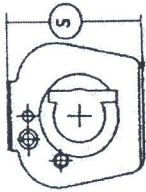
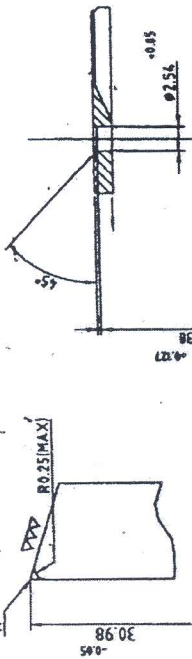


DRG. NO. SK-02048



ACTUAL SIZE



DETAIL AT 'X'
SCALE=10X

HARDNESS:- COMPONENT MUST CONFORM TO THE FOLLOWING HARDNESS NUMERALS AT THE POSITION INDICATED

LETTER	V.H.N.
S	350-450

MATERIAL FOR MIM COMPONENT: MIM4650

C:- 0.3-0.6%, Ni:- 1.5-2.5%
 Cr:- 0.5% MAX, Si:- 0.5%
 Mo:- 0.5% MAX, Mn:- 0.3%
 P:- 0.03% MAX, Fe:- BALANCE
 S:- 0.03% MAX

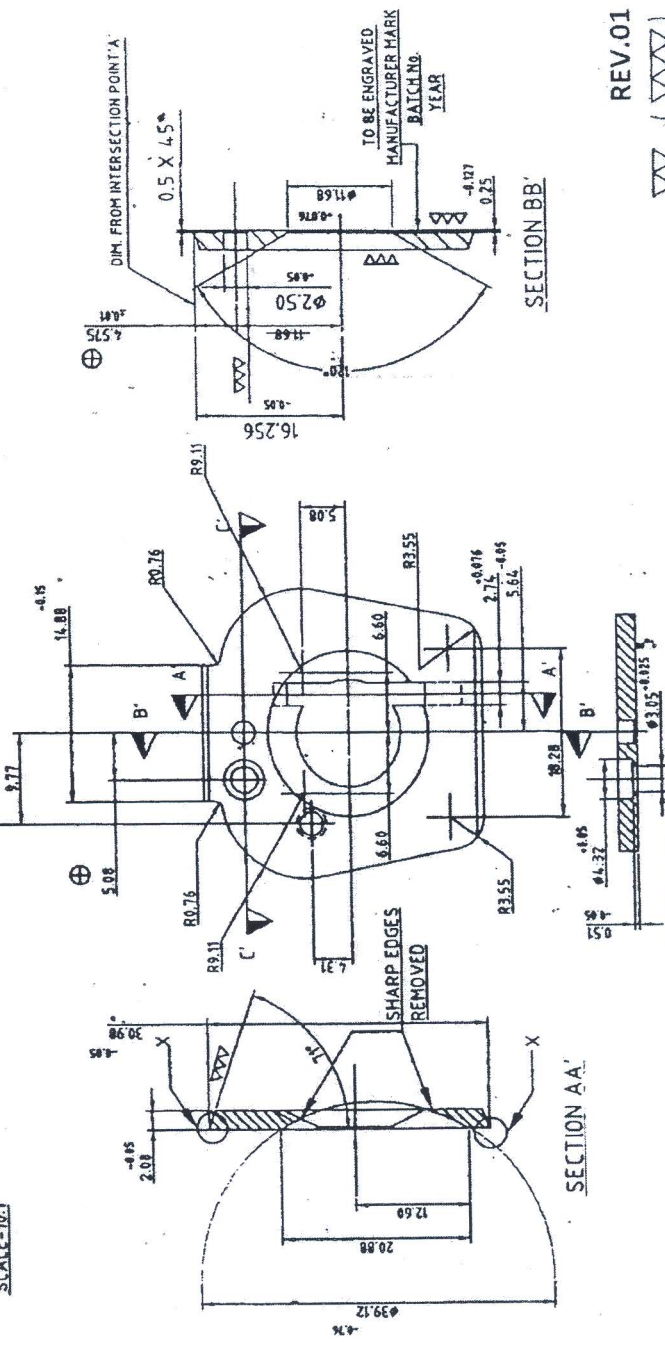
SINTERED DENSITY:- 7.5 g/cm³ MIN.

HEAT TREATMENT:- HARDENED & TEMPERED.

FINISH:- PROJECTIVE FINISH- PHOSPHATED TO SPECN -JSS-0465-01-1988-CLASS.II (ACCELERATED) OIL FINISH.

ALL DIMENSIONS ARE IN mm
 IMPORTANT DIMENSIONS MARKED THUS ⊕ MUST BE STRICTLY ADHERED TO.

A TOLERANCE OF ±0.127 IS ALLOWED ON PROFILES.



REV.01

SECTION AA'

SECTION BB'

SECTION CC'

ITEM	DESCRIPTION	NOOFF	MATERIAL	TREATMENT	STD.	REMARKS
SCALE	MIS					
	UNSPECIFIED TOLERANCES AS 1.2102 (MEDIUM)					
DATE	2021					
DRN.	CHD.					
TCD.						
COMP.	JAW000					
	JAW000					
	JAW000					
SHIELD						
FIELD GUN FACTORY KANPUR						
APPROVED						
DO/SHOP AD/JDC						
DRG. NO. SK-02048						
SHTS 1						SHT. NO. 1

DATE: 07/11/21
 NOMENCLATURE AMENDED: N/A
 DESCRIPTION: SHIELD
 JAW/JDC DO/SEC: JAW000
 JAW/JDC: N/A

21/11/21
 21/11/21
 30/11/2021