

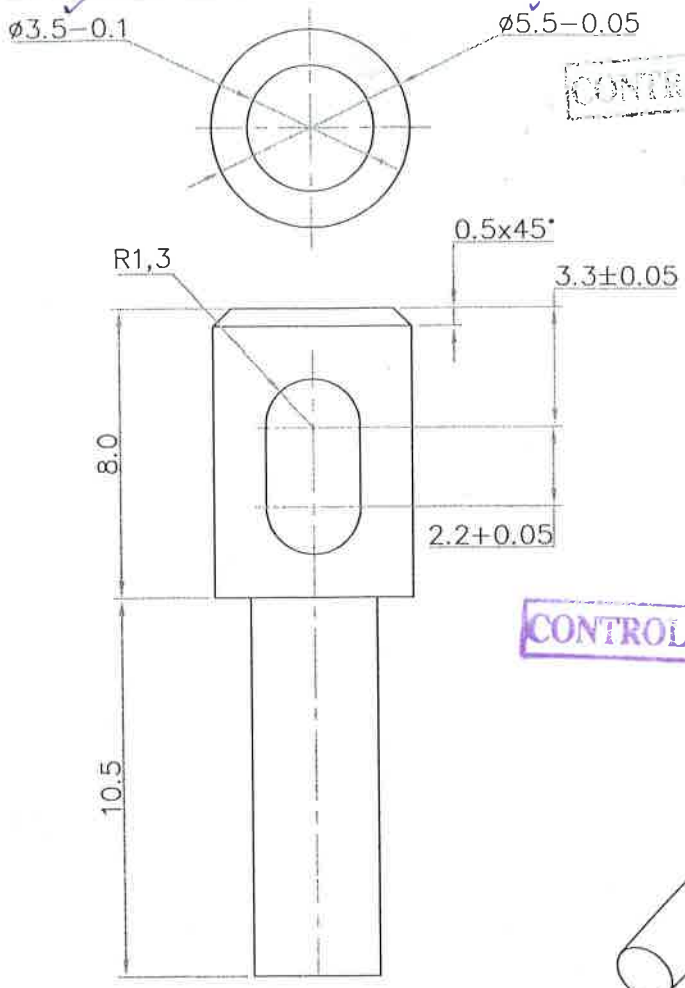
24

1	2	3	4
ISS	C	A	AA
D D D D	9 0 0 0	1 0 1 0	0 0 0 0
SS	S	SS	IC
0 0 3 0	0 2 0 2	0 3 0 3	0 2 0 4
DRG.No.			

GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD DIMN IN mm UNLESS OTHERWISE STATED

Received on 29/11/15



CONTROL COPY No. 02

CONTROL COPY No. 1

NOTES :

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) HARDNESS : 300-350 HV
- 3) ALT.MATERIAL : MIM S7 (AISI S7 EQUIVALENT,) HARDNESS-500-600 HV.

3	18/11/15	M-29	ALT.MATERIAL MODIFIED	D-1.2
2	14/7/15	M-27	ALT.MATERIAL ADDED	D-1.2
1.	07/03/2014	M-21	3.3±0.05 WAS 2.8-0.05 8.0 WAS 7.5	B-3 BC-3
S	DATE	AUTHORITY	BRIEF RECORD	ZONE
No				
DRN	RDK	CHD	MATERIAL:	CD
			STEEL TO IS: 5517:1993, Gd-40Ni6Cr4Mo3 (En-24)	GO
APPD	DATE	18/11/2015	PROTECTIVE FINISH:	SIGN
SEALED	DATE		IS: 3618-1966, CLASS 'B'	
SCALE	5:1	EST MASS	TITLE	
DESIGN AUTHORITY	ARDE		HOLDING OPENING DEVICE (H.O.D.)	
PUNE 411021				
DRG.No.	0 2 0 4	0 3	0 2	0 0
IC	SS	S	AA	A
PART No	DS CAT No	0 0 1	0 0 6	0 0 D D
		1	2	3