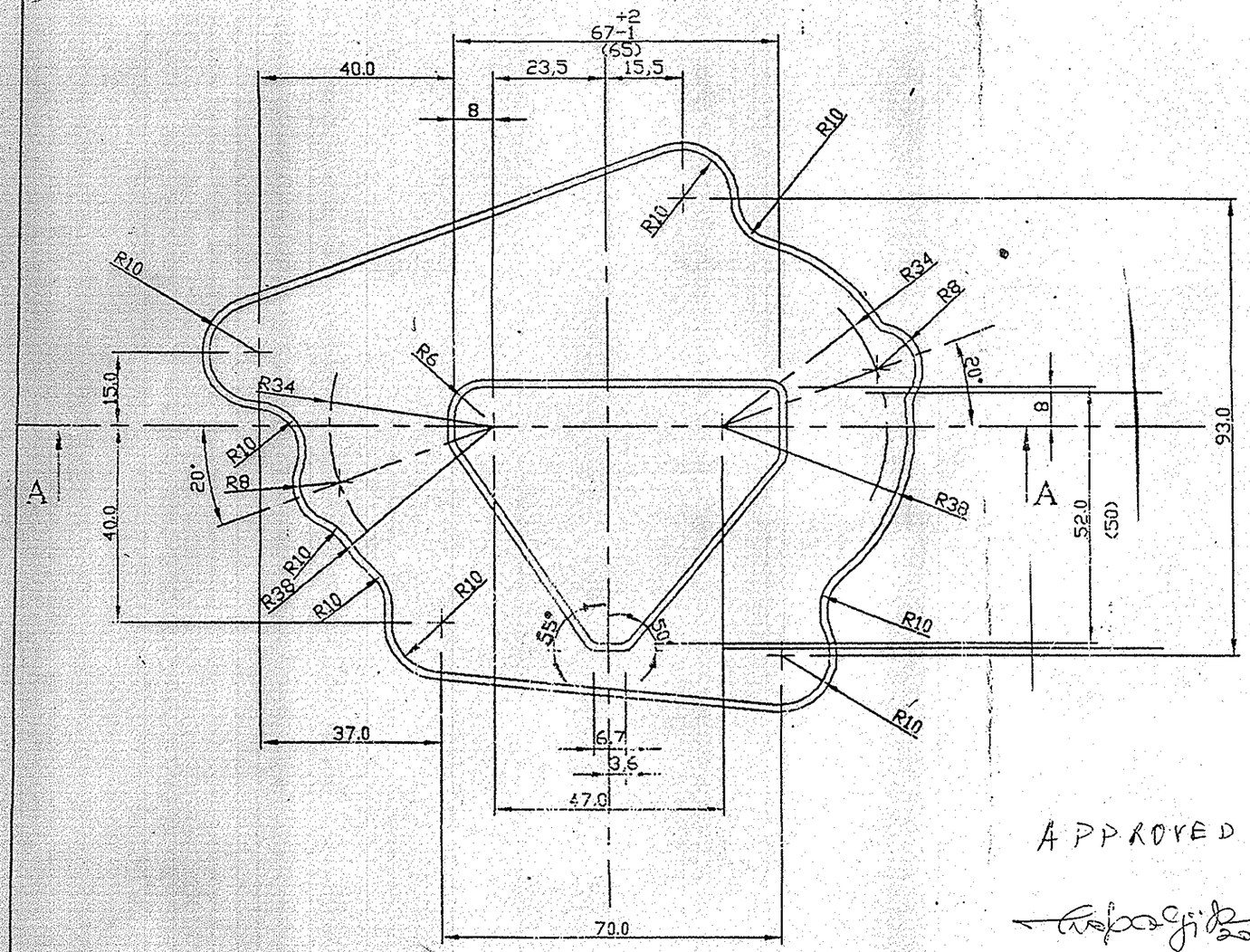
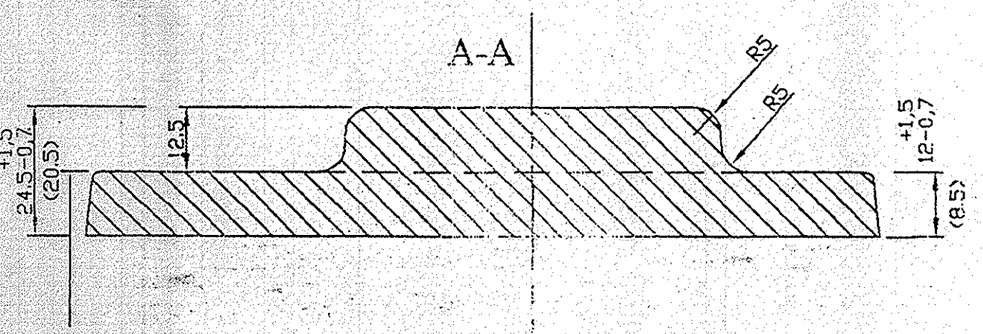
DRG NO:
172.46.043.2/F

SS.	MODIFICATION	DATE





APPROVED

20/1/03
JT-GM/TRANS

TECHNICAL REQUIREMENTS

01. HEAT TREAT DIA OF IDN ≥3.8
02. DESCALE (SHOT BLAST)
03. IN MACHINING SURFACES, SURFACE DEFECTS AND SCALE PITS ARE ALLOWED UPTO 0.5 OF ACTUAL MACHINING ALLOWANCE IN UNMCHINED SURFACES, WITHIN TOLERANCE LIMITS
04. RESIDUAL FIN ALONG THE PARTING LINE SHOULD NOT EXCEED 1mm
05. UNSPECIFIED DRAFTS 7°
06. UNSPECIFIED RADII R3 MM
07. MACHINING DIMENSIONS ARE SHOWN IN BRACKETS
08. UNTOLERENCED DIMENSIONS ARE FOR CONSTRUCTION
09. MARK PART NO.
10. PAINT RED OXIDE

MATERIAL: 38XC GOST 4543-71	FORGING WT.: 1.3KG (APPX)
ALTERATE MATERIAL: EN24 TO BS-970	HAMMER: MPM
DRN.	CHECKED
APPROVED	
DRAWING NO: 172.46.043-2/F	
NOMENCLATURE: COVER, SUCTION PUMP	

HEAVY VEHICLES FACTORY, AVADI
CHENNAI.