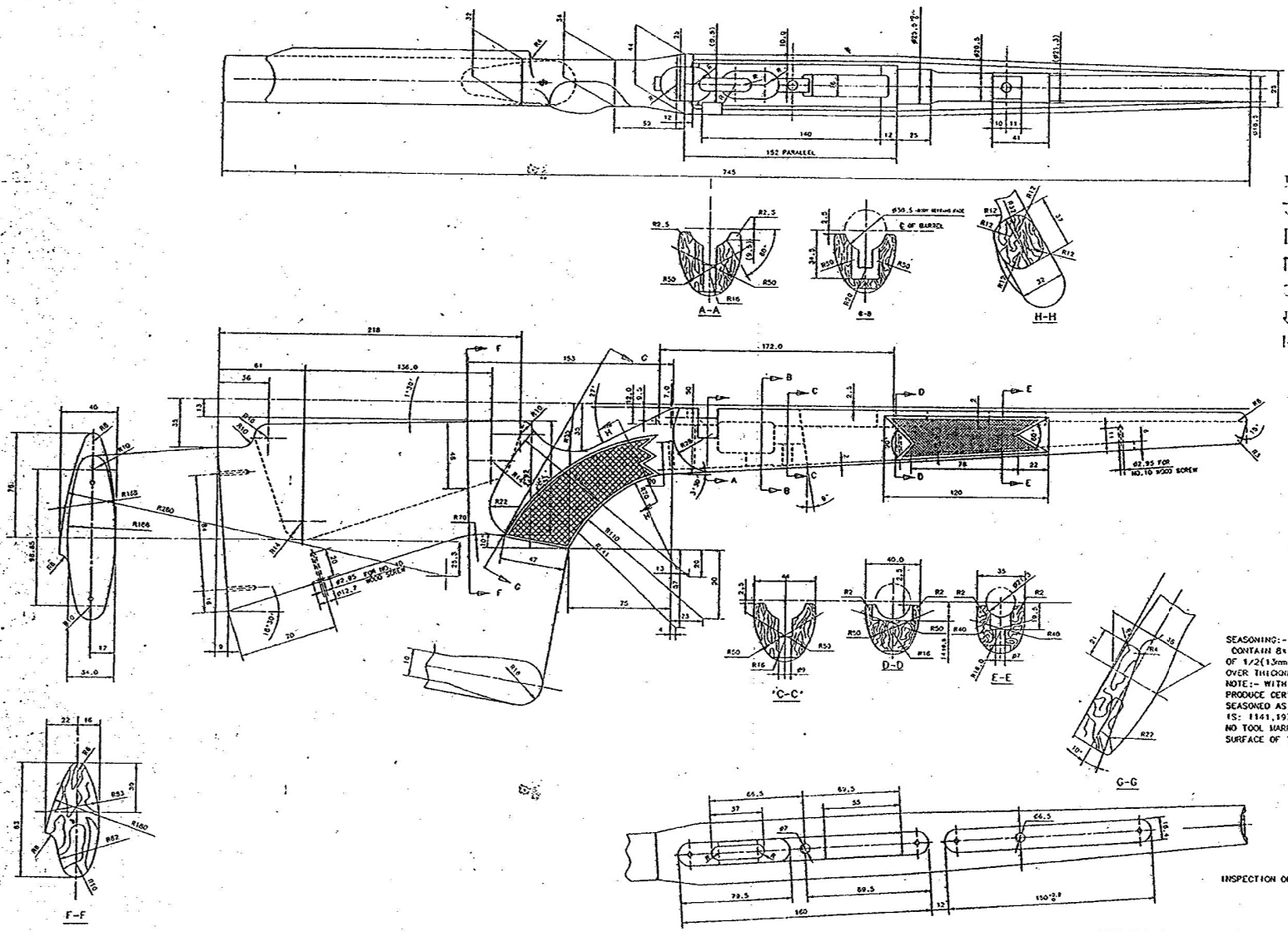

HOS/MPM

प्रमाणित प्रति / CERTIFIED COPY OF
ड्राईंग / लेआउट / गेज शेड्यूल
DRG / LAYOUT / GAUGE SCHEDULE
दिनांक / AT THIS DATE 11-03-19
ओ डी पी / ODC
राईफल फैक्टरी, इशापोर
RIFLE FACTORY, ISHAPORE

SEASONING:- AIR SEASONING THE TIMBER SHOULD CONTAIN 8± TO14% MOISTER WITHIN ADEPTH OF 1/2(13mm)FROM THE SURFACE FOR 2"(50.8) OVER THICKNESS AS PER SPECIFICATION IND/GS/760(h).
NOTE:- WITH EACH SUPPLY THE SUPPLIER SHOULD PRODUCE CERTIFICATE THAT THE TIMBER IS WELL-SEASONED AS PER SPECIFICATION.
IS: 1141,1973.
NO TOOL MARK IS ACCEPTABLE ON THEOUT SIDE SURFACE OF THE COMPONENT.

INSPECTION OF TIMBER AS PER IS 75 L9-1975.

ENLARGED VIEW OF SERATION
SCALE-10:1

DATE	AMENDMENT NO.	DETAILS OF CHANGE	INITIAL
24.06.09	06/003/09	DIM. 19 WAS 20, 23 WAS 23.6, 745 WAS 730, 92 WAS 97, 69 WAS 52, 38 WAS 34, 75 WAS 79, 140.5 WAS 141, R1461(.5) WAS R1402(.5), R1321(.5) WAS R1304(.5), R1103(.5) WAS R1105(-.0), 100 WAS 8 35, 832 WAS 840, DRAWING No. ADVANCED TO SPR/016-10	As per Notes
28.03.08	06/002/08	MATERIAL CHANGED AND UPDATED, DRAWING No. ADVANCED TO SPR/016-9	sd/- D.B.SINGH
21.02.07	06/02/07	AS PER DIRECTION OF HQRS DRAWING REVISED AND UPDATED, DRAWING No. ADVANCED TO SPR/016-8	sd/-

PT.NO	DESCRIPTION	NO OFF	MATERIAL	TREATMENT
	SCHEDULE OF PARTS			
MATERIAL	WOOD - WALNUT		ALL DIMENSIONS ARE IN MILLI METRE. IMPORTANT DIMENSIONS MARKED THUS @ INFORMATION MARKED THUS TO BE MARKED@SN	

TITLE OF	OPERATION		2000	NAME	DATE
			DGN.		
			DRN.	M M K	
ORDNANCE FACTORY BOARD RIFLE FACTORY ISHAPORE		SCALE 1:1	CKD.		
			APPD.	D.B.SINGH, JWM/ODC	
.22" SPORTING RIFLE, STOCK BUTT			DRG.NO. SPR/016*10		
			SHEET-1 OF-1		