOUR 'B' WITH RESPECT TO BASE AND 'A' IS 0.4 mm
 - 8 *1 DIMENSION IS ENSURED WITH TOOL
 - 9 AFTER HEAT TREATMENT INCREASE OF DIM. OVER SECTION IN UP TO 20.4 mm IS PERMISSIBLE
 - 10 *2 DIMENSION TO BE MEASURED AND MEASURED UP TO SHELF 'K'



R480
 (Handwritten signature)