

ACCEPTANCE CRITERIA

QAP for procurement of Zn Base Alloy:

Item Name ✓ item code	Zn Base Alloy Ingot 0841 870620
Material Specification	ZINC BASE ALLOY INGOT FOR DIE CASTING APP. SIZE: 230mmX80mmX40mm AS PER SPECN: IS:713-1981, (2 nd REV, AMENDMENT NO.1, APRIL 2011), GRADE: ZN-AL-4. NOTE: (1) INGOT SHALL BE MFGD. FROM VIRGIN METAL Gr.Zn 99.99 OF ISO 209/1992 ONLY (2) EACH INGOT TO BE MARKED WITH CAST NO.& GR (3) WEIGHT OF INGOT 5-6 KG APPROX.

Notes:

1. Suppliers shall satisfy themselves in all respects that the stores are conforming to given specification and or any other specified requirement before supply.
2. The customer, if desires shall have right to visit supplier at any time during manufacturing process to inspect the raw material and the store.
4. Sample for inspection must be selected randomly and it should represent the whole lot.
5. In case of doubt or clarifications it is advice to contact OFKAT before quoting for supply.
7. Firm must provide CHEMICAL TEST certificate from NABL/ ANY GOVERNMENT approved Laboratory.
8. QA/SI/OFKAT will be the inspection and accepting authority
9. GM/OFKAT reserve the right to change the inspection agency to suit the convenience of the factory and in the interest of the state
10. Practical trial will be taken by the concern user section in OFKAT to assess the material suitability for intensive use of material.
11. Clearance necessary will be given conformation w.r.t. all above by the O.F KATNI and other special terms & conditions if any specified in the relevant PO and specification


DO/QC 29/7


JWM/QC(SI) 28/7/22


DO/DC 28/7/22


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