

No. 7102/INT/DDO
Date: 02. 08. 2023

HOS/MMD

Sub.: Data of manufacturing technology & testing inspection facility of components.
Ref.: MMD Letter No. 3033/SAF/JVPC/MMD, Dated. 29.07.2023

Please refer MMD letter cited under ref. (above).

The desired information is given below:-

Sl. No.	Component/Raw material	Manufacturing technology	Testing/Inspection Facility
1	AUTO SAFETY SPRING , DRG. NO. SK-6518/TE	Spring Manufacturing tech.(Coiling)	1) Chemical & Mechanical properties as per std. given drawing . 2) Dimensional inspection, for all dimensions given in the drawings & other parameter which are mentioned in relevant drawings.
2	MAIN SPRING Drg No. SK-6522/TE	Spring Manufacturing tech.(Coiling)	
3	SPRING Drg No. SK-6514/TE	Spring Manufacturing tech.(Coiling)	
4	SPRING Drg No. SK-6517/TE	Pressure shaping technology i.e. Cold stamping die etc.	
5	SPRING Drg No. SK-6515/TE	Spring Manufacturing tech.(Coiling)	
6	SPRING Drg No. SK-6516/TE	Spring Manufacturing tech.(Coiling)	
7	MAGAZINE LATCH Drg No. SK-6520/TE	Pressure shaping technology i.e. Cold die etc.	
8	NUT Drg No. SK-6513/TE	Casting & machining	

9	SCREW Drg No. SK-6506/TE	Machining	1) Chemical & Mechanical properties as per std. given drawing. 2) Dimensional inspection, for all dimensions given in the drawings & other parameter which are mentioned in relevant drawings.
10	SCREW Drg No. SK-6511/TE	Casting & Machining	
11	LATCH Drg No. SK-6519/TE	Machining	

It is for your kind information and necessary action please.

Sarath Kumar
02/08/23
JWM/DDO