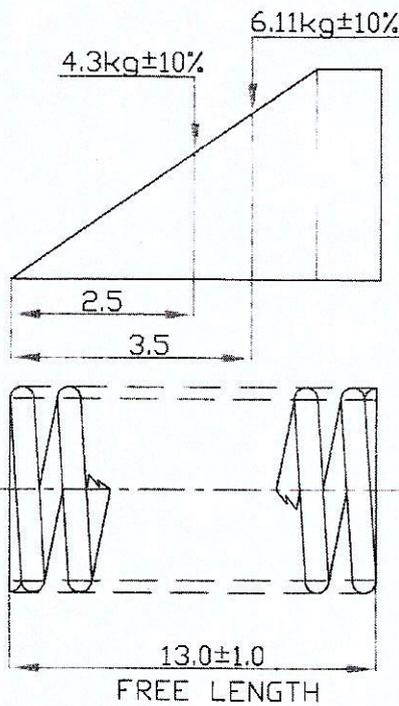


1	2	3	4
ISS A 0 0 0	C 0 0 3	A 0 5	AA 0 0
S 1 0	SS 1 0	IC 1 7 0 4	DRG No.

GENERAL TOL : FINE / MEDIUM / COARSE
 CLASS TO IS : 2102

DRG. CONVENTIONS CONFIRMS TO INDIAN STANDARD
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED



NOTES :

- 1) STRESS TO BE RELIEVED.
- 2) WIRE DIA : 0.8
- 3) MEAN COIL DIA : 2.9
- 4) No. OF EFFECTIVE COILS : 10
- 5) WOUND : LH OR RH
- 6) ONE COIL OF EACH END TO BE CLOSED IN AND GROUND SQUARE TO THE AXIS OF THE COIL LEAVING 3/4 OF COIL AT EACH END NON EFFECTIVE.
- 7) CRAMP TEST:-SPRING TO BE TESTED BEFORE GAUGING BY COMPRESSION TO SOLID LENGTH FOR A PERIOD OF 24 HOURS, AFTER WHICH IT MUST CONFORM TO FREE LENGTH.

105/14MD
 अरिखण की सही प्रमाणित
 प्रतिलिपि दिनांक.....
 Certified as correct copy
 of drg. on...15/13/18.....
 Sr. Engineer
 Jr. Engineer

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO

DRN: PRANAV
 SIGN: *Pranav*
 DATE: 31/07/2017
 CHECKED: *Pranav*
 MATERIAL: STEEL WIRE TO IS : 4454 Pt. 1, 2001, DH

APPD. *Pranav*
 DATE: 31/07/2017 FOR DIRECTOR
 PROTECTIVE FINISH: PHOSPHTATED TO SPECN. IS:3618-1966, CLASS 'B'

SHEET SIZE : A4
 SCALE : NTS
 EST. MASS : -----
 TITLE: **SPRING EXTRACTOR**
 DESIGN AUTHORITY: ARDE PUNE 411021

DRG NO	1 7 0 4	0 1	0 1	0 0	0 5	0 0 3	0 0 D A
	IC	SS	S	AA	A	C	SST

JVPC MK-I PART No. DS CAT No. AHSP